

HONDA

PARTS CATALOG

XR75

AMERICAN HONDA MOTOR CO., INC

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131160

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GRID

A-1

HOW TO USE THIS CATALOG

This parts catalog is to be used when ordering replacement parts for the model (s) specified on the microfiche title strip.

CATALOG PAGE BREAKDOWN

Ref. No.	BLOCK NO.	E-L	MODEL APPLICATION								AREA CODE	ENGINE SERIAL NUMBER		QTY REQ	PART NUMBER	HONDA CODE		
			MODEL	MODEL									FROM				TO	
			1	1	1	1	1	1	1	1		1	1				1	1
			9	9	9	9	9	9	9	9	9	9	9					
			8	8	8	8	8	8	8	8	8	8	8					
			4	5	6	7	4	5	6	7	4	5	6	7				

1. **Ref No.**—Reference number corresponding with the reference numbers on the illustrations *

* All illustrations are representative only and do not necessarily correspond exactly to the actual part. "NI" signifies the part is not illustrated.

2. **DESCRIPTION**—Describes the part for the related part number.

Abbreviations:

ASSY - Assembly	MPH - Miles Per Hour
COMP. - Complete	L (100L) - Link (100 Links)
R. - Right	A.C. - Alternating Current
L. - Left	D.C. - Direct Current
STD - Standard	IN - Inlet
MM - Millimeter	EX - Exhaust
G - Gram	FR - Front
T (22T) - Tooth	RR. - Rear
A - Ampere	HEX - Hexagonal
V - Volt	A.M. - Attaching Mark
W - Watt	T.M. - Transcript Mark
KPH - Kilometer Per Hour	C.D.I. - Capacitive Discharge Ignition

Decision for 'R' or 'L'.

'R' or 'L' in the description of a part stands for the Right hand side or the Left hand side which is decided by the forward direction of travel of the vehicle.

3. **Model Application**—Model application for the various models listed within the catalog. Single model applications will not require this section.

Model Year Guide—A guide to the part application (prior to 1976 the guide reference is the model designation i.e. K0, K1 etc.. For 1976 and above the guide reference is the last digit of the model year i.e. 1976 = 6; 1977 = 7; 1985 = 5 etc.). Other unique designations may be used in catalogs listing different models.

4. **AREA CODE**—Area codes for parts that are unique to a particular area. Area codes are defined in the Serial Number application chart when applicable. This column will not be used in catalogs which do not include unique area codes.

5. **SERIAL NUMBER**—Applies to Engine or Frame serial numbers depending on the section.

The serial number of the vehicle (frame, engine, carburetor) should be checked prior to ordering parts for a specific unit. In cases where a part has been modified, the serial number of the vehicle bearing the modification is listed in the 'SERIAL NUMBER' column.

The modification parts are controlled by each pertinent serial number below:

Engine serial number - Engine group parts (Block numbers beginning with 'E').

Carburetor identification number - Carburetor component parts.

Frame serial numbers - Frame group parts (Block numbers beginning with 'F').

HOW TO USE THIS CATALOG

Serial number application chart and Serial number locations are provided.

Note: Some models may be controlled by one serial number only.

6. **QTY REQ**—Quantity required per unit as specified.

A. 'AR' in place of the quantity indicates AS REQUIRED.

B. '()' Parenthesis in the quantity required column indicates 'optional'. (only the open parenthesis will appear if the quantity required is over 9).

7. **PART NUMBER**—Part number corresponding to the reference numbers and application. Several part numbers may be listed under one (1) reference number. For your convenience the current supersede chain, as of print date, has been listed for you. Supersede chains are subject to change without notice.

MAKE-UP OF PART NUMBERS

All parts are classified into two groups consisting of 'GENERAL PARTS' and 'STANDARD PARTS'. All parts are numbered in accordance with system described below:

General Parts

Example:

Fork comp. Fr. Part No 51105-GR1-700ZA
 Function No 51
 Component No 105
 Parts Classification No -GR1-
 Classification No 700
 * Color Code ZA

Standard Parts

Example:

Screw, Pan 4 x 20 Part No 93500-04020-1A
 Function No 93
 Type No 500
 Dimensions -04020-
 ISO Standard Designation 1
 Chemical Surface Treatment A

* The color code at the end of a General Part's part number indicate the color. However, color codes such as ZA, ZB, ZC onward except ZZ, do not indicate the color directly but refer to the notes "A" "B" in the Description Column of this Parts Catalog Microfiche. If the color description is not indicated in the description, refer to the color table.

8. **H/C**—The Honda Code is listed to the right of each Part Number.

A. Additional Information—The table of contents located at the right of each microfiche grid lists sectioned titles in alphabetical order. Some microfiche will require separate tables of contents for the Engine and frame sections which will be noted in a sub-heading.

NOTE:

1. The Block No. listed in the upper right hand corner of the Description heading refers to a complete illustration page and it's text, and should not be confused with the GRID NO. when using microfiche.
2. Rear view mirrors are standard equipment on all street legal models.

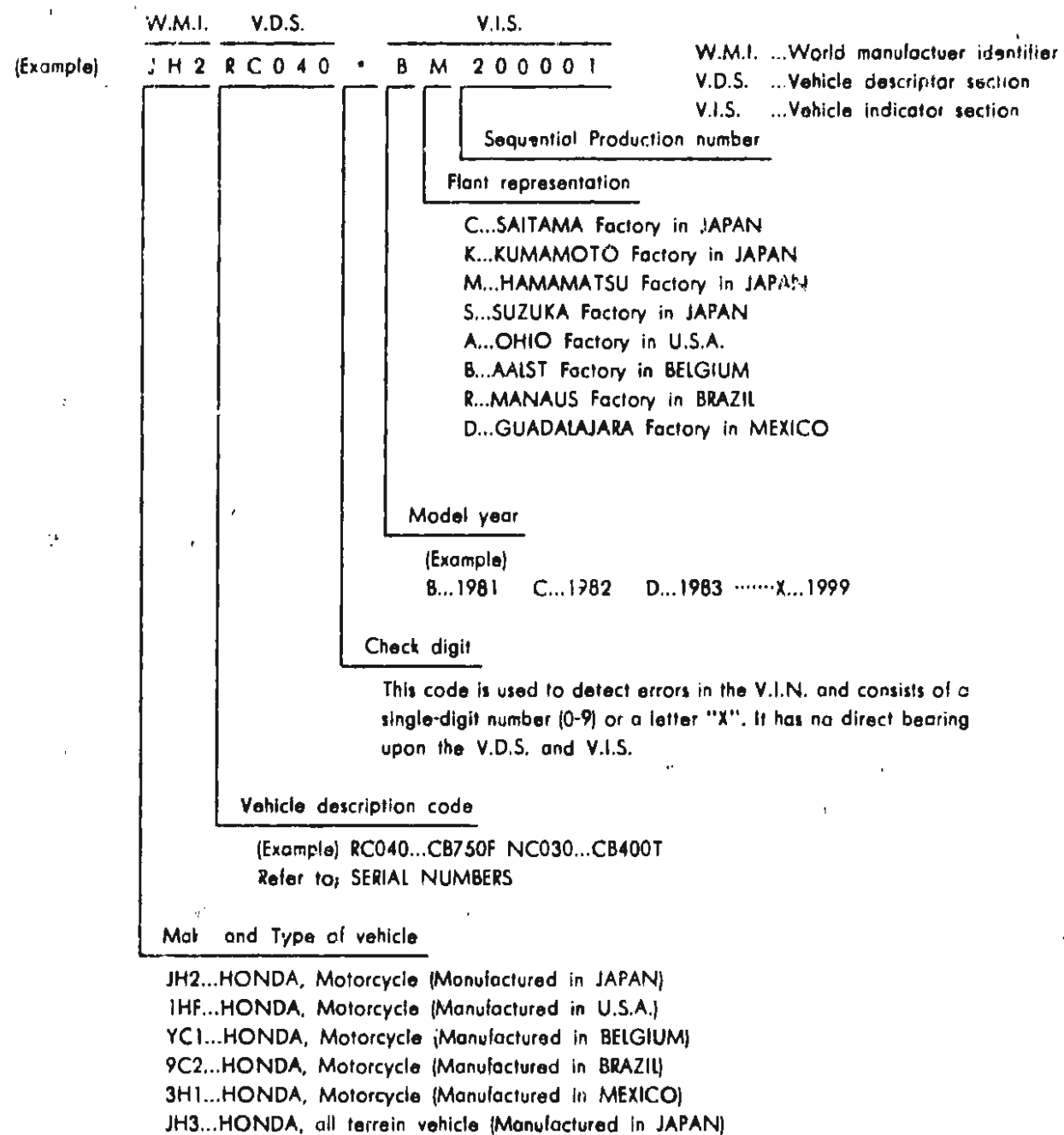
SERIAL NUMBERS

Models and applicable serial numbers

Models and applicable serial Nos. given in this parts catalog can be identified as follows.

Model	Area Code	Applicable Engine Serial No.	Applicable Frame Serial No.
XR75	A	XR75E- 1000001 To SUBS	XR75- 1000001 To 1024550

CONSTRUCTION OF VEHICLE IDENTIFICATION NUMBER (V.I.N)



Any change or modification of parts in directly related to the V.D.S. and V.I.S. A V.I.S. number will appear in the "Serial No." column of the Parts Catalog if a part is changed or modified.

COMMENT:

This example is generic and applies to 1981 and newer vehicles. 1980 models and prior are referred to as "FRAME NUMBERS" and the construction is designed by using the model designation or code followed by a sequential number.

COLOR TABLES

COLOR CODE TABLE (Color descriptions omitted from the main text of the catalog)

TYPE OF PARTS	COLOR CODE	COLOR DESCRIPTION
PAINTED PARTS	A	WHITE
	B	BLACK
	C	SCARLET
	E	ROYAL BLUE
	N	DARK BLUE
	Q	MARUEM BLUE
	R	IVORY YELLOW
	S	DARK SILVER
	T	METALLIC SILVER
	Z	PRIMER
	ZZ	PRIMER
	XW	CHROME
VINYL PARTS	A	BLACK
	B	BLUE
	D	LIGHT BLUE
	E	SCARLET
	G	DARK ROSE
	N	ELEPHANT GRAY & IVORY
	Q	WHITE
	V	IVORY

MANUALS

DESCRIPTION	MANUAL NUMBER	H/C
XR75K0-78 SERVICE MANUAL	6111609	1290543

MODEL ID PHOTO



XR75

SPECIFICATIONS

SECTION/SUBJECT	XR75
ENGINE	
Cylinder	Single cylinder
Strokes	4-Stroke
Cooling	Air cooled
Camshaft	SOHC
Valves per cylinder	2-Valve
Displacement	72cc
Lubrication system	Wet Sump
Carburetor	Piston Valve; 19.5mm
Main jet	# 100
Slow jet	# 38
TRANSMISSION	
Transmission type	Manual
Transmission speeds	4 Speed
Clutch	Manual
Shift pattern	1-N-2-3-4
CHASSIS	
Fuel tank capacity (Std)	1.2gal
Fuel tank capacity (Res)	0.3gal
Air filter type	Foam
Foam filter oil - Pro Honda	P/N: 08207-0001
Countershaft sprocket	14T
Rear wheel sprocket	44T
Drive chain	420-100L, Regular
Front Brake	Internal expand shoe
Rear Brake	Internal expand shoe
Front tire	2.50-16-4PR
Tire pressure	17PSI
Rear tire	3.00-14-4PR
Tire pressure	20PSI
SERVICE/TUNING	
Valve clearance:	
Intake	0.05mm (0.002")
Exhaust	0.05mm (0.002")
Ignition type	Flywheel Magneto
Points gap	0.3-0.4mm (0.012-0.016")
Spark plug gap	0.6-0.7mm (0.024-0.28")
LUBRICATION	
Recommended fuel	86+ Octane

(Continued)

MODEL ID PHOTO



XR75

SPECIFICATIONS

SECTION/SUBJECT	XR75
LUBRICATION (continued)	
Engine oil - Pro Honda: GN4 10W40	P/N: 08206-0001
GN4 20W50	P/N: 08206-0002
Engine oil capacity: After draining	1.0qt
Chain lubricant: Pro Honda chain lube	P/N: 08209-0002
Fork oil: Pro Honda	P/N: 08208-0010
Viscosity	10W
Capacity after draining	105cc-110cc
Capacity after reassembly	115cc

BULK HOSE

BULK HOSE CROSS REFERENCE CHART

To convert a cut hose part number to the equivalent of roll hose simply match the two part numbers using the following chart, cutting the required length indicated by the cut hose part number.

FUEL HOSE		VACUUM HOSE	
CURRENT CATALOG LISTING	BULK HOSE PART NUMBER	CURRENT CATALOG LISTING	BULK HOSE PART NUMBER
95001-35 - - - - 2	95001-35003-20M	95005-35 - - - - 2	95005-35008
95001-35 - - - - 4	95001-35003-40M	95005-35 - - - - 3	
95001-45 - - - - 2	95001-45003-20M	95005-35 - - - - 1	
95001-45 - - - - 4	95001-45008-40M	95005-45 - - - - 2	95005-45008-10M
95001-55 - - - - 2	95001-55008-20M	95005-45 - - - - 3	
95001-55 - - - - 4	95001-55008-40M	95005-50 - - - - 3	
95001-75 - - - - 4	95001-75008-40M	95005-55 - - - - 2	95005-50003-30M
		95005-55 - - - - 3	
		95005-70 - - - - 3	
		95005-75 - - - - 1	95005-50003-20M
		95005-75 - - - - 2	
		95005-80 - - - - 1	95005-70003-30M
		95005-80 - - - - 2	
		95005-80 - - - - 3	
		95005-12 - - - - 2	95005-75003-10M
			95005-80008-10M
			95005-12003-10M

ORDERING INFORMATION

FUEL HOSE

PART NUMBER	H/C	INSIDE DIAMETER	ROLL LENGTH
95001-35003-20M	2380533	3.5 mm	3M (9.9ft)
95001-35003-40M	2380541	3.5 mm	3M (9.9ft)
95001-45003-20M	2380558	4.5 mm	3M (9.9ft)
95001-45008-30M	2324986	4.5 mm	8M (26.4ft)
95001-55008-20M	2386134	5.3 mm	8M (26.4ft)
95001-55008-30M	2385896	5.3 mm	8M (26.4ft)
95001-75003-20M	2385094	7.5 mm	3M (9.9ft)
95001-75003-30M	2385904	7.5 mm	3M (9.9ft)

VACUUM HOSE

PART NUMBER	H/C	INSIDE DIAMETER	ROLL LENGTH
95005-35008-10M	2325058	3.5 mm	8M (26.4ft)
95005-45008-10M	2325082	4.5 mm	8M (26.4ft)
95005-50003-30M	2380608	5.0 mm	3M (9.9ft)
95005-55008-10M	2386886	5.5 mm	8M (26.4ft)
95005-65003-20M	2380624	6.5 mm	3M (9.9ft)
95005-75003-10M	2380640	7.3 mm	3M (9.9ft)
95005-80008-10M	2325108	8.0 mm	8M (26.4ft)
95005-12003-10M	2380657	12.0 mm	3M (9.9ft)
95005-14003-20M	2380665	14.0 mm	3M (9.9ft)

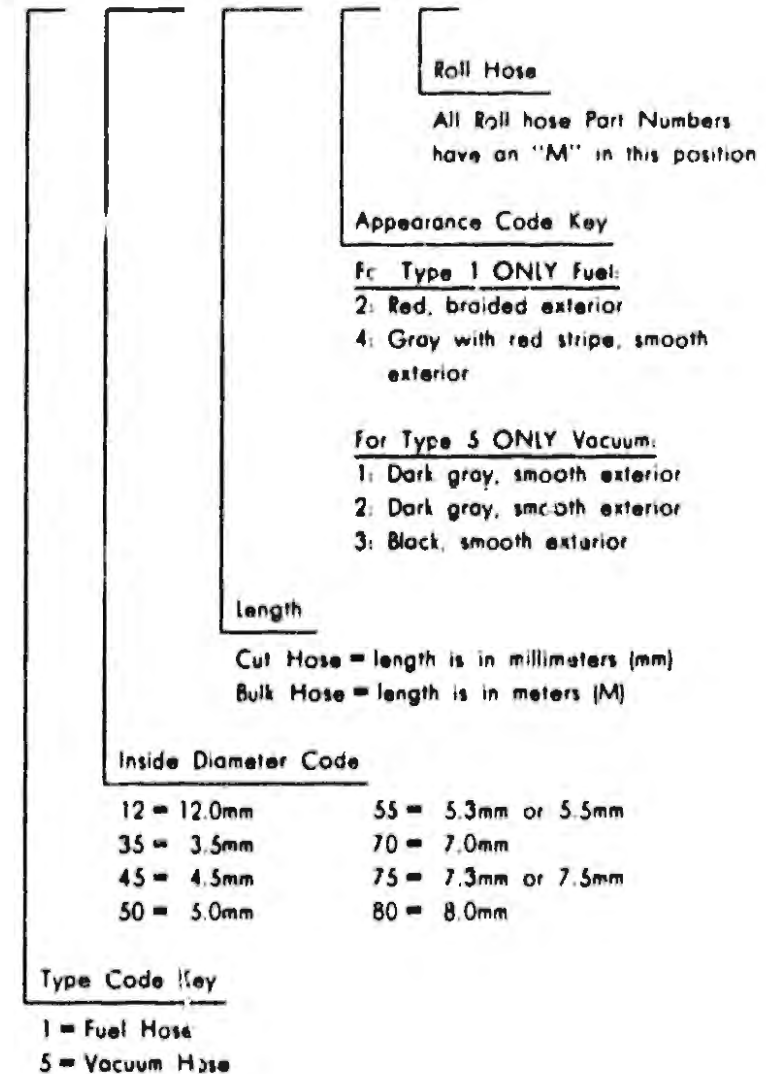
CAUTION: Damage to vacuum hose will result from contact with fuel. Do not use vacuum hose in place of fuel hose.

BULK HOSE

CONSTRUCTION OF FUEL AND VACUUM HOSE PART NUMBER

Part Number
(Example)

9 5 0 0 1 - 7 5 0 0 8 - 4 0 M



CAUTION: Damage to vacuum hose will result from contact with fuel. Do not use vacuum hose in place of fuel hose.

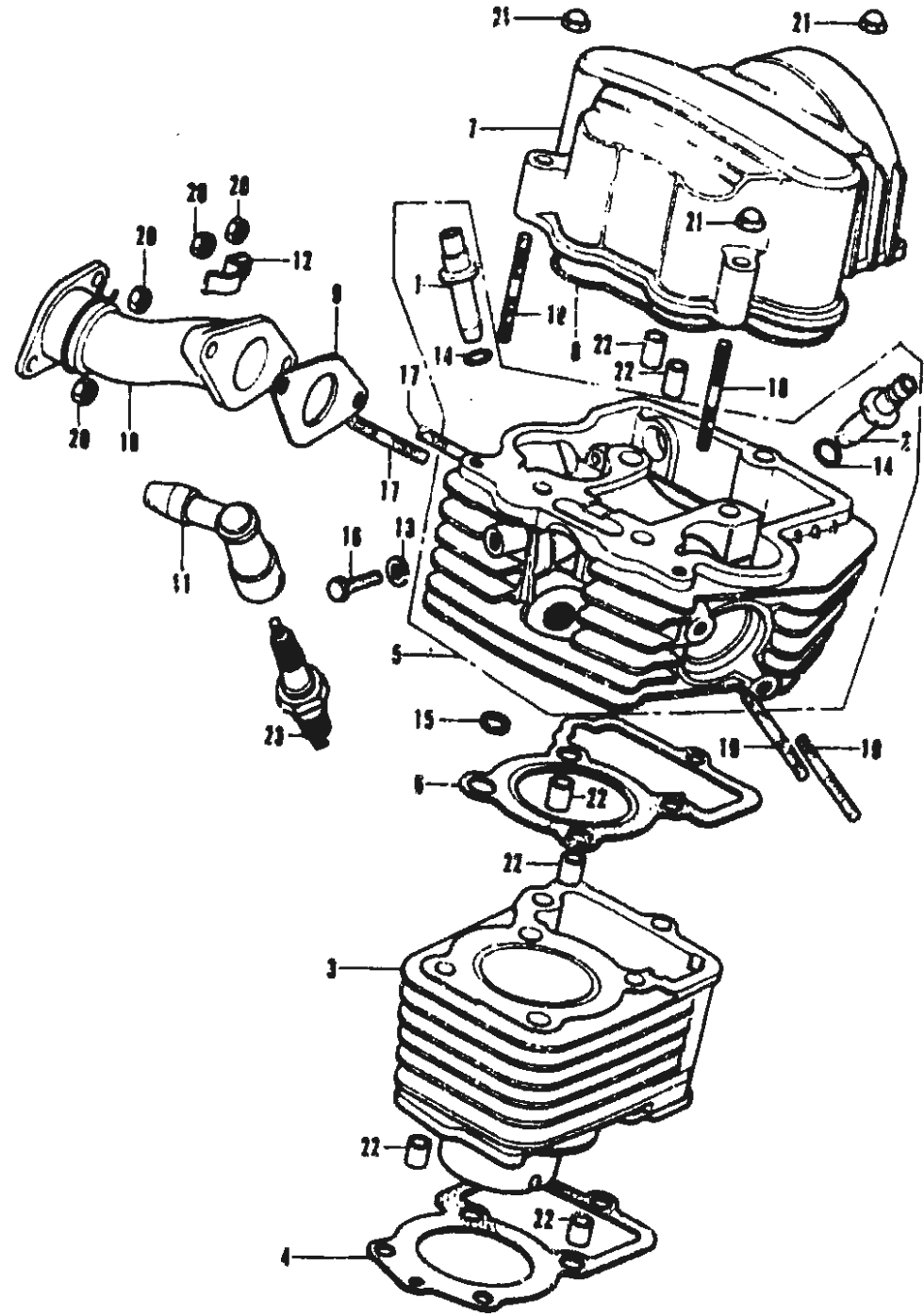
COMMONLY REQUIRED REPLACEMENT PARTS

XR75		QTY	PART NUMBER	HONDA CODE
REF NO	DESCRIPTION			
	CABLE COMP., CLUTCH	1	22870-107-810	1830845
	CHAIN, DRIVE (102L) (DAIDO) ..	(1)	40530-031-003	0188742
	CHAIN, DRIVE (104L) (DAIDO) ..	(1)	40530-118-811	0316810
	CONDENSER COMP. (HITACHI)	1	30250-041-005	0175471
	DISK, CLUTCH FRICTION	3	22201-168-000	0827840
	FLOAT SET	1	18013-118-700	0424894
	GASKET SET	1	18010-107-004	0318087
	GASKET, EX. PIPE	1	18291-115-000	0307892
	GRIP, L. HANDLE	1	53186-118-870	0308791
	GRIP, R. HANDLE	1	53185-118-870	0308783
	HANDLEBAR	1	53100-118-890	0358774
	LEVER, CLUTCH ADJUSTING	1	22830-118-000	0307991
	LEVER, L. HANDLEBAR	1	53178-389-700	0487942
	LEVER, R. HANDLEBAR	1	53175-369-700	0487934
	PLUG, SPARK (C-7HS NGK)	1	98058-57713	1418197
	POINTS (HITACHI)	1	30202-041-015	0175794
	RUBBER, KICK STARTER	1	95011-51000	0250654
	SHOE COMP., RR. BRAKE	2	45120-001-010	0009993
	SPROCKET, DRIVE (13T)	(1)	23800-041-010	0185587
	SPROCKET, DRIVE (14T)	1	23801-178-000	1110410
	TIRE, FR. (2.50-18) (INOUE) ..	1	44711-169-005	0951202
	TIRE, RR. (3.00-14) (INOUE) ..	1	42711-118-872	0308387
	TUBE, TIRE (2.50-18) (BS)	1	0Y400-11810	1793801
	TUBE, TIRE (3.00-14) (NITTO) ..	1	42712-GC1-004	1263185

CONTENTS BY PAGE NO. SEQUENCE

PAGE TITLE	PAGE GRID	PAGE TITLE	PAGE GRID
CYLINDER	2 1-B 1	SWITCH, KILL	32 1-D 2
CYLINDER HEAD	2 1-B 1	LEVER, HANDLEBAR	32 1-D 2
CAMSHAFT	6 1-B 3	FORK, FR.	34 1-D 3
VALVE	6 1-E 3	STEM, STEERING * FENDER, FR	36 1-D 4
CRANKCASE COVER, L.	8 1-B 4	WHEEL, FR.	40 1-D 6
GENERATOR	8 1-B 4	SEAT	44 1-D 8
CAM CHAIN TENSIONER	10 1-B 5	FENDER, RR.	44 1-D 8
CRANKCASE COVER, R.	12 1-B 6	FUEL TANK	46 1-D 9
OIL FILTER ROTOR	14 1-B 7	AIR CLEANER	48 1-D 10
OIL PUMP	14 1-B 7	MUFFLER, EXHAUST	50 1-D 11
CLUTCH	15 1-B 8	WHEEL, RR.	52 1-D 12
CRANKSHAFT	18 1-B 9	SHOCK ABSORBER, RR.	56 1-E 2
PISTON	18 1-B 9	SWINGARM	58 1-E 3
GEARSHIFT	20 1-B 10	CHAIN CASE	58 1-E 3
TRANSMISSION	22 1-B 11	PEDAL, BRAKE	60 1-E 4
KICK STARTER	24 1-B 12	SIDE STAND	60 1-E 4
CRANKCASE	26 1-C 1	FRAME BODY	62 1-E 5
CARBURETOR	28 1-C 2	PEDAL, CHANGE	64 1-E 6
HANDLEBAR	30 1-D 1	KICK ARM	64 1-E 6

CYLINDER • CYLINDER HEAD



AM-880

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XR75

BLOCK NO. E-1

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	GUIDE, IN. VALVE			1	12021-116-300	0307371
2	GUIDE, EX. VALVE			1	12023-116-300	0307389
3	CYLINDER COMP.			1	12100-116-000	0307387
4	GASKET, CYLINDER			1	12191-116-000	0307405
5	HEAD COMP., CYLINDER		1015000	1	12200-116-000	0307413
	HEAD COMP., CYLINDER			1	12200-116-010	0338123
6	GASKET, CYLINDER HEAD			1	12251-116-000	0307439
7	COVER, CYLINDER HEAD			1	12301-116-040	0307447
8	GASKET, CYLINDER HEAD COVER			1	12391-116-030	0307454
9	GASKET, CARBURETOR INSULATOR			1	16229-116-010	0307785
10	PIPE, IN.			1	17111-116-010	0307801
11	CAP ASSY., NOISE SUPPRESSOR			1	30800-918-870	0235178
	CAP ASSY., NOISE SUPPRESSOR (NICHIA)			1	30700-152-153	0488718
12	CLIP, HIGH TENSION CORD			1	32921-116-000	0300312
13	WASHER, SEALING, 6MM			1	90441-028-010	0014480
14	O-RING, 10X1.6			2	91301-200-000	0022673
15	GASKET, RUBBER, 7.5MM			1	91306-035-000	0118028
16	BOLT, HEX., 6X16			1	92000-08016	0054239
	BOLT, HEX., 6X16			1	92000-08016-0A	0313197
	BOLT, HEX., 6X16			1	92000-08016-1A	0916124
	BOLT, HEX., 6X16			1	92100-08016-0A	1585728
	BOLT, HEX., 6X16			1	92101-08016-0A	2479590
	BOLT, HEX., 6X16			1	92200-08016-0A	1842400
17	BOLT, STUD, 6X30			2	92700-08030	0058594
	BOLT, STUD, 6X31			1	92700-08031	0058610
	BOLT, STUD, 6X32			2	92700-08032	0122358
	BOLT, STUD, 6X32			2	92700-08032-30	0201392
	BOLT, STUD, 6X32			2	92900-08018-0B	1731637
18	BOLT, STUD, 6X40			2	92700-08040	0058693
	BOLT, STUD, 6X40			2	92700-08040-0B	0699545
	BOLT, STUD, 6X38			2	92900-08028-0B	1366518
	BOLT, STUD, 6X38			2	92900-08028-0B	2737570
19	BOLT, STUD, 6X45			2	92700-08045	0158943
	BOLT, STUD, 6X45			2	92900-08032-0B	2801912
	BOLT, STUD, 6X45			2	92900-08032-0E	2532687
20	NUT, HEX., 6MM			4	9031D-KA3-711	1553916
	NUT, HEX., 6MM			4	94000-08000-0S	1381283
	NUT, HEX., 6MM			4	94001-08000	0058018
	NUT, HEX., 6MM			4	94001-08000-0S	0158087
	NUT, HEX., 8MM			4	94001-08008-0S	2829414
	NUT, HEX., 8MM			4	94001-08200-0S	2043255

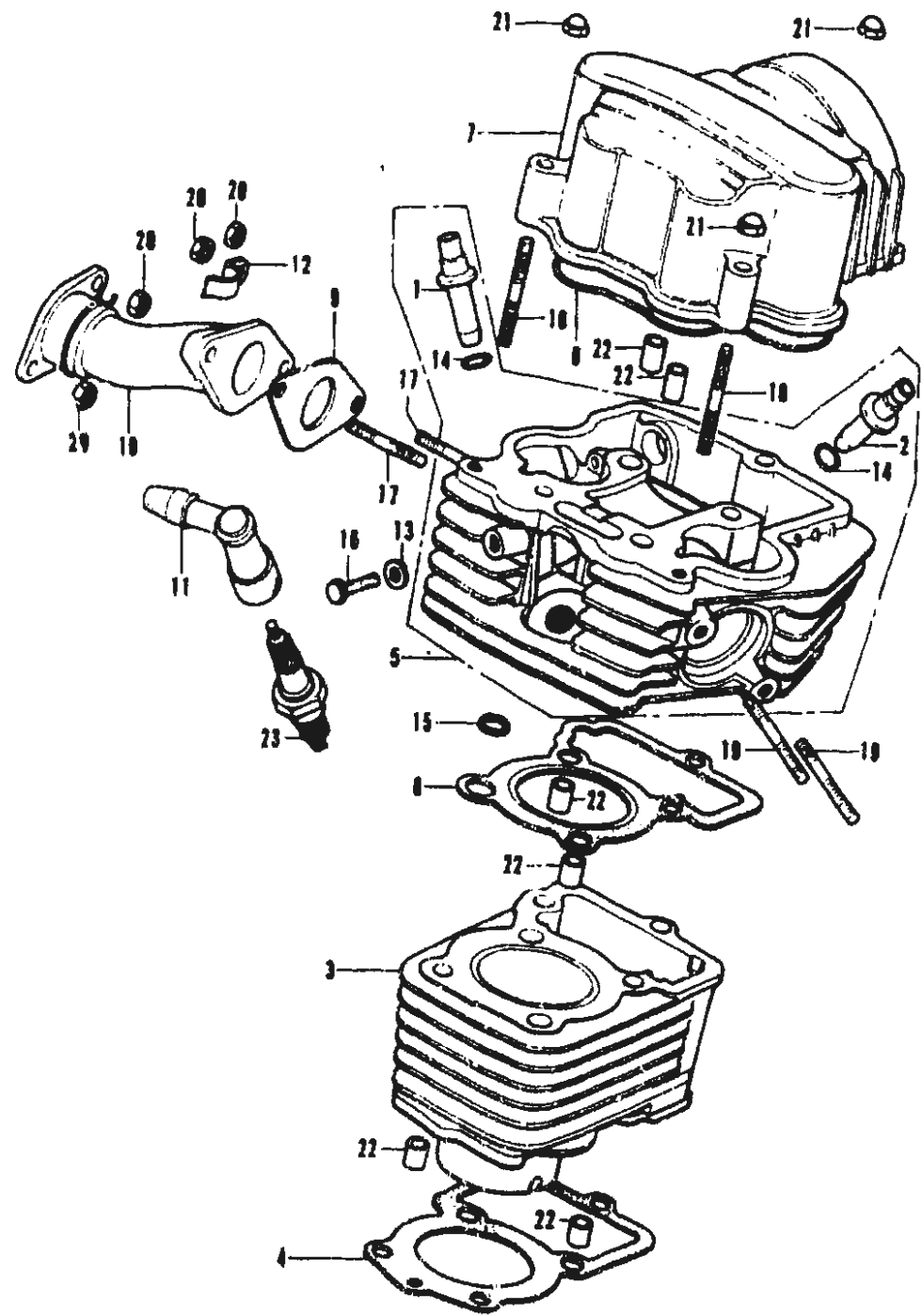
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CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L	1-B4
CRANKCASE COVER, R	1-B8
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-E1
FENDER, RR	1-08
FORK, FR.	1-03
FRAME BODY	1-E5
FUEL TANK	1-09
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E8
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-02
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL CHANGE	1-E6
PISTON	1-B9
SEAT	1-08
SHOCK ABSORBER, RR	1-E2
SIDEL STAND	1-E4
STEM, STEERING FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D8
WHEEL, RR	1-D12

GRID NO.

1-B 1

CYLINDER • CYLINDER HEAD



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BLOCK NO. E-1

REF NO	DESCRIPTION	SERIAL NUMBER FROM TO	QTY REQ	PART NUMBER	HONDA CODE
20	NUT, HEX., 6MM		4	94030-08000	1642693
21	NUT, CAP, 6MM		3	94021-08000	0057885
	NUT, CAP, 6MM		3	94021-08000-0S	0203620
	NUT, CAP, 6MM		3	94021-08020	0057893
	NUT, CAP, 6MM		3	94021-08020-0S	0169516
	NUT, CAP, 6MM		3	94022-08020	0203109
22	PIN, DOWEL, 8X14		6	94301-08140	0099310
23	PLUG, SPARK (C-7HS NGK)		1	98056-57711	0069351
	PLUG, SPARK (C-7HS NGK)		1	98056-57713	1416197
	PLUG, SPARK (C-7HS NGK)		1	98056-57717	2759389

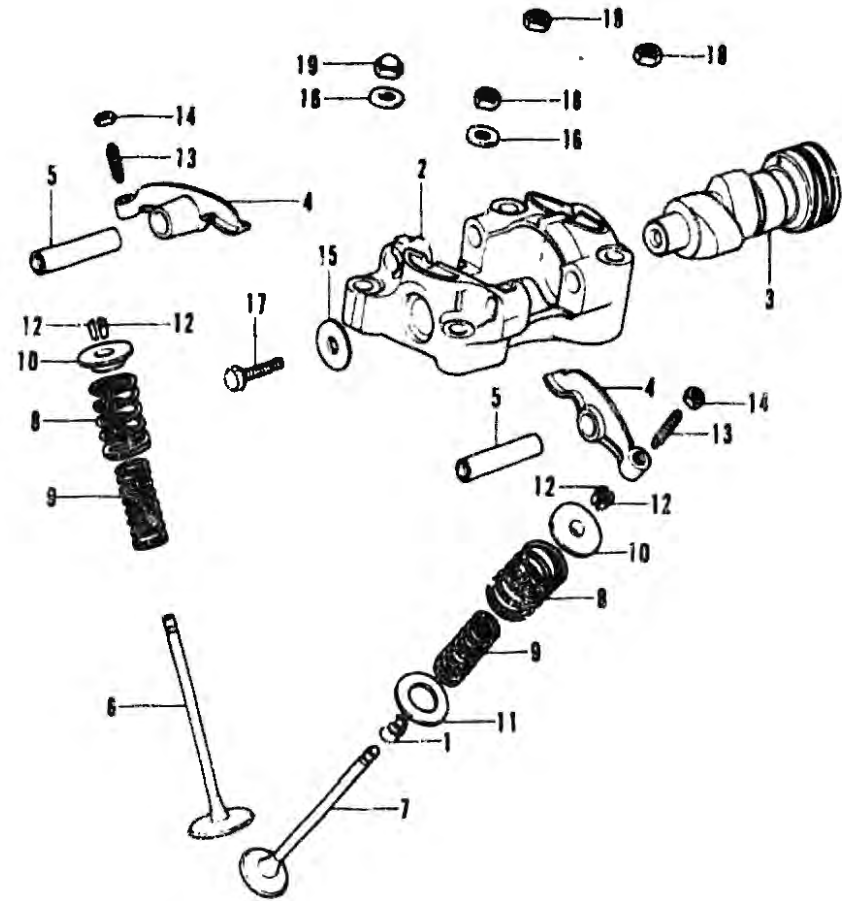
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-95
CAMSHAFT	1-93
CARBURETOR	1-C2
CHAIN CASE	1-13
CLUTCH	1-68
CRANKCASE	1-1
CRANKCASE COVER, L	1-94
CRANKCASE COVER, R	1-93
CRANKSHAFT	1-B1
CYLINDER	1-B
CYLINDER HEAD	1-B1
FENDER, RR	1-D8
FORK, FR.	1-03
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-D7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E8
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D8
WHEEL, RR	1-D12

GRID NO.

1-B 2

CAMSHAFT • VALVE



AM-881

AM-881

XR75				BLOCK NO. E-2		
REF NO	DESCRIPTION	SERIAL NUMBER FROM	SERIAL NUMBER TO	QTY REQ	PART NUMBER	HONDA CODE
1	SEAL, VALVE STEM			1	12208-MC0-003	1260975
	SEAL, VALVE STEM			1	12208-413-003	0798751
	SEAL, VALVE STEM			1	12209-107-760	0275719
2	HOLDER, CAMSHAFT			1	12210-116-000	0307421
3	CAMSHAFT			1	14101-116-000	0307587
4	ARM, VALVE ROCKER			2	14431-116-000	0307611
	ARM, VALVE ROCKER			2	14431-116-010	2962207
5	SHAFT, VALVE ROCKER ARM			2	14451-035-000	0089906
6	VALVE, IN.			1	14711-116-000	0307678
7	VALVE, EX.			1	14721-116-000	0307688
	VALVE, EX.			1	14721-176-000	0721910
8	SPRING, VALVE OUTER			2	14751-115-020	0307694
9	SPRING, VALVE INNER			2	14761-115-010	0307702
10	RETAINER, VALVE SPRING			2	14771-107-020	0214726
11	SEAT, VALVE SPRING OUTER			1	14775-107-000	0214759
12	COTTER, VALVE (SANKO)			4	14781-107-003	0822478
	COTTER, VALVE			4	14781-107-020	0214742
13	SCREW, TAPPET ADJUSTING			2	90012-200-000	0023978
	SCREW, TAPPET ADJUSTING			2	90012-333-000	0294819
14	NUT, TAPPET ADJUSTING			2	90206-001-000	0004598
15	WASHER, CAMSHAFT SIDE			1	90417-115-000	0308999
16	WASHER, 6MM			2	90443-115-000	0309005
17	BOLT, HEX., 6X16			1	92000-08016	0054239
	BOLT, HEX., 8X16			1	92000-08016-0A	0313197
	BOLT, HEX., 6X16			1	92000-08016-1A	0915124
	BOLT, HEX., 6X16			1	92100-08016-0A	1685726
	BOLT, HEX., 6X16			1	92101-08016-0A	2479590
	BOLT, HEX., 6X16			1	92200-08016-0A	1842400
18	NUT, HEX., 6MM			3	90310-KA3-711	1553916
	NUT, HEX., 6MM			3	94000-08000-0S	1381283
	NUT, HEX., 6MM			3	94001-08000	0058016
	NUT, HEX., 6MM			3	94001-08000-0S	0156067
	NUT, HEX., 6MM			3	94001-08008-0S	2829414
	NUT, HEX., 6MM			3	94001-08200-0S	2043255
	NUT, HEX., 6MM			3	94030-08000	1642693
19	NUT, CAP, 6MM			1	94021-08000	0057885
	NUT, CAP, 6MM			1	94021-08000-0S	0203620
	NUT, CAP, 6MM			1	94021-08020	0057893
	NUT, CAP, 6MM			1	94021-08020-0S	0169516
	NUT, CAP, 6MM			1	94022-08020	0203109

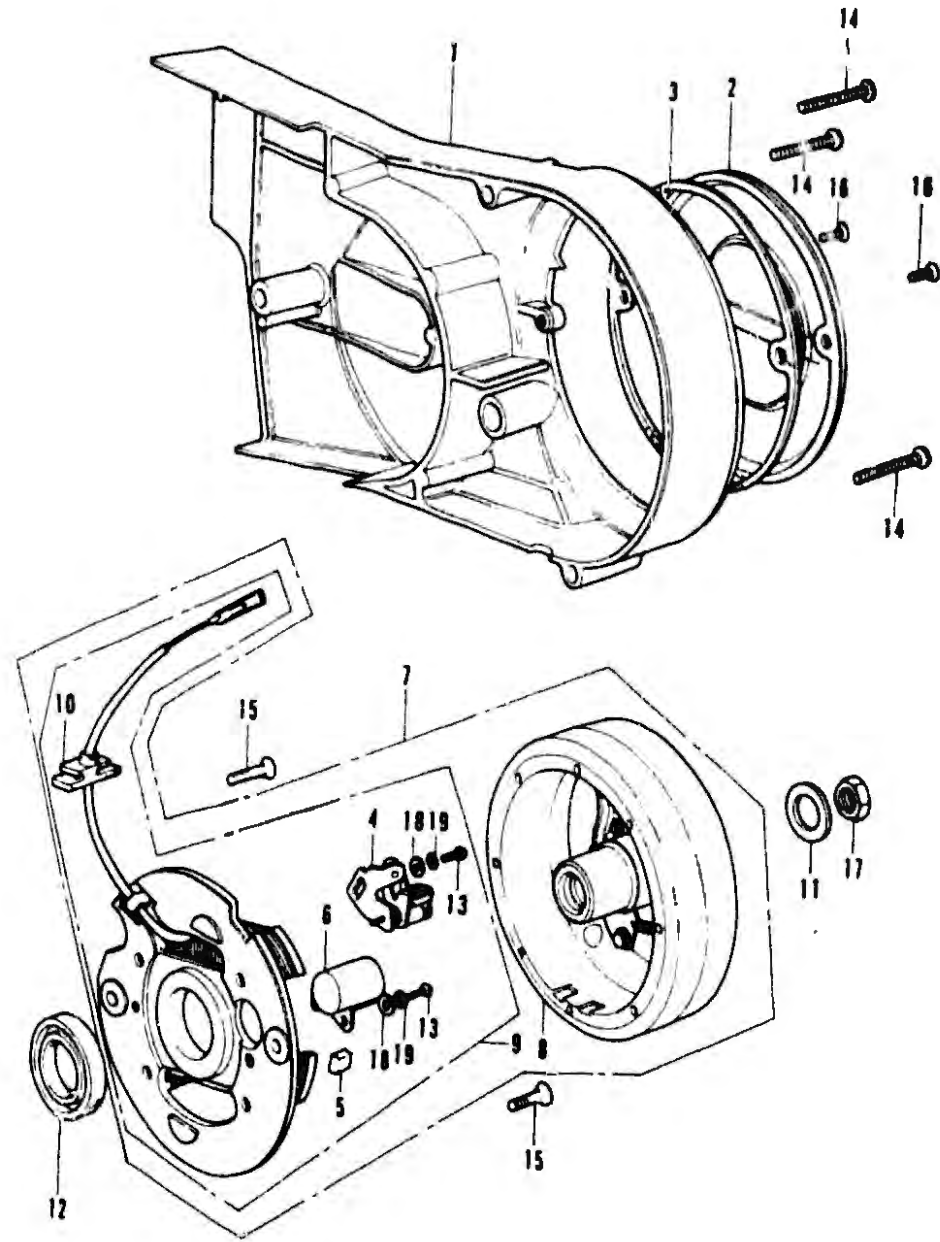
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, FR.	1-D8
FORK, FR.	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR.	1-E2
SIDE STAND	1-E4
STEM, STEERING FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR.	1-D12

GRID NO.

1-B 3

LEFT CRANKCASE COVER • GENERATOR



AM-882

AM-882

XR75

BLOCK NO. E-3

REF NO	DESCRIPTION	SERIAL NUMBER FROM TO	QTY REQ	PART NUMBER	HONDA CODE
1	COVER COMP., L. CRANKCASE		1	11341-116-000	0307322
2	COVER, GENERATOR		1	11431-116-000	0307348
3	GASKET, GENERATOR COVER		1	11432-086-000	0307355
4	POINTS (HITACHI)		1	30202-041-015	0175794
5	FELT, OIL (HITACHI)		1	30205-041-005	0175463
6	CONDENSER COMP. (HITACHI)		1	30250-041-005	0175471
7	GENERATOR ASSY., A.C. (HITACHI)		1	31100-118-005	0308270
8	FLYWHEEL COMP. (HITACHI)		1	31121-116-005	0308288
9	STATOR ASSY. (HITACHI)		1	31141-116-005	0308298
10	GROMMET, A.C. GENERATOR CORD		1	32971-116-000	0308320
11	WASHER, MAGNETO FIXING		1	90426-036-000	0070920
12	OIL SEAL, 19X36X7		1	91202-116-015	0309096
13	SCREW, PAN, 4X10		2	93500-04010-0A	0188359
14	SCREW, PAN, 6X35		3	93500-08035	0057570
	SCREW, PAN, 6X35		3	93500-08035-0A	1520980
15	SCREW, FLAT, 6X16		2	93600-06016	0055798
	SCREW, FLAT, 6X16		2	93600-06016-0A	0805358
16	SCREW, OVAL, 5X12		2	93700-05012-0A	0204917
17	NUT, HEX., 10MM		1	94030-10000	0223024
18	WASHER, PLAIN, 4MM		2	94101-04000	0059046
19	WASHER, SPRING, 4MM		2	94111-04000	0058958

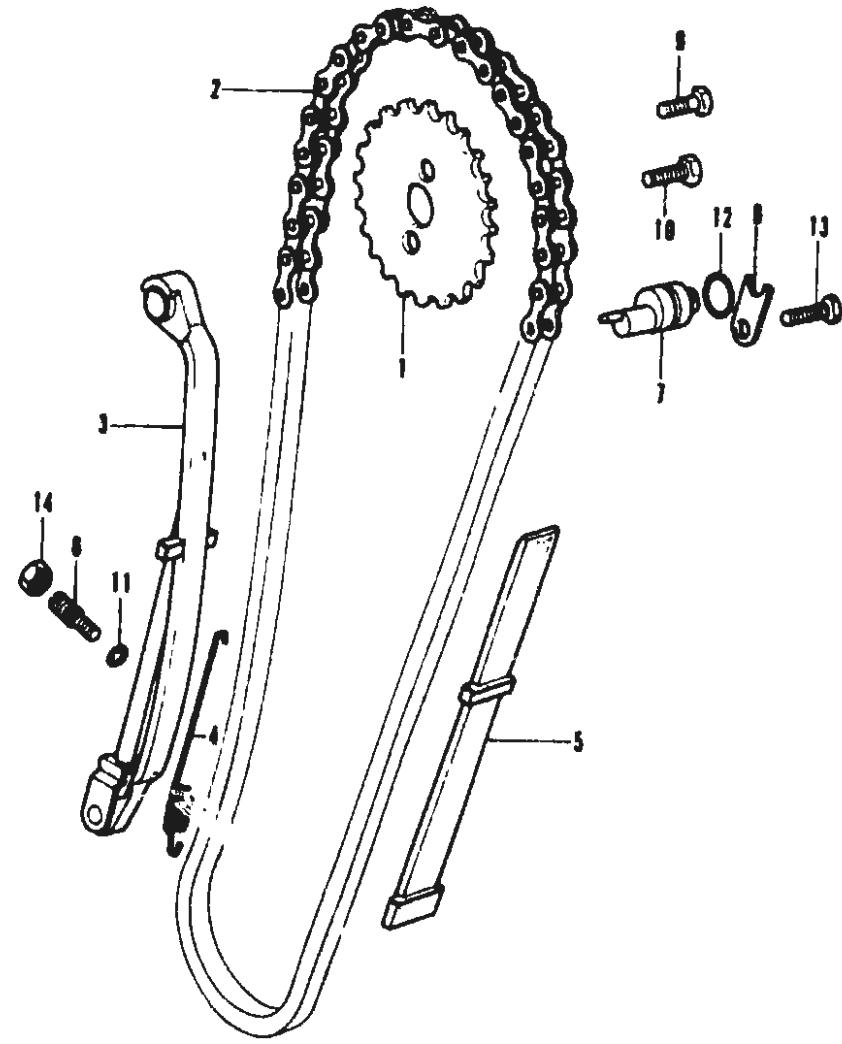
CONTENTS

TITLE	GRID
AIR CLEANER	1-010
CAM CHAIN TENSIONER	1-05
CAMSHAFT	1-03
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-08
CRANKCASE	1-C1
CRANKCASE COVER, L	1-84
CRANKCASE COVER, R	1-88
CRANKSHAFT	1-09
CYLINDER	1-01
CYLINDER HEAD	1-01
FENDER, RR	1-08
FORK, FR	1-03
FRAME BODY	1-E5
FUEL TANK	1-08
GEARSHIFT	1-010
GENERATOR	1-84
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-012
LEVER, HANDLEBAR	1-02
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-07
OIL PUMP	1-07
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E8
PISTON	1-09
SEAT	1-08
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-04
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-03
WHEEL, FR	1-08
WHEEL, RR	1-D12

GRID NO.

1-B 4

CAM CHAIN TENSIONER



AM-883

AM-883

XR75

BLOCK NO. E-4

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	SPROCKET, CAM (28T)	-----	-----	1	14321-116-000	0307603
	SPROCKET, CAM (28T)	-----	-----	1	14321-115-010	1039346
2	CHAIN, CAM (88L DAIDO)	-----	-----	1	14401-028-003	0013581
3	TENSIONER CAM CHAIN	-----	-----	1	14500-116-000	0307628
4	SPRING, CAM CHAIN TENSIONER ..	-----	-----	1	14515-116-000	0307637
5	GUIDE, CAM CHAIN	-----	-----	1	14550-116-000	0307645
6	BOLT, CAM CHAIN TENSIONER ADJUSTING	-----	-----	1	14581-086-010	0270710
7	BOLT, CAM CHAIN TENSIONER ADJUSTING	-----	-----	1	14581-116-020	0307652
8	PLATE, CAM CHAIN TENSIONER ADJUSTING	-----	-----	1	14562-116-000	0307660
9	BOLT, KNOCK, 6X14	-----	-----	1	90081-312-000	0233007
10	BOLT, HEX., 6X14	-----	-----	1	90085-312-000	0233015
11	O-RING, 5.5X1.5	-----	-----	1	91301-216-000	0022020
12	O-RING, 11X2.0	-----	-----	1	91303-259-000	0035807
13	BOLT, HEX., 6X16	-----	-----	1	92000-08016	0054239
	BOLT, HEX., 6X16	-----	-----	1	92000-08016-0A	0313197
	BOLT, HEX., 6X16	-----	-----	1	92000-08016-1A	0915124
	BOLT, HEX., 6X16	-----	-----	1	92100-08016-0A	1685726
	BOLT, HEX., 6X16	-----	-----	1	92101-08016-0A	2479590
	BOLT, HEX., 6X16	-----	-----	1	92200-08016-0A	1842400
14	NUT, HEX., 8MM	-----	-----	1	94002-08000-0S	0156075

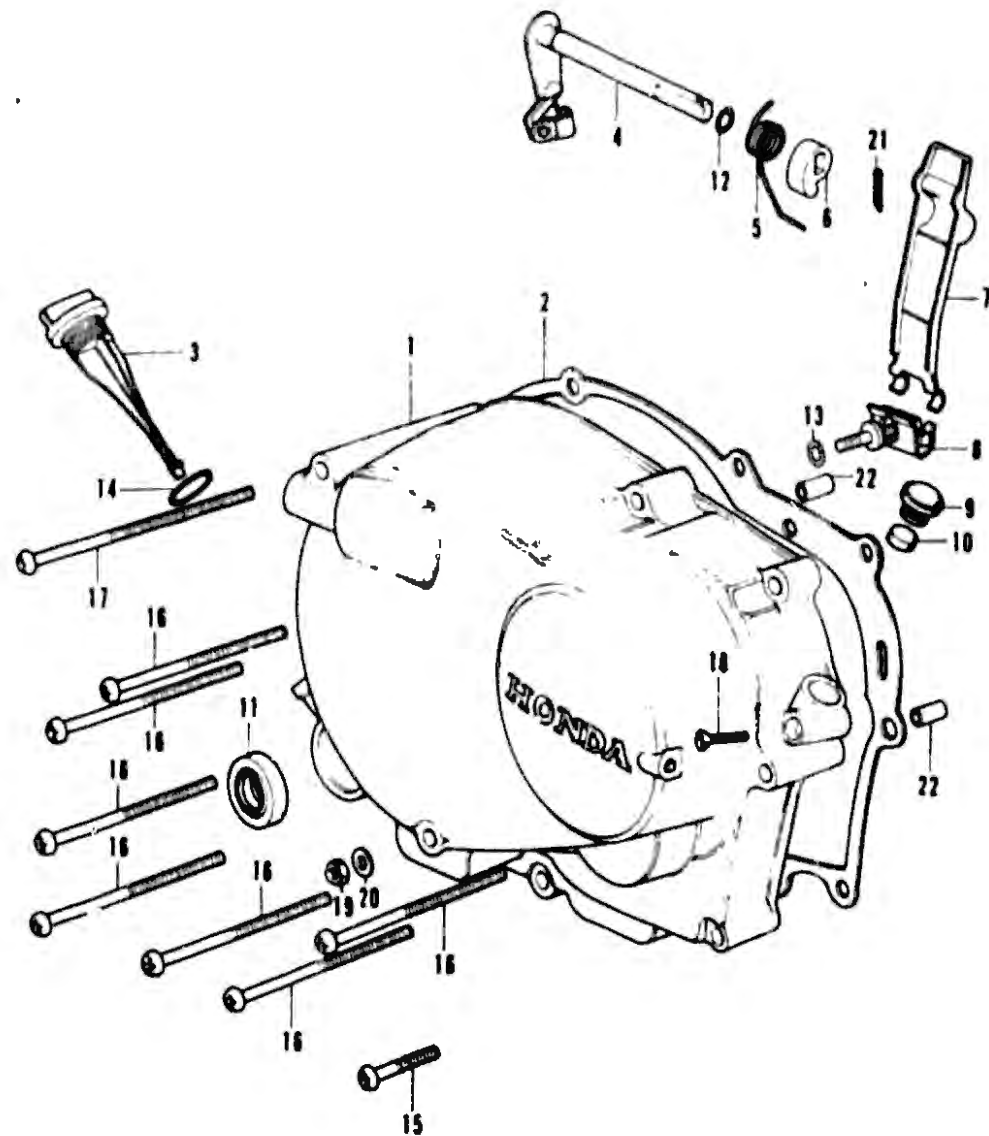
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B6
CRANKCASE	1-C1
CRANKCASE COVER, L	1-B4
CRANKCASE COVER, R	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D6
FORK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E8
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER MOTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D6
WHEEL, RR	1-D12

GRID NO.

1-B 5

RIGHT CRANKCASE COVER



AM-884

AM-884

XR75

BLOCK NO. E-5

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	COVER COMP., R. CRANKCASE			1	11330-116-000	0307314
2	GASKET, R. CRANKCASE COVER			1	11393-115-020	0307330
3	GAUGE, OIL LEVEL			1	15850-086-000	0298950
4	LEVER COMP., CLUTCH			1	22710-115-030	0307975
5	SPRING, CLUTCH LEVER			1	22815-107-000	0215061
6	CAM, CLUTCH LIFTER			1	22821-116-000	0307983
7	LEVER, CLUTCH ADJUSTING			1	22830-116-000	0307991
8	SCREW COMP., CLUTCH ADJUSTING			1	22831-107-000	0215095
9	PLUG A, RUBBER			1	90801-116-020	0309062
	PLUG, RUBBER, 15MM			1	90801-116-030	0367060
10	PLUG B, RUBBER			1	90802-116-000	0317842
11	OIL SEAL, 16X28X7			1	91204-259-000	0227878
12	O-RING, 6.8X1.9			1	91301-027-000	0018044
	O-RING, 6.8X1.9			1	91306-PJ4-000	2373447
	O-RING B, 6.8X1.9			1	91310-MC7-003	1218569
13	O-RING, 6MM			1	91301-704-000	0192890
14	O-RING, 18X3			1	91307-KF0-003	1781786
	O-RING, 18X3			1	91307-035-000	0174961
15	SCREW, PAN, 6X35			1	93500-08035	0057570
	SCREW, PAN, 6X35			1	93500-08035-0A	1520980
16	SCREW, PAN, 6X80			7	93500-08080	0057745
17	SCREW, PAN, 6X90			1	93500-08090	0057752
18	SCREW, OVAL, 5X25			1	93700-05025-0A	0176883
19	NUT, HEX., 6MM			1	90310-KA3-711	1553916
	NUT, HEX., 6MM			1	94000-08000-0S	1391283
	NUT, HEX., 6MM			1	94001-08000	0058016
	NUT, HEX., 6MM			1	94001-08000-0S	0158067
	NUT, HEX., 6MM			1	94001-08008-0S	2829414
	NUT, HEX., 6MM			1	94001-08200-0S	2043255
	NUT, HEX., 6MM			1	94030-08000	1642693
20	WASHER, PLAIN, 6MM			1	94101-08000	0059071
	WASHER, PLAIN, 6MM			1	94101-08080	3136074
	WASHER, PLAIN, 6MM			1	94101-08800	0345900
21	PIN, SPLIT, 2.0X15			1	94201-20150	0058347
22	PIN, DOWEL, 8X14			2	94301-08140	0069310

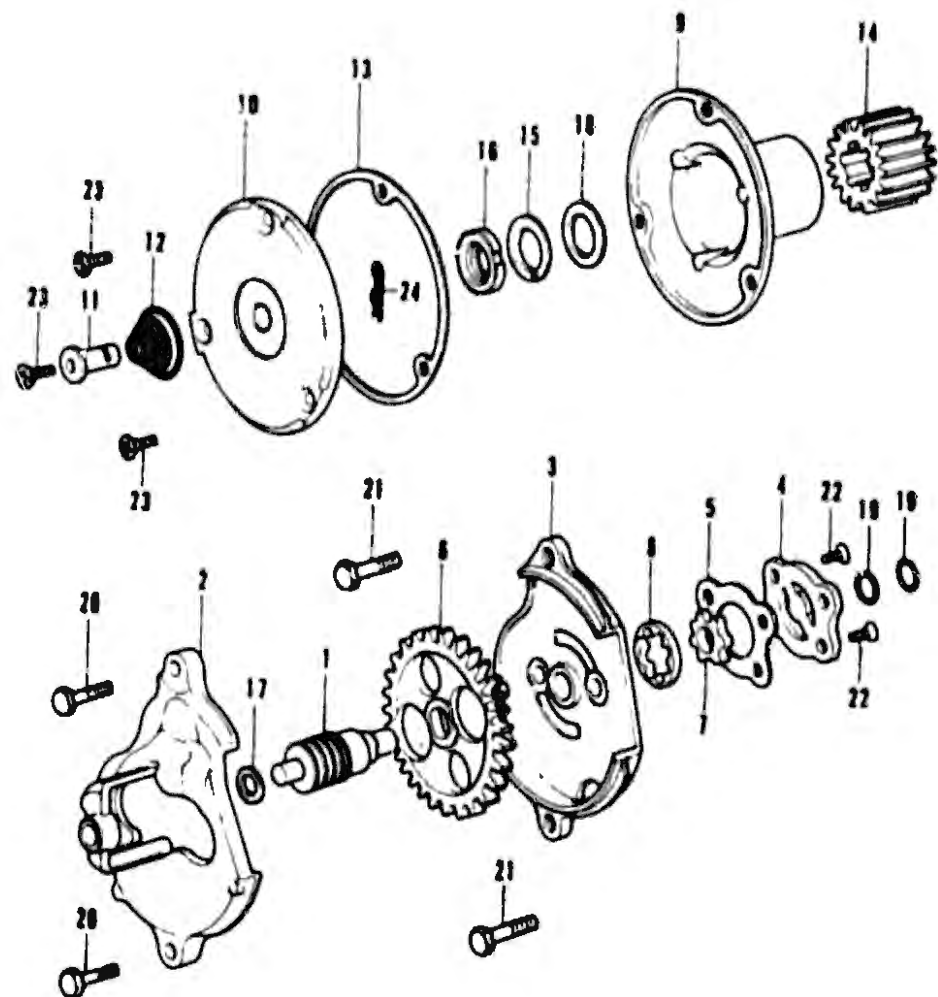
CONTENTS

TITLE	GRID
AIR CLEANER	1-010
CAM CHAIN TENSIONER	1-05
CAMSHAFT	1-03
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-08
CRANKCASE	1-C1
CRANKCASE COVER, L	1-04
CRANKCASE COVER, R	1-06
CRANKSHAFT	1-09
CYLINDER	1-J1
CYLINDER HEAD	1-B1
FENDER, RR	1-06
FORK, FR	1-03
FRAME BODY	1-E5
FUEL TANK	1-06
GEARSHIFT	1-010
GENERATOR	1-04
HANDLEBAR	1-01
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-02
MUFFLER, EXHAUST	1-011
OIL FILTER MOTOR	1-07
OIL PUMP	1-07
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-08
SEAT	1-06
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-04
SWINGARM	1-E3
SWITCH, KILL	1-02
TRANSMISSION	1-B11
VALVE	1-03
WHEEL, FR	1-06
WHEEL, RR	1-012

GRID NO.

1-B 6

OIL FILTER ROTOR • OIL PUMP



AM-885

XR75

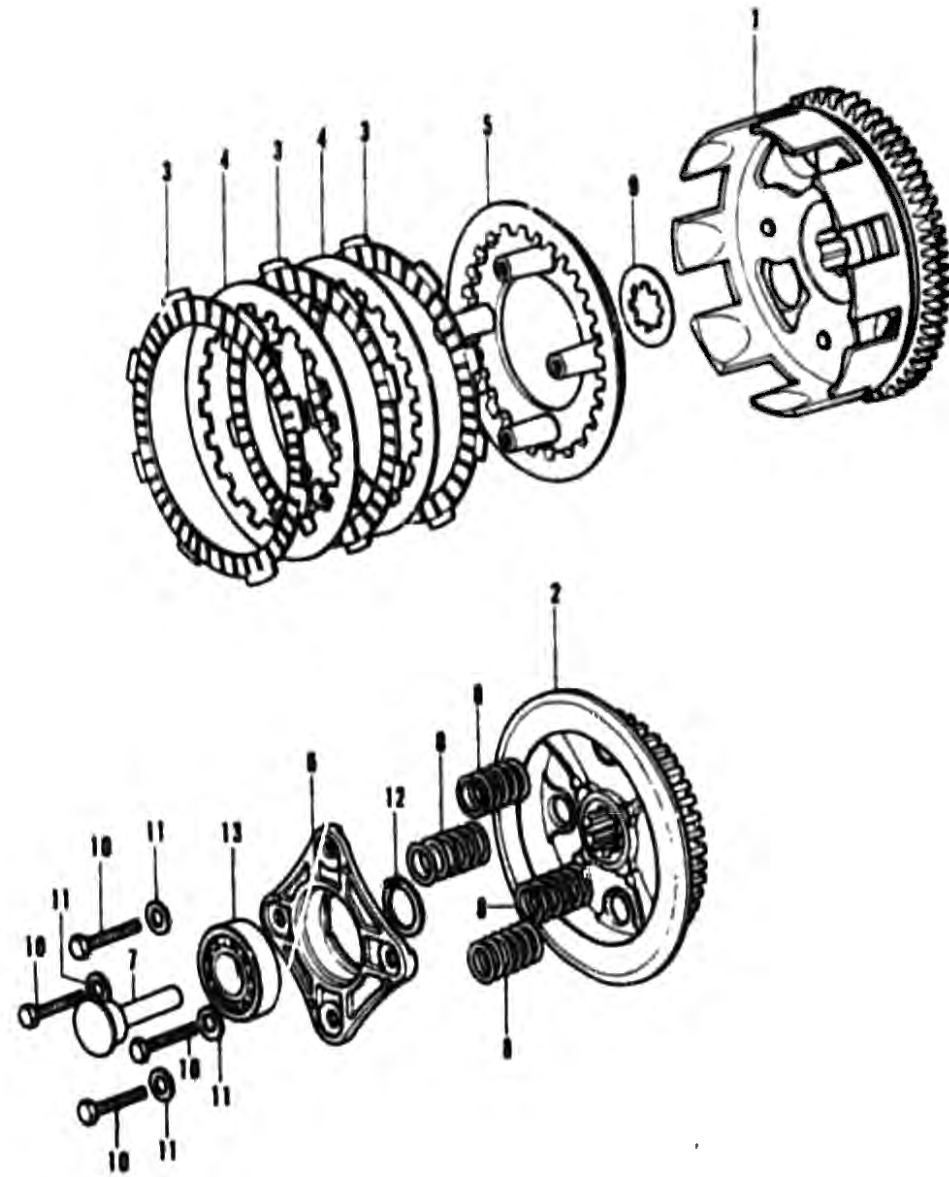
BLOCK NO. E-6

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	REQ	PART NUMBER	HONDA CODE
		FROM	TO				
1	GEAR, TACHOMETER			1		12421-115-000	0307482
2	COVER, OIL PUMP GEAR			1		15108-115-000	0307710
3	BODY, OIL PUMP			1		15111-115-020	0307728
4	PLATE, OIL PUMP			1		15111-149-000	0459032
5	GASKET, OIL PUMP			1		15126-107-020	0214809
6	GEAR, OIL PUMP DRIVE			1		15131-116-000	0307736
7	ROTOR, OIL PUMP INNER			1		15331-115-000	0307744
8	ROTOR, OIL PUMP OUTER			1		15332-115-000	0307751
9	ROTOR COMP., OIL FILTER			1		15430-116-000	0307789
10	CAP, OIL FILTER ROTOR			1		15436-107-000	0214882
11	THROUGH, OIL			1		15441-107-000	0214890
12	SPRING, OIL THROUGH			1		15446-107-000	0214908
13	GASKET, OIL FILTER ROTOR CAP			1		15458-107-000	0214924
14	GEAR, PRIMARY DRIVE (18T)			1		23121-116-010	0308015
15	WASHER, SUPER LOCK			1		90033-115-000	0308973
16	NUT, LOCK, 14MM			1		90231-041-000	0169177
17	WASHER, THRUST, 8MM			1		90443-844-000	0206904
18	WASHER, 14.2MM			1		90451-115-000	0309013
19	O-RING, 9.4X2.4			2		91304-KK3-830	2552149
	O-RING, 9.4X2.4			2		91304-107-000	0213330
20	BOLT, HEX., 5X18			2		92000-05018-0A	0171710
21	BOLT, HEX., 6X22			2		92000-08022	0054296
22	SCREW, FLAT, 4X12			2		93800-04012-0A	0213371
23	SCREW, OVAL, 5X12			3		93700-05012-0A	0204917
24	PIN, LOCK, 8MM			1		94251-08000	0115527

CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L	1-B4
CRANKCASE COVER, R	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D8
FORK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B8
SEAT	1-D8
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D6
WHEEL, RR	1-D12

CLUTCH



AM-898

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XR75

BLOCK NO. E-7

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	OUTER COMP., CLUTCH (69T)	-----	-----	1	22100-116-000	0307926
2	CENTER, CLUTCH	-----	-----	1	22121-115-010	0307934
3	DISK, CLUTCH FRICTION	-----	-----	3	22201-KB4-670	1183730
	DISK, CLUTCH FRICTION	-----	-----	3	22201-107-000	0215004
	DISK, CLUTCH FRICTION	-----	-----	3	22201-166-000	0827840
4	PLATE, CLUTCH	-----	-----	2	22311-107-000	0215012
5	PLATE, CLUTCH PRESSURE	-----	-----	1	22350-115-020	0307942
6	PLATE, CLUTCH LIFTER	-----	-----	1	22361-107-000	0215038
7	PIN, CLUTCH LIFTER GUIDE	-----	-----	1	22366-115-000	0307959
8	SPRING, CLUTCH	-----	-----	4	22401-116-000	0307967
9	WASHER B, SPLINE, 17MM	-----	-----	1	90462-115-010	0309047
10	BOLT, HEX., 6X25	-----	-----	4	92000-06025	0054320
	BOLT, HEX., 6X25	-----	-----	4	92101-06025-OA	2206563
11	WASHER, PLAIN, 6MM	-----	-----	4	94101-06000	0059071
	WASHER, PLAIN, 6MM	-----	-----	4	94101-06080	3136074
	WASHER, PLAIN, 6MM	-----	-----	4	94101-06800	0345900
12	CIRCLIP, EXTERNAL, 17MM	-----	-----	1	94510-17000	0169532
13	BEARING, RADIAL BALL, 6001	-----	-----	1	96100-60010	0053637
	BEARING, RADIAL BALL, 6001	-----	-----	1	96100-60010-00	0722165

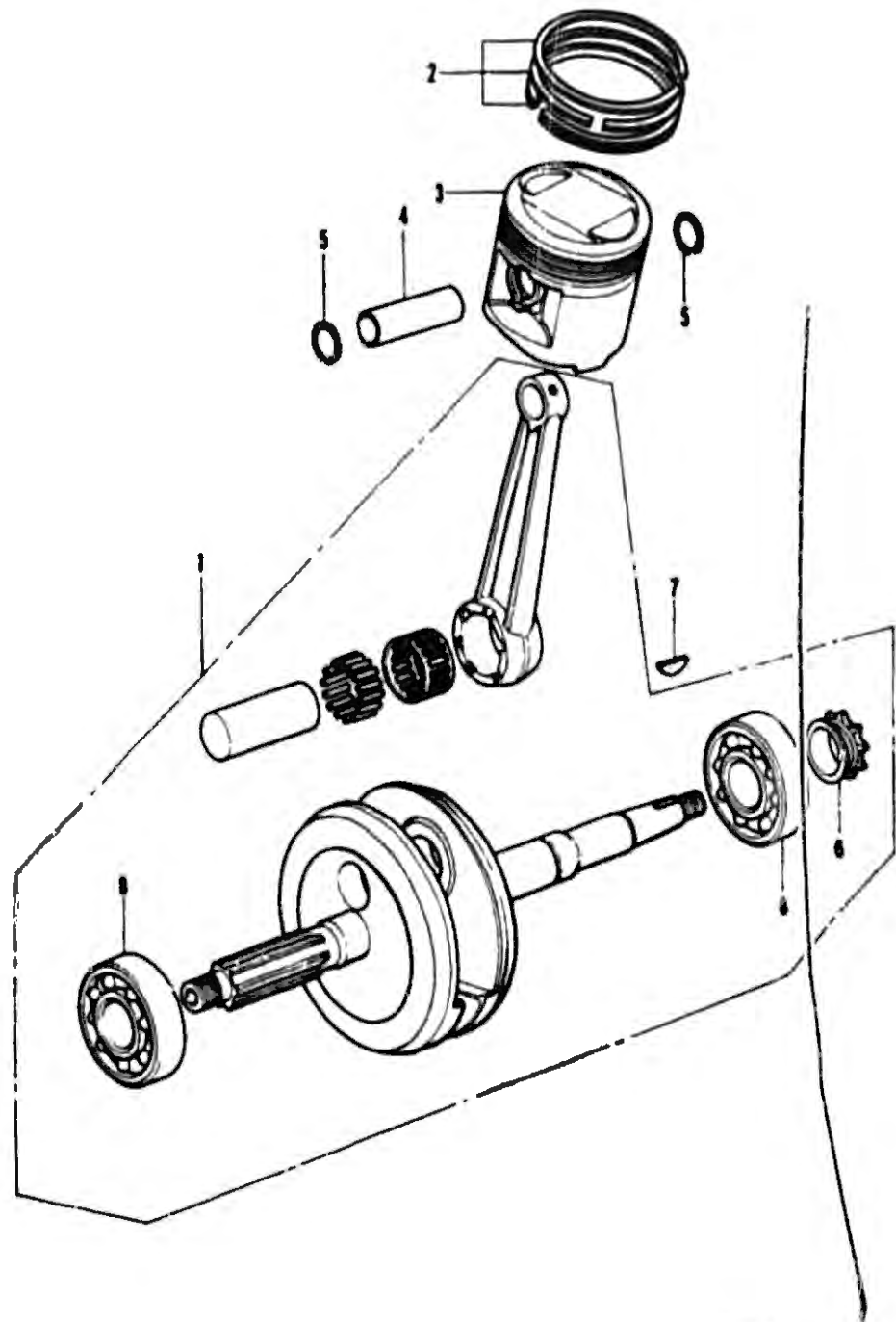
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L	1-B4
CRANKCASE COVER, R	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D6
FORK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D8
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-O1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-O2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B8
SEAT	1-D8
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING	1-O4
SWINGARM	1-E3
SWITCH, KILL	1-O2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D6
WHEEL, RR	1-D12

GRID NO.

1-B 8

CRANKSHAFT • PISTON



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AM-887

XR75

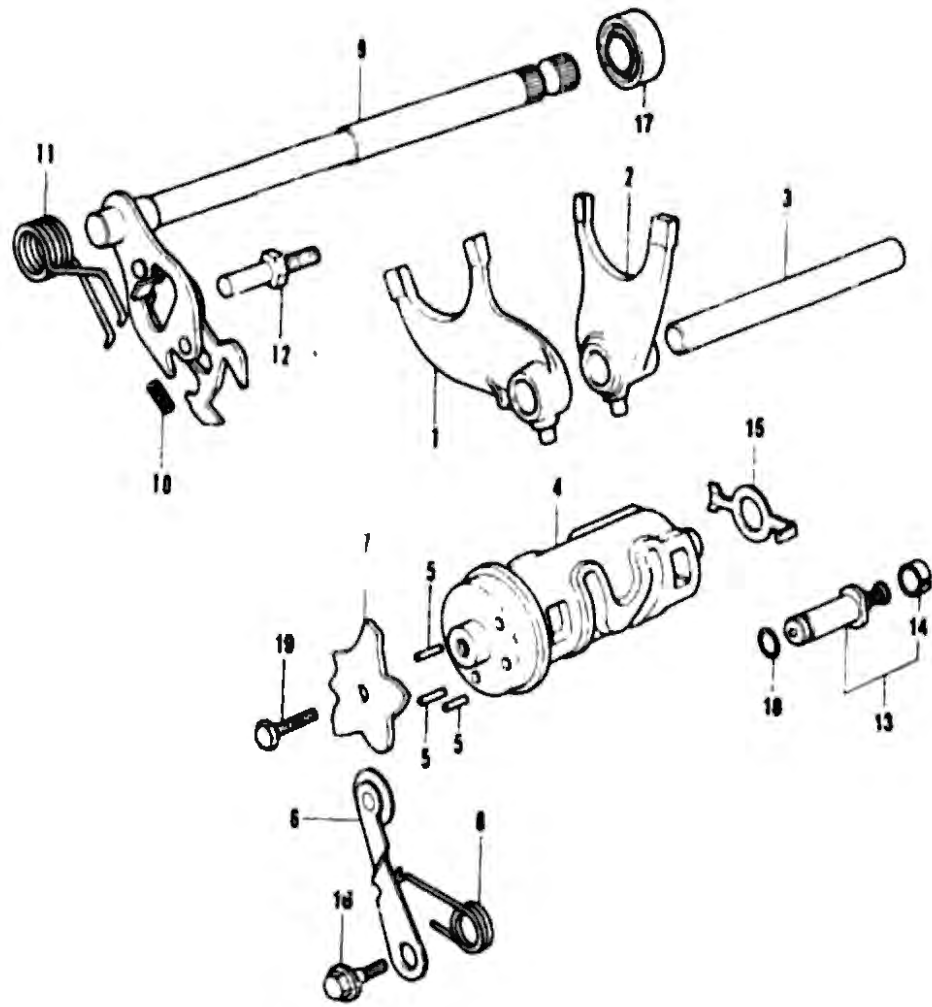
BLOCK NO E-8

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	CRANKSHAFT COMP.			1	13000-116-030	0307470
2	RING SET, PISTON (STD) (RIKEN PISTON)			1	13011-116-004	0307488
	RING SET, PISTON (0.25) (RIKEN)			(1)	13021-116-004	0307496
	RING SET, PISTON (0.50) (RIKEN)			(1)	13031-116-004	0307504
	RING SET, PISTON (0.75) (RIKEN)			(1)	13041-116-004	0307512
	RING SET, PISTON (1.00) (RIKEN)			(1)	13051-116-004	0307520
3	PISTON (STD)			1	13101-116-010	0307538
	PISTON (0.25)			(1)	13102-116-010	0307546
	PISTON (0.50)			(1)	13103-116-010	0307553
	PISTON (0.75)			(1)	13104-116-010	0307561
	PISTON (1.00)			(1)	13105-116-010	0307579
4	PIN, PISTON			1	13111-087-000	0195421
5	CLIP, PISTON PIN			2	13115-001-000	0001479
	CLIP, PISTON PIN, 13MM			2	94601-13000	0207563
6	SPROCKET, TIMING			1	14311-116-000	0307595
7	KEY, WOODRUFF, 3X5			1	90741-035-000	0070896
8	BEARING, RADIAL BALL, 6322 (TOYO)			2	91001-116-008	0309088

CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L	1-B4
CRANKCASE COVER, R	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D8
FORK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D8
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, FR	1-E2
SIDE STAND	1-E4
STEM, STEERING + FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D6
WHEEL, RR	1-D12

GEARSHIFT



AM-888

AM-888

XR75

BLOCK NO E-9

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	FORK, R. GEARSHIFT	-----	-----	1	24211-115-000	0308130
2	FORK, CENTER GEARSHIFT	-----	-----	1	24231-115-000	0308148
3	SHAFT, GEARSHIFT FORK GUIDE ..	-----	-----	1	24241-116-000	0308155
4	DRUM, GEARSHIFT	-----	-----	1	24301-116-010	0308163
5	PIN, SHIFT DRUM	-----	-----	3	24421-200-000	0025965
	PIN, GEARSHIFT	-----	-----	3	24421-230-000	0119461
8	STOPPER COMP., GEARSHIFT DRUM ..	-----	-----	1	24430-115-000	0308171
7	PLATE, GEARSHIFT DRUM STOPPER ..	-----	-----	1	24435-115-020	0308189
	PLATE, GEARSHIFT DRUM STOPPER ..	-----	-----	1	24435-115-030	0722215
	PLATE, GEARSHIFT DRUM STOPPER ..	-----	-----	1	24435-115-040	0769315
8	SPRING, SHIFT DRUM STOPPER ...	-----	-----	1	24436-115-030	0308197
9	SPINDLE COMP., GEARSHIFT	-----	-----	1	24610-116-000	0308205
10	SPRING, GEARSHIFT ARM	-----	-----	1	24641-115-010	0308213
11	SPRING, GEARSHIFT RETURN	-----	-----	1	24651-107-000	0215376
12	PIN, SHIFT RETURN SPRING	-----	-----	1	24652-035-000	0070698
13	CONTACT ASSY., NEUTRAL SWITCH ..	-----	-----	1	35750-028-000	0014035
14	SPACER, NEUTRAL SWITCH	-----	-----	1	35752-028-300	0218271
15	ROTOR, NEUTRAL SWITCH	-----	-----	1	35753-115-000	0308338
16	BOLT, GEARSHIFT DRUM STOPPER ..	-----	-----	1	90023-041-000	0141168
	ARM PIVOT	-----	-----	1	90023-041-010	2494375
17	BOLT, GEARSHIFT DRUM STOPPER ..	-----	-----	1	90023-041-010	2494375
	ARM PIVOT	-----	-----	1	90023-041-010	2494375
17	OIL SEAL, 11.8X24X10	-----	-----	1	91204-035-000	0185652
	OIL SEAL, 11.8X24X10	-----	-----	1	91204-035-003	0827980
	OIL SEAL, 11.8X24X10	-----	-----	1	91204-121-000	0433946
18	O-RING, 7X1.7	-----	-----	1	91312-107-000	0213348
19	BOLT, HEX., 6X16	-----	-----	1	92000-06016	0054239
	BOLT, HEX., 6X16	-----	-----	1	92000-06016-0A	0713197
	BOLT, HEX., 6X16	-----	-----	1	92000-06016-1A	0915124
	BOLT, HEX., 6X16	-----	-----	1	92100-06016-0A	1685726
	BOLT, HEX., 6X16	-----	-----	1	92101-06016-0A	2479590
	BOLT, HEX., 6X16	-----	-----	1	92200-06016-0A	1842400

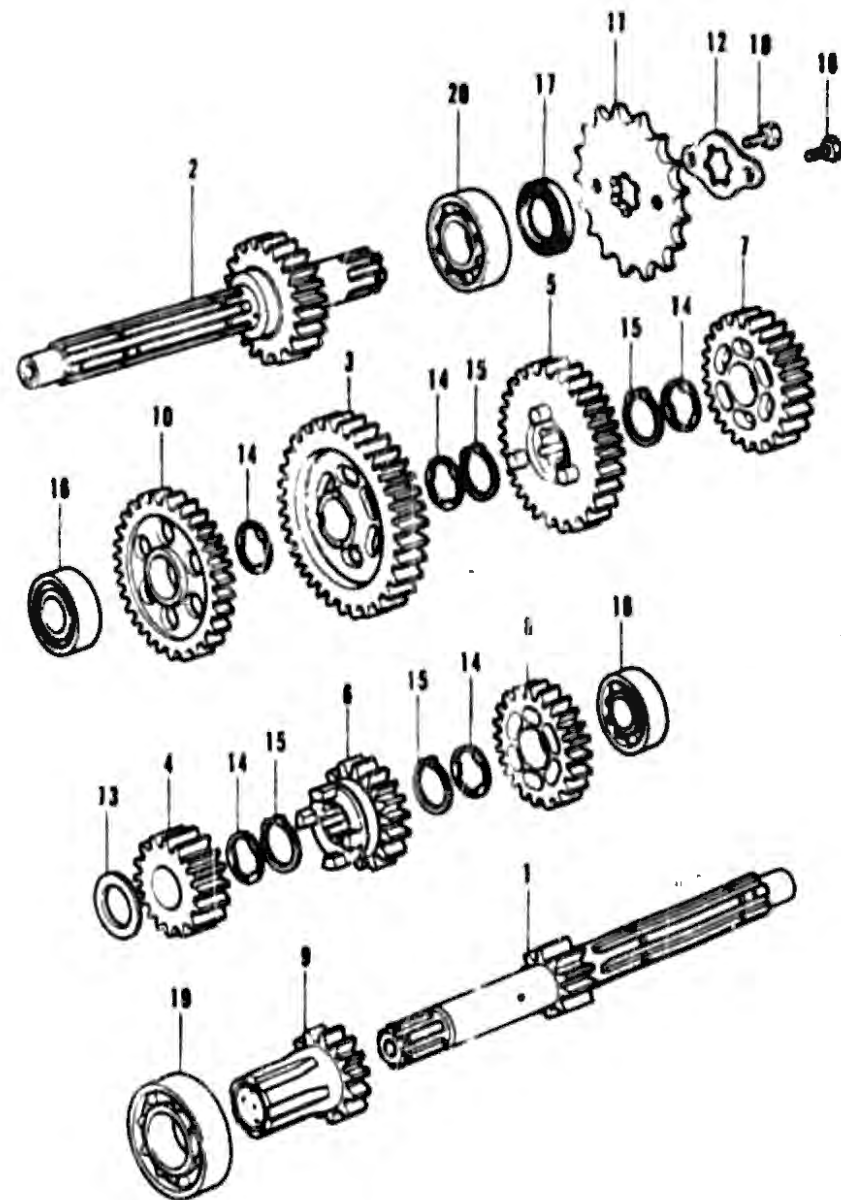
CONTENTS

TITLE	GRID
AIR CLEANER	1-010
CAM CHAIN TENSIONER	1-05
CAMSHAFT	1-03
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-08
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-04
CRANKCASE COVER, R.	1-09
CRANKSHAFT	1-09
CYLINDER	1-01
CYLINDER HEAD	1-01
FENDER, RR	1-00
FORK, FR	1-03
FRAME BODY	1-E5
FUEL TANK	1-00
GEARSHIFT	1-B10
GENERATOR	1-04
HANDLEBAR	1-01
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-02
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-07
OIL PUMP	1-07
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-09
SEAT	1-00
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-04
SWINGARM	1-E3
SWITCH, KILL	1-02
TRANSMISSION	1-B11
VALVE	1-03
WHEEL, FR	1-06
WHEEL, RR	1-012

GRID NO.

1-B 10

TRANSMISSION



XR75

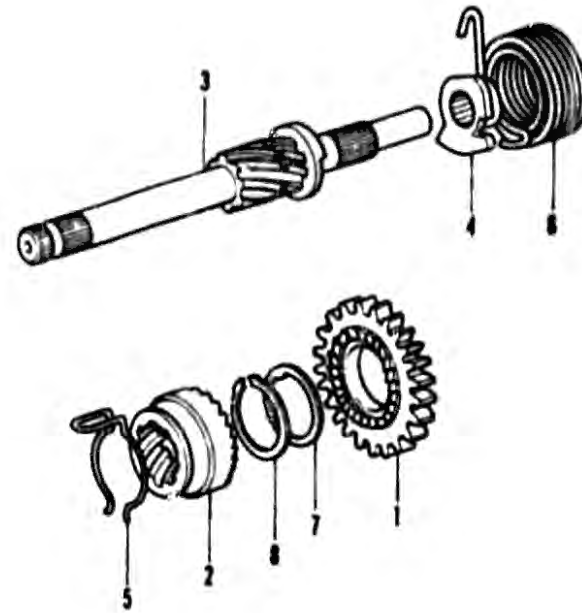
BLOCK NO. 7-10

REF NO	DESCRIPTION	SERIAL NUMBER FROM	SERIAL NUMBER TO	QTY REQ	PART NUMBER	HONDA CODE
1	MAINSHAFT, TRANSMISSION (14T)			1	23211-116-020	0308023
2	COUNTERSHAFT, TRANSMISSION (25T)			1	23221-116-010	0308031
3	GEAR, COUNTERSHAFT LOW (35T)			1	23426-116-020	0308049
4	GEAR, MAINSHAFT SECOND (18T)			1	23441-116-010	0308056
5	GEAR, COUNTERSHAFT SECOND (31T)			1	23451-116-010	0308064
6	GEAR, MAINSHAFT THIRD (21T)			1	23461-116-010	0308072
7	GEAR, COUNTER SHAFT THIRD (28T)			1	23471-116-010	0308080
8	GEAR, MAINSHAFT TOP (24T)			1	23501-116-010	0308098
9	GEAR COMP., PRIMARY STARTER (17T)			1	23520-115-010	0308106
10	GEAR, PRIMARY IDLE (31T)			1	23530-116-000	0308114
11	SPROCKET, DRIVE (13T)			(1)	23800-041-010	0185587
	SPROCKET, DRIVE (14T)			1	23800-116-010	0308122
	SPROCKET, DRIVE (14T)			1	23800-141-010	0834192
	SPROCKET, DRIVE (14T)			1	23801-178-000	1110410
12	PLATE, DRIVE SPROCKET FIXING			1	23802-040-000	0168054
	PLATE, DRIVE SPROCKET FIXING			(1)	23802-041-010	0185595
13	WASHER B, THRUST, 17MM			1	90453-115-000	0308021
14	WASHER, SPLINE, 17MM			5	90461-115-000	0308039
15	CIRCLIP, EXTERNAL, 17MM			4	90601-001-000	0003707
16	BEARING, BALL, 6201Z			2	91001-115-000	0308070
17	OIL SEAL, 17X29X5			1	91203-035-000	0071043
	OIL SEAL, 17X29X5			1	91203-035-005	0722439
18	BOLT, DRIVE SPROCKET FIXING			(2)	90084-041-000	0174995
	BOLT, HEX., 6X8			2	92000-06008	0054155
	BOLT, HEX., 6X8			2	92000-06008-0A	0724377
	BOLT, HEX., 6X8			2	92101-06008-0A	2504868
19	BEARING, RADIAL BALL, 6005			1	96100-60050	0053199
	BEARING, RADIAL BALL, 6005			1	96100-60050-00	0722181
20	BEARING, RADIAL BALL, 6203			1	96100-62030	0053256
	BEARING, RADIAL BALL, 6203			1	96100-62030-00	0722199

CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B9
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L	1-B4
CRANKCASE COVER, R	1-B6
CRANKSHAFT	1-B8
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D8
FORK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E8
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E8
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING - FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D6
WHEEL, RR	1-D12

KICK STARTER



AM-890

AM-890

XR75

BLOCK NO. E-11

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	PINION, KICK STARTER	-----	-----	1	28211-115-010	0308221
2	RATCHET, KICK STARTER DRIVE ..	-----	-----	1	28221-107-010	0215384
3	SPINDLE COMP., KICK STARTER ..	-----	-----	1	28250-116-000	0308239
4	RETAINER, KICK SPRING	-----	-----	1	28262-116-000	0308247
5	SPRING, STARTER PINION FRICTION	-----	-----	1	28271-107-000	0215426
6	SPRING, KICK STARTER	-----	-----	1	28281-035-010	0175786
7	WASHER, THRUST, 25MM	-----	-----	1	90458-107-000	0215640
8	CIRCLIP, 25MM	-----	-----	1	90501-107-000	0248740

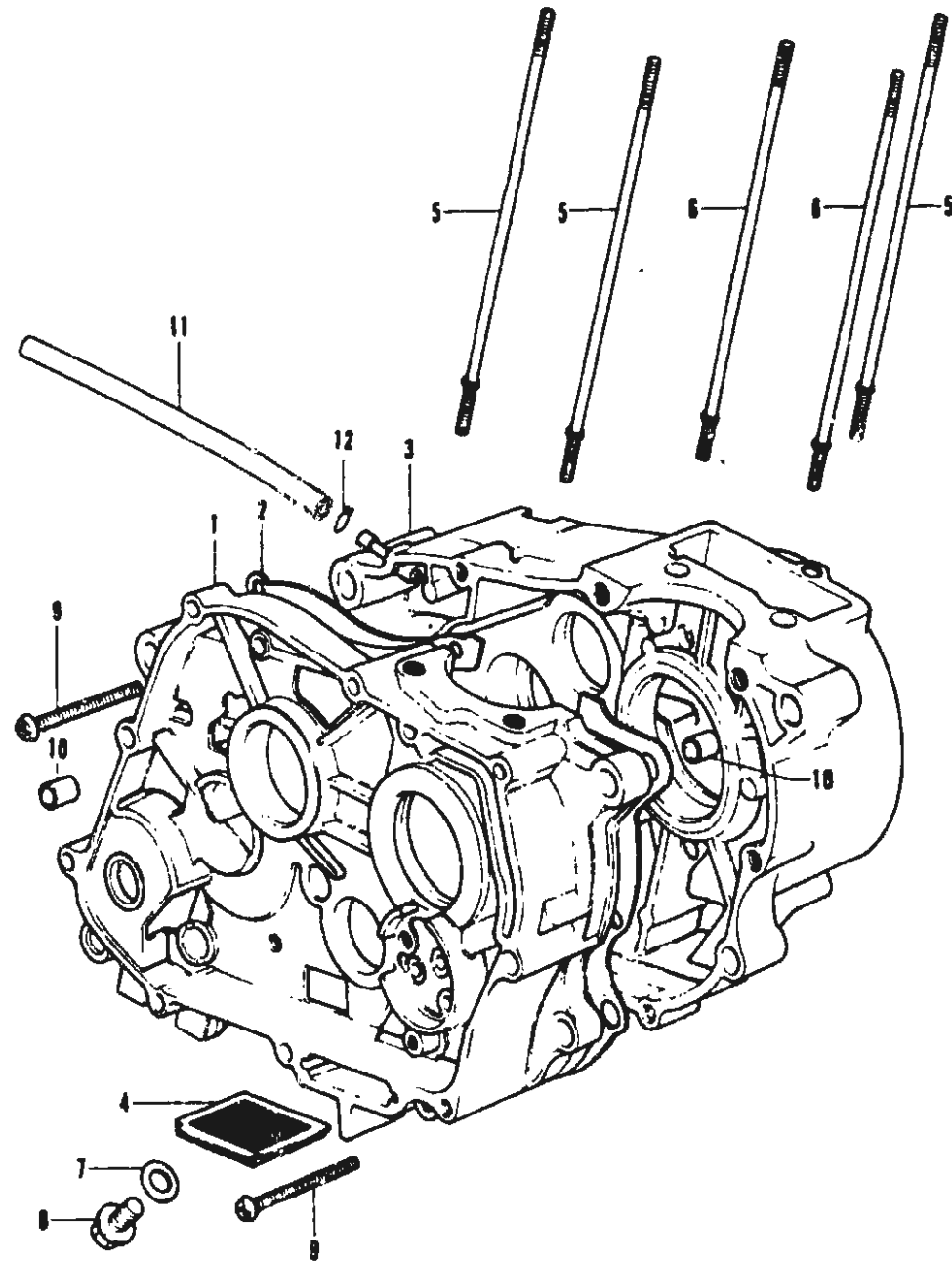
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B2
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR.	1-D8
FORK, FR.	1-D3
FRAME BODY	1-E6
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E8
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR.	1-E2
SIDE STAMP	1-E4
STEM, STEERING * FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR.	1-D12

GRID NO.

1-B 12

CRANKCASE



AM-891

AM-891

XR75

BLOCK NO. E-12

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	CRANKCASE COMP., R.			1	11100-116-000	0307280
2	GASKET, CRANKCASE			1	11191-115-020	0307306
3	CRANKCASE COMP., L.			1	11200-116-000	0307298
4	SCREEN, OIL FILTER			1	15421-035-010	0070029
5	BOLT A, CYLINDER STUD			3	90031-116-000	0308965
6	BOLT B, CYLINDER STUD			2	90032-035-000	0070862
7	GASKET, DRAIN COCK			1	80407-231-000	0218347
	GASKET, DRAIN COCK, 12.5X20			1	80407-259-000	0035295
	WASHER, DRAIN PLUG, 12MM			1	94109-12000	0171868
8	BOLT, DRAIN PLUG, 12MM			1	92800-12000	0053975
9	SCREW, PAN, 6X45			2	93800-06045	0057636
	SCREW, PAN, 6X45			2	93500-08045-0A	1509195
10	PIN, DOWEL, 12X20			2	94301-12200	0165324
11	TUBE, BREATHER			1	15761-045-000	0174318
	TUBE, FUEL, 5X450			1	95001-60000	0200998
	TUBE, FUEL			1	95001-50000-90	0358895
	TUBE, FUEL, 6.0X180			1	95001-50180	0308153
	TUBE, FUEL, 5.5X350 (BULK HOSE: 95001-55008-40M)			1	95001-55000-40	0252650
12	CLIP, TUBE, 60 MM			1	95002-50000	0053447

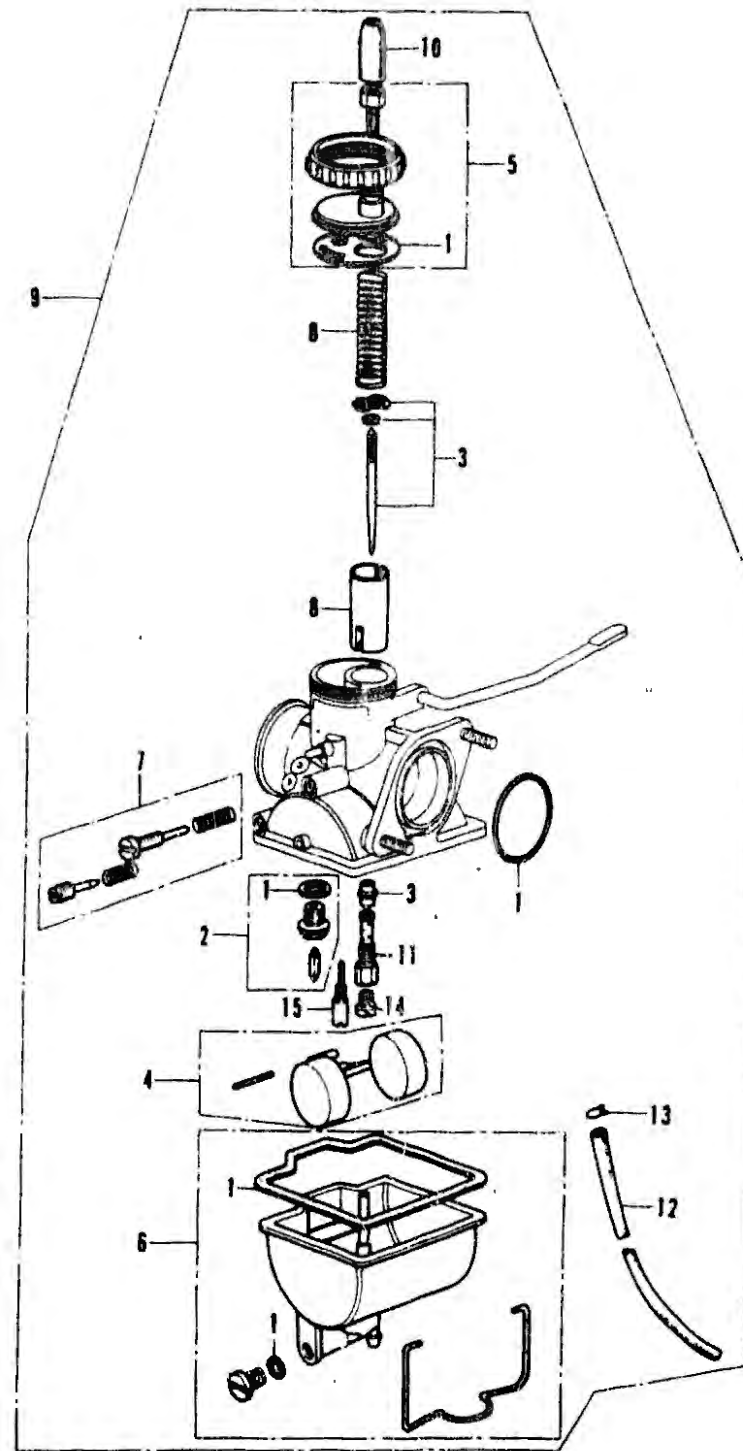
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR.	1-D8
FORK, FR.	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E8
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E8
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR.	1-E2
SIDE STAND	1-E4
STEM, STEERING	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR.	1-D12

GRID NO.

1-C 1

CARBURETOR



AM-892

AM-892

XR75

BLOCK NO. E-13

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	GASKET SET			1	16010-107-004	0316067
2	VALVE SET, FLOAT			1	16011-116-004	0316075
	VALVE SET, FLOAT			1	16011-116-014	0394304
	VALVE SET, FLOAT			1	16011-812-004	0311720
	VALVE SET, FLOAT			1	16011-812-014	0110918
	VALVE SET, FLOAT			1	16011-862-004	0397596
	VALVE SET, FLOAT			1	16011-866-004	0489062
3	NEEDLE SET, JET			1	16012-116-004	0316083
4	FLOAT SET			1	16013-046-004	0310102
	FLOAT SET			1	16013-116-700	0424994
	FLOAT SET			1	16013-116-704	0425868
5	TOP SET			1	16014-116-700	0425009
	TOP SET			1	16014-116-704	0425876
	TOP SET			1	16014-308-004	0310383
6	CHAMBER SET, FLOAT			1	16015-028-004	0310417
7	SCREW SET A			1	16016-046-004	0310730
8	VALVE SET, THROTTLE			1	16022-107-004	0316091
9	CARBURETOR ASSY.			1	16100-116-004	0307777
10	CAP, CABLE			1	16118-086-004	0261405
	CAP, CABLE SEALING			1	16118-166-004	0822791
11	HOLDER, NEEDLE JET			1	16165-116-004	0316109
12	TUBE, FUEL, 3.5X300 (BULK HOSE: 95001-35300-40)			1	95001-35300-40	0203194
13	CLIP B7, TUBE			1	95002-02070	0250639
14	JET, MAIN (#100)			1	99114-246-1000	0173351
15	JET, SLOW (#38)			1	99124-089-0380	0185684
	JET, SLOW (#38)			1	99124-223-0380	0172973
	JET, SLOW (#38)			1	99139-03804	0086637

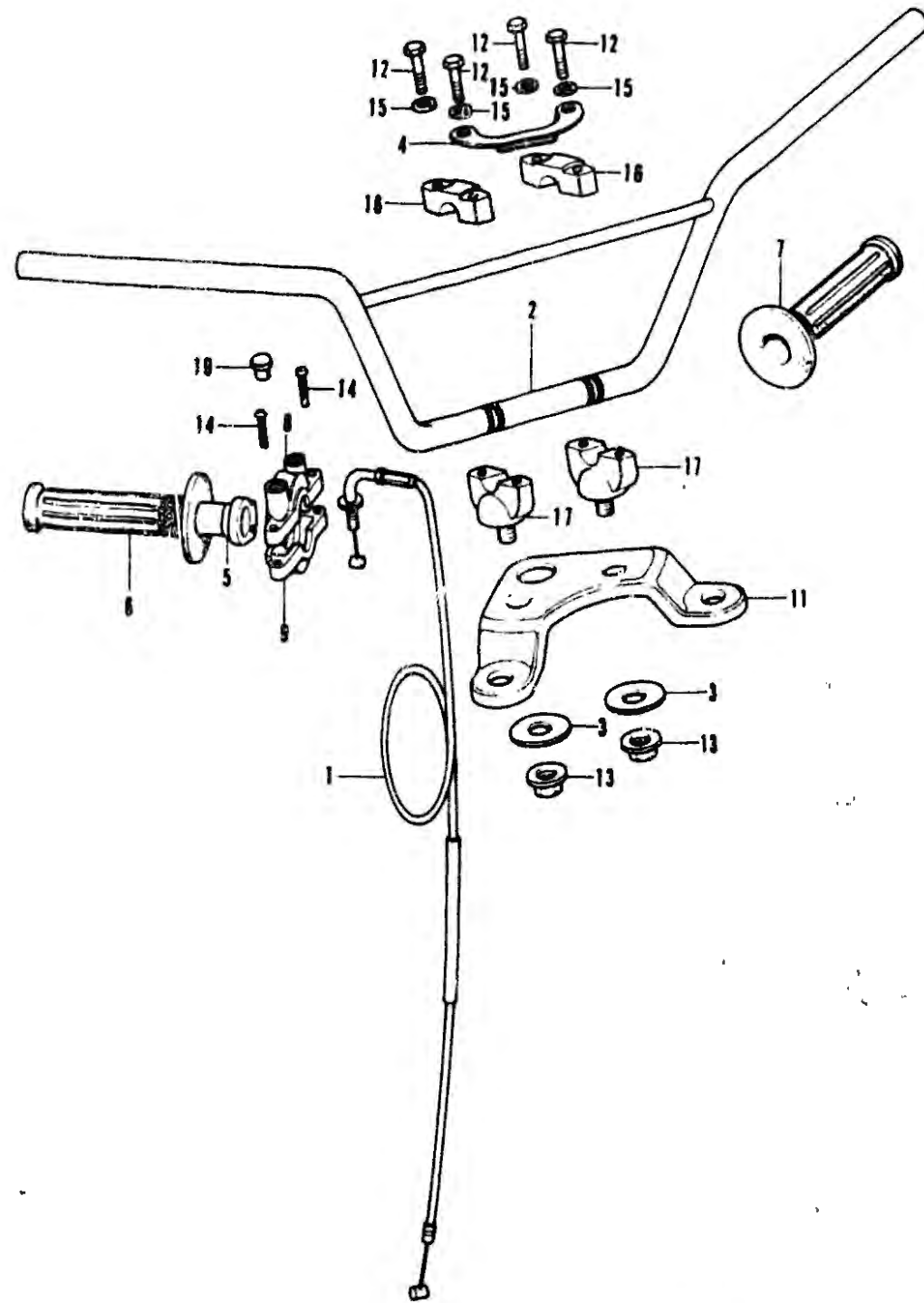
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D8
FDRK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR.	1-D12

GRID NO.

1-C 2

HANDLEBAR



AM-893

AM-893

XR75

BLOCK NO. F-1

REF NO	DESCRIPTION	SERIAL NUMBER FROM TO	QTY REQ	PART NUMBER	HONDA CODE
1	CABLE COMP., THROTTLE		1	17910-116-670	0307868
2	HANDLEBAR		1	53100-116-870	0308759
3	SEAT, HANDLE CUSHION		2	53135-028-000	0015818
4	HOLDER, CABLE		1	53139-107-721	0308767
5	PIPE, THROTTLE GRIP		1	53141-116-670	0308775
6	GRIP, R. HANDLE		1	53165-116-670	0308783
7	GRIP, L. HANDLE		1	53166-116-670	0308791
8	HOUSING, THROTTLE UPPER		1	53167-329-811	0293548
9	HOUSING, THROTTLE LOWER		1	53168-329-811	0293555
10	CAP, SEAL		1	53169-116-670	0308809
11	BRIDGE, FR. FORK TOP (OFF BLACK)		1	53231-118-670CT	0308833
12	BOLT, HEX., 6X28		4	90117-065-000	0170126
13	NUT, HEX., 10MM		2	90354-115-000	0300079
14	SCREW, PAN, 6X25		2	93500-06025	0057539
15	WASHER, PLAIN, 6MM		4	94101-08000	0059071
	WASHER, PLAIN, 6MM		4	94101-06080	3136074
	WASHER, PLAIN, 6MM		1	94101-08800	0345900
16	HOLDER A2, HANDLEBAR UPPER		2	95014-21200	0316133
17	HOLDER B2, HANDLEBAR LOWER		2	95014-32200	0309181

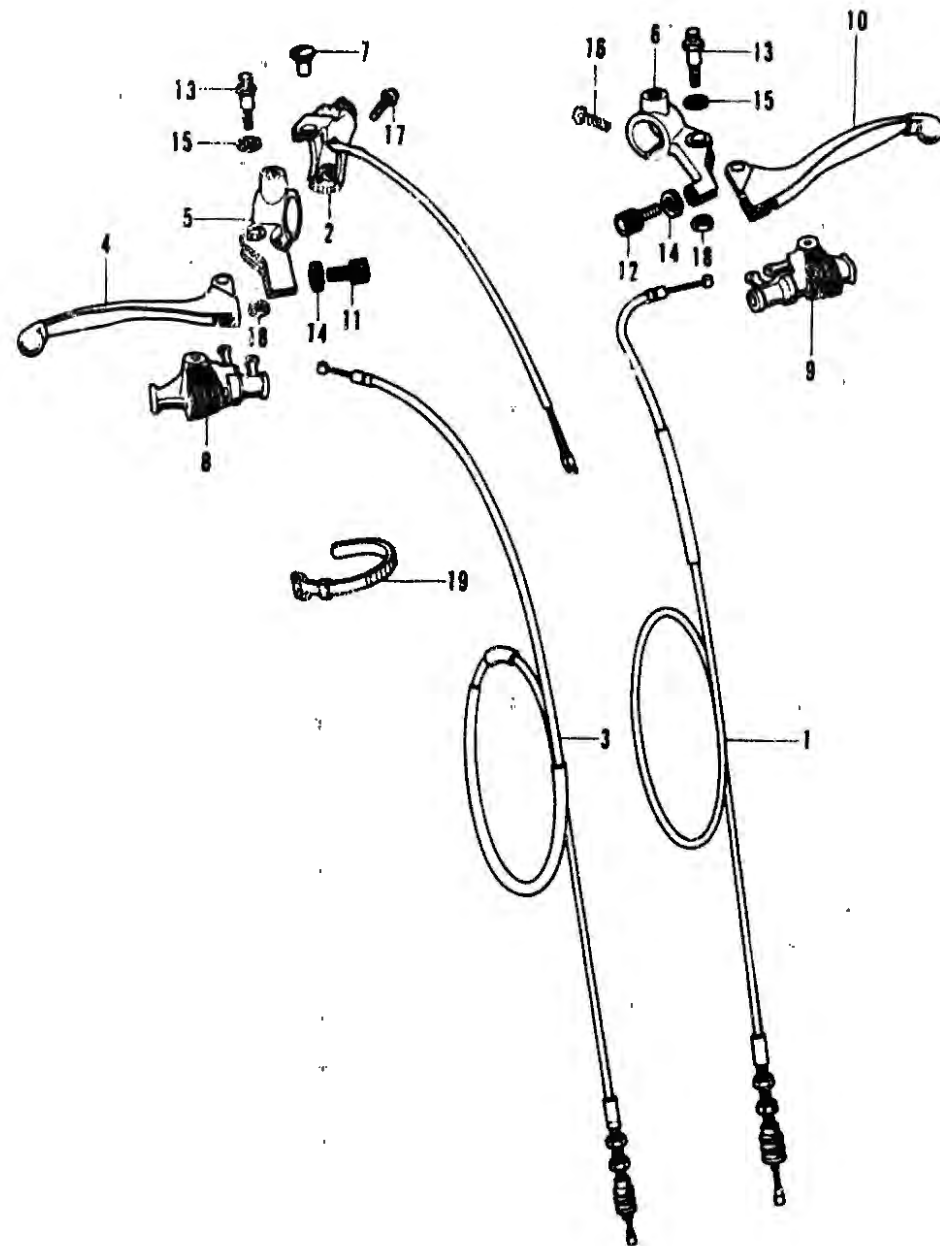
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D8
FORK, FR.	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E8
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR	1-D12

GRID NO.

1-D 1

KILL SWITCH • HANDLE LEVER



AM-894

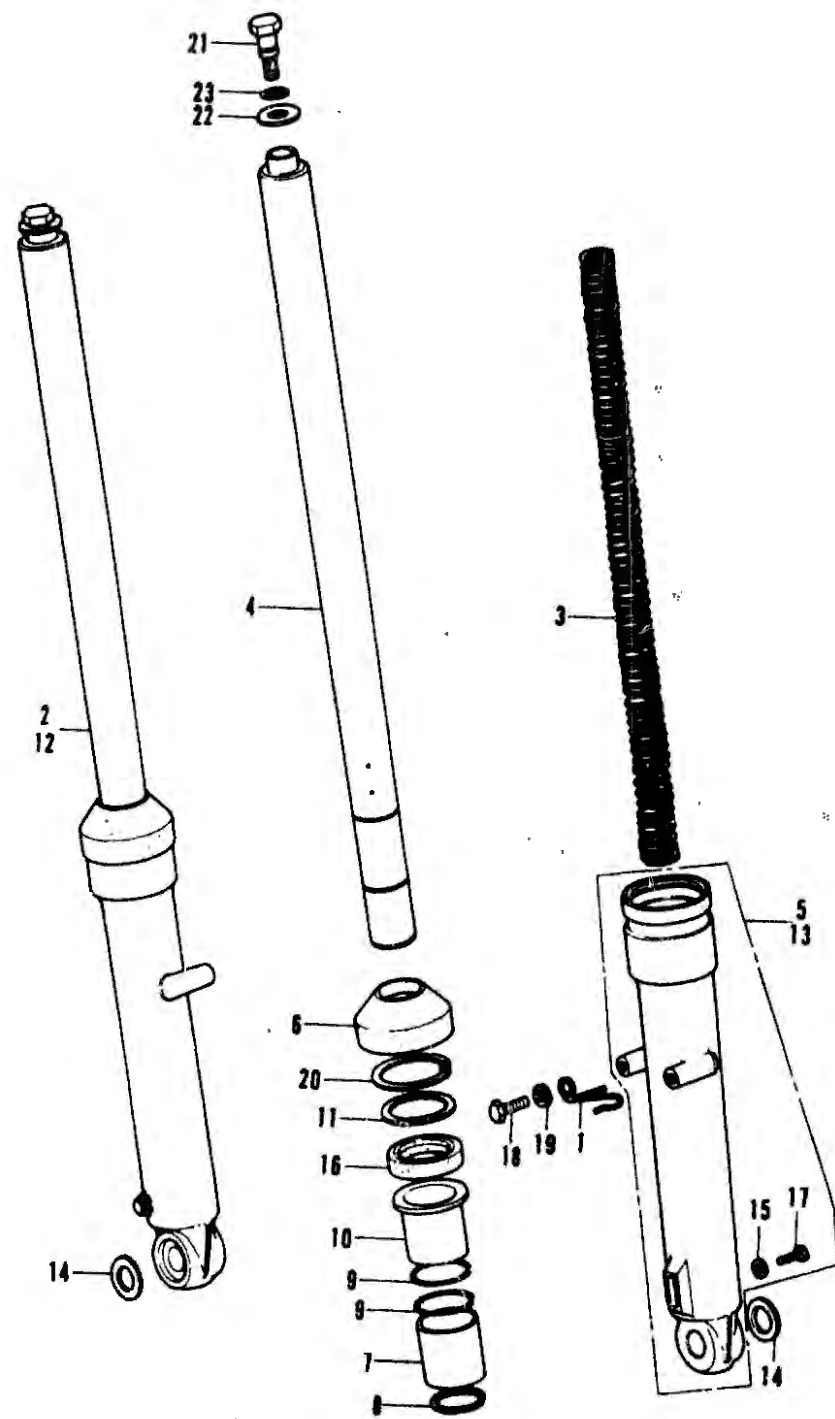
AM-894
1-D 2

XR75		BLOCK NO. F-2		
REF NO	DESCRIPTION	SERIAL NUMBER FROM TO	QTY REQ	HONDA CODE
1	CABLE COMP., CLUTCH	-----	1	22870-107-810 1830645
	CABLE COMP., CLUTCH	-----	1	22870-116-870 0308007
2	SWITCH ASSY., KILL	-----	1	35320-329-811 0293258
3	CABLE COMP., FR. BRAKE	-----	1	45450-116-670 0308551
4	LEVER COMP., R. HANDLEBAR	-----	1	53170-074-870 0183699
	LEVER COMP., R. HANDLEBAR	-----	1	53170-286-870 0182774
	LEVER COMP., R. HANDLEBAR	-----	1	53170-329-000 0282228
	LEVER COMP., R. HANDLEBAR	-----	1	53170-329-010 0381186
	LEVER COMP., R. HANDLEBAR	-----	1	53170-389-700 0365320
	LEVER COMP., R. HANDLEBAR	-----	1	53175-286-000 0178319
	LEVER, R. HANDLEBAR	-----	1	53175-329-000 0424267
	LEVER, R. HANDLEBAR	-----	1	53175-389-700 0487934
5	BRACKET, R. HANDLE LEVER	-----	1	53171-312-003 0232512
6	BRACKET, L. HANDLE LEVER	-----	1	53172-310-010 0113639
7	PLUG, HANDLE LEVER BRACKET	-----	1	53174-118-870 0316117
8	COVER, R. HANDLE LEVER	-----	1	53178-329-000 0293571
9	COVER, L. HANDLE LEVER	-----	1	53179-329-000 0293589
10	LEVER, L. HANDLEBAR	-----	1	53178-329-000 0424275
	LEVER, L. HANDLEBAR	-----	1	53178-389-700 0487942
	LEVER COMP., L. HANDLEBAR	-----	1	53190-074-870 0184010
	LEVER COMP., L. HANDLEBAR	-----	1	53190-286-870 0182790
	LEVER COMP., L. HANDLEBAR	-----	1	53190-329-000 0282236
	LEVER COMP., L. HANDLEBAR	-----	1	53190-329-010 0381194
	LEVER COMP., L. HANDLEBAR	-----	1	53190-389-700 0365338
	LEVER COMP., L. HANDLEBAR	-----	1	53190-371-980 0456293
11	BOLT, CLUTCH WIRE ADJUSTING	-----	1	53192-203-000 0098558
12	BOLT, CABLE ADJUSTING	-----	1	53192-288-000 0047258
13	BOLT, HANDLEBAR LEVER PIVOT	-----	2	90114-329-000 0293761
14	NUT, FIXING	-----	2	90321-315-670 0241273
	NUT, FIXING	-----	2	90321-988-000 1550763
15	WASHER, 7X12	-----	2	90501-310-000 0113654
16	SCREW, PAN, 6X25	-----	1	93500-08025 0057539
17	SCREW, PAN, 6X28	-----	1	93500-08028 0057547
	SCREW, PAN, 6X28	-----	1	93500-08028-0A 1238385
18	NUT, HEX., 6MM	-----	2	90310-KA3-711 1553916
	NUT, HEX., 6MM	-----	2	94000-08000-0S 1391293
	NUT, HEX., 6MM	-----	2	94001-08000 0058016
	NUT, HEX., 6MM	-----	2	94001-08000-0S 0158087
	NUT, HEX., 6MM	-----	2	94001-08008-0S 2829414
	NUT, HEX., 6MM	-----	2	94001-08200-0S 2043255
	NUT, HEX., 6MM	-----	2	94030-08000 1642693
19	BAND B1, WIRE	-----	1	95014-62100 0270546

CONTENTS

TITLE	GRID
AIR CLEANER	1-710
CAM CHAIN TENSIONER	1-85
CAMSHAFT	1-83
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-88
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-86
CRANKSHAFT	1-89
CYLINDER	1-81
CYLINDER HEAD	1-81
FENDER, RR.	1-08
FORK, FR.	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-84
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-87
OIL PUMP	1-87
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-D9
SEAT	1-D8
SHOCK ABSORBER, RR.	1-E2
SIDE STAND	1-E4
STEM, STEERING FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-08
WHEEL, RR.	1-D12

FRONT FORK



AM-895

AM-895

XR75

REF NO	DESCRIPTION	SERIAL NUMBER		QTY REQ	PART NUMBER	HONDA CODE
		FROM	TO			
1	CLIP, FR. BRAKE CABLE			1	45469-118-670	0308577
2	FORK ASSY., R. FR. *A28* (POLISHING)			1	51400-118-6712C	0308684
3	SPRING, FR. FORK			2	51401-118-000	0248054
4	PIPE, FR. FORK			2	51410-118-671	0308692
5	CASE COMP., R. FR. FORK BOTTOM *A28* (POLISHING)			1	51420-118-6712C	0308700
6	DUST SEAL, FR. FORK (ARAI) ...			2	51425-118-013	0248088
	DUST SEAL, FR. FORK (ARAI) ...			2	51426-118-023	1023621
7	PISTON, FR. FORK			2	51442-229-000	0120154
8	RING, FR. FORK PISTON SNAP ...			2	51445-028-000	0015694
9	RING, FR. FORK PISTON STOPPER			4	51446-028-000	0015610
10	GUIDE, FR. FORK PIPE			2	51451-118-000	0248096
11	RING, BACK UP			2	51452-118-000	0248104
12	FORK ASSY., L. FR. *A28* (POLISHING)			1	51500-118-6712C	0308718
13	CASE COMP., L. FR. FORK BOTTOM *A28* (POLISHING)			1	51520-118-6712C	0315855
14	WASHER, 12.5MM			2	90528-229-000	0120196
15	GASKET, FR. FORK DRAIN COCK ..			2	90543-273-000	0052209
18	OIL SEAL, FR. FORK, 27X39X10.5			2	90758-118-003	0248468
	OIL SEAL, FR. FORK			2	90758-149-841	1023993
17	BOLT, HEX., 6X8			2	92000-08008	0054155
	BOLT, HEX., 6X8			2	92000-08008-0A	0724377
	BOLT, HEX., 6X8			2	92101-06008-0A	2504868
18	BOLT, HEX., 6X12			1	92000-08012	0054197
	BOLT, HEX., 6X12			1	92101-08012	2738821
19	WASHER, PLAIN, 6MM			1	94101-08000	0059071
	WASHER, PLAIN, 6MM			1	94101-06080	3136074
	WASHER, PLAIN, 6MM			1	94101-06800	0345900
20	CIRCLIP, INTERNAL, 40MM			2	94521-40000	0248492
21	BOLT, FORK A			2	94805-10101	0250555
22	WASHER, FORK BOLT, 13MM			2	94808-13000	0270852
23	O-RING, 8.4X2.4			2	94808-10000	0250583

BLOCK NO. F-3

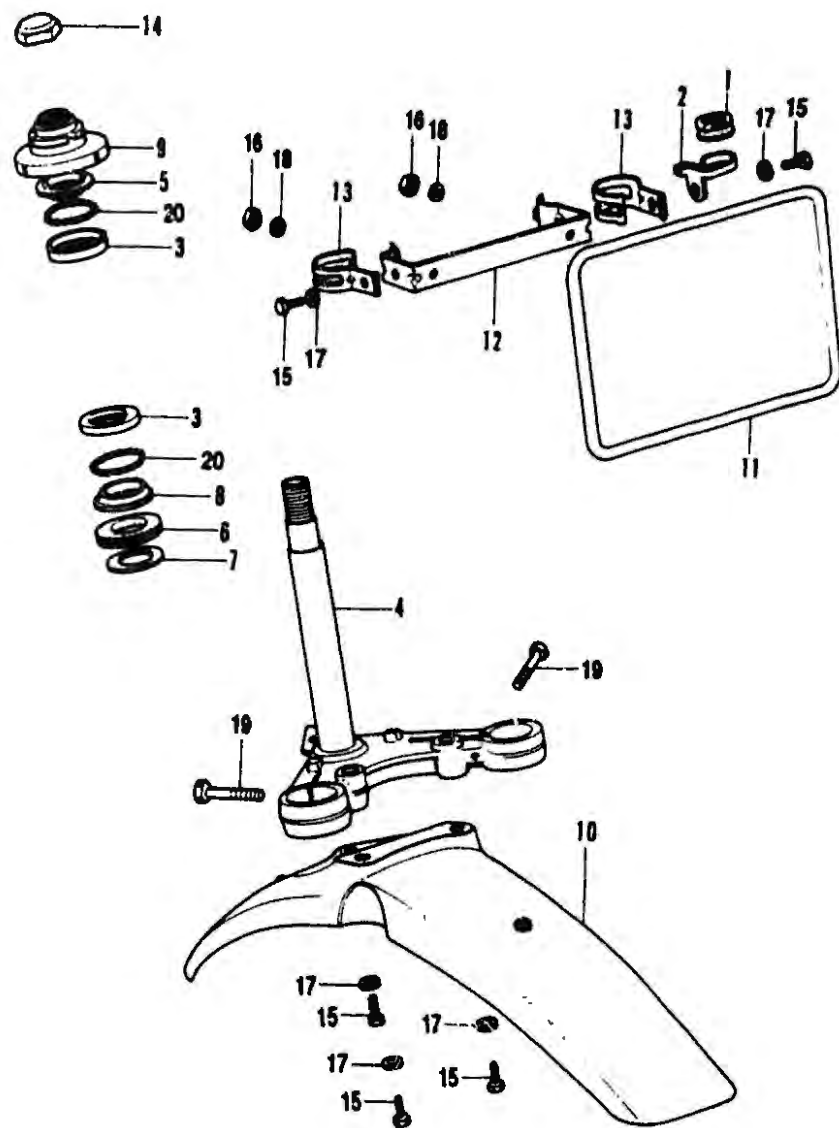
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D8
FORK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E8
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D6
WHEEL, RR	1-D12

GRID NO.

1-D 3

STEERING STEM • FRONT FENDER



AM-896

AM-896

XR75

BLOCK NO. F-4

REF NO	DESCRIPTION	SERIAL NUMBER FROM TO	QTY REQ	PART NUMBER	HONDA CODE
1	INNER, CABLE GUIDE	-----	1	45486-329-000	0293324
2	CLIP A, FR. BRAKE CABLE	-----	1	45487-116-871	0308569
3	RACE, STEERING TOP BALL	-----	2	50301-041-000	0437558
	RACE, STEERING TOP BALL	-----	2	50301-041-010	2136414
	RACE, STEERING TOP BALL	-----	2	50301-041-305	0172084
4	STEM COMP., STEERING	-----	1	53200-116-871B	0308817
5	RACE, STEERING TOP CONE	-----	1	53211-028-000	0234732
	RACE, STEERING TOP CONE	-----	1	53211-028-010	2136836
	RACE, STEERING TOP CONE	-----	1	53211-028-305	0015453
6	DUST SEAL, STEERING HEAD	-----	1	53214-001-010	0009076
7	WASHER, STEERING HEAD DUST SEAL	-----	1	53215-001-000	0009084
8	RACE, STEERING BOTTOM CONE	-----	1	53212-030-000	0805086
	RACE, STEERING BOTTOM CONE	-----	1	53212-030-010	2136844
	RACE, STEERING BOTTOM CONE	-----	1	53212-937-000	0323949
	RACE, STEERING BOTTOM CONE	-----	1	53217-030-305	0019950
9	THREAD COMP., STEERING HEAD TOP	-----	1	53220-051-890	0186049
	THREAD COMP., STEERING HEAD TOP	-----	1	53220-098-870	0201857
	THREAD COMP., STEERING HEAD TOP	-----	1	53220-115-000	0308825
10	FENDER COMP., FR. (LAVA GREY METALLIC SPECIAL)	-----	1	61100-116-670QN	0308841
11	PLATE, FR. NUMBER	-----	1	64113-116-870B	0308858
12	BRACKET, NUMBER PLATE	-----	1	64114-116-870B	0308866
13	STAY, FR. NUMBER STEERING	-----	2	64115-116-870B	0308874
14	NUT, STEERING STEM	-----	1	90304-011-000	0012237
	NUT, STEERING STEM	-----	1	90304-159-000	0953331
	NUT A1, STEERING STEM	-----	1	95020-11100	0361824
15	BOLT, HEX., 8X16	-----	5	92000-08016	0054239
	BOLT, HEX., 8X16	-----	5	92000-08016-0A	0313197
	BOLT, HEX., 8X16	-----	5	92000-08016-1A	0915124
	BOLT, HEX., 8X16	-----	5	92100-08016-0A	1885728
	BOLT, HEX., 8X16	-----	5	92101-08016-0A	2479590
	BOLT, HEX., 8X16	-----	5	92200-08016-0A	1842400
16	NUT, HEX., 6MM	-----	2	90310-KA3-711	1553916
	NUT, HEX., 6MM	-----	2	94000-06000-0S	1391283
	NUT, HEX., 6MM	-----	2	94001-08000	0056018
	NUT, HEX., 6MM	-----	2	94001-06000-0S	0158067
	NUT, HEX., 6MM	-----	2	94001-08008-0S	2829414
	NUT, HEX., 6MM	-----	2	94001-08200-0S	2043255

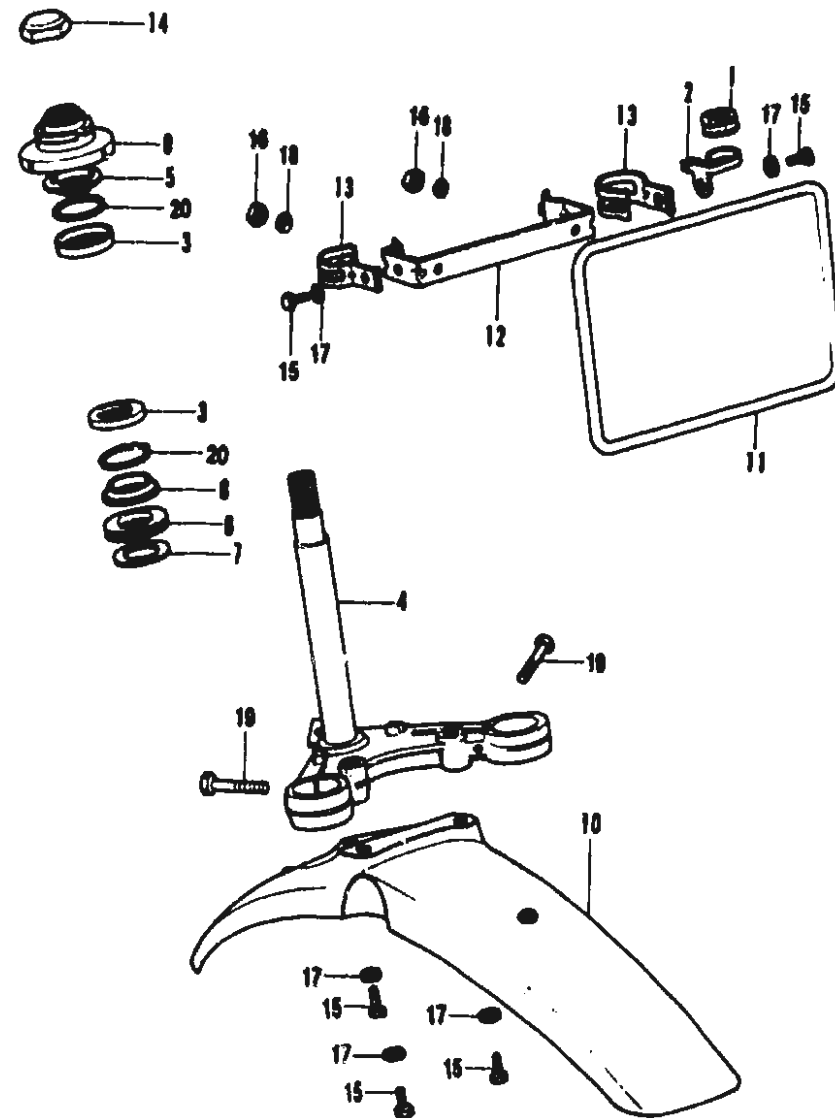
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR.	1-D8
FORK, FR.	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E0
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR.	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR.	1-D12

GRID NO.

1-D 4

STEERING STEM • FRONT FENDER



AM-895

AM-895

XR75

BLOCK NO. F-4

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
16	NUT, HEX., 6MM	-----	-----	2	94030-06000	1642893
17	WASHER, PLAIN, 6MM	-----	-----	5	94101-06000	0059071
	WASHER, PLAIN, 6MM	-----	-----	5	94101-06060	3138074
	WASHER, PLAIN, 6MM	-----	-----	5	94101-06800	0345900
18	WASHER, SPRING, 6MM	-----	-----	2	94111-06000	0058974
19	BOLT, HEX., 8X32	-----	-----	2	95300-08032	0281278
	BOLT, HEX., 8X32	-----	-----	2	95300-08032-00	0699472
20	BALL, STEEL, #6 (3/16)	-----	-----	42	96211-06000	0058925

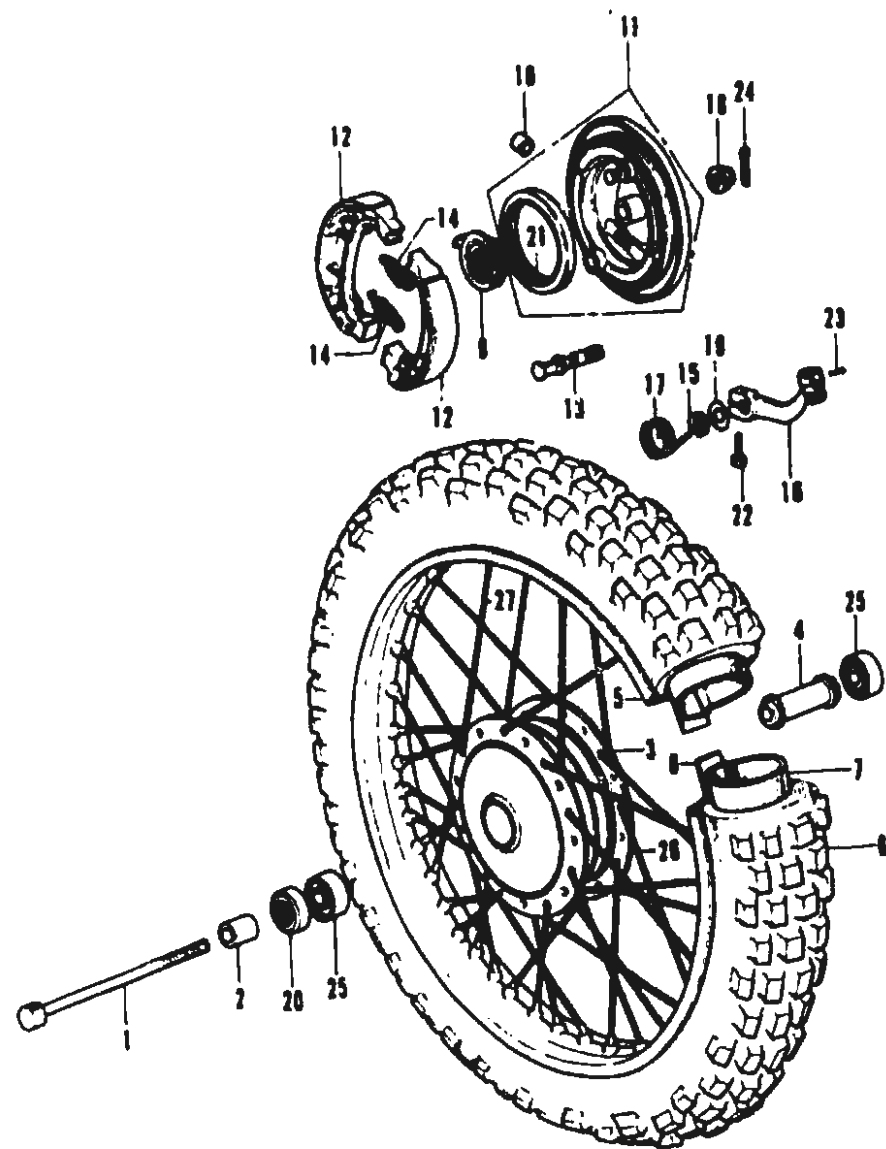
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B6
CRANKCASE	1-C1
CRANKCASE COVER, L	1-B4
CRANKCASE COVER, R	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, FR	1-D8
FORK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-O9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER NOTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E8
PISTON	1-B9
SEAT	1-D6
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D8
WHEEL, RR	1-D12

GRID NO.

1-D 5

FRONT WHEEL



AM-897

AM-897

XR75		BLOCK NO. F-5		
REF NO	DESCRIPTION	SERIAL NUMBER FROM TO	QTY REQ	HONDA CODE
1	AXLE, FR. WHEEL		1	44301-107-CJ0 0248833
2	COLLAR, FR. WHEEL SIDE		1	44311-229-000 0120170
3	HUB, FR. WHEEL		1	44801-116-870 0308452
4	COLLAR, FR. AXLE DISTANCE		1	44820-730-000 0020370
5	RIM, FR. WHEEL (DAIDO)		1	44701-118-013 0248841
	RIM, FR. WHEEL (1.40X16) (DAIDO)		1	44701-152-711 0688051
	RIM, FR. WHEEL (DAIDO)		1	44701-169-003 0951194
6	TIRE, FR. (2.50-16) (INOUE)		1	44711-116-871 0308460
	TIRE, FR. (2.50-16) (INOUE)		1	44711-169-005 0951202
7	TUBE, TIRE (2.50-16) (BS)		1	0Y400-11810 1793801
	TUBE, TIRE (2.80-16) (BS)		1	08400-11810 0646844
	TUBE, TIRE (2.50-16) (INOUE)		1	44712-116-871 0308476
	TUBE, TIRE (2.50-16) (BS)		1	44717-118-003 0248866
	TUBE, TIRE (2.50-16) (NITTO)		1	44712-116-008 0326587
8	FLAP, TIRE (16) (INOUE)		1	44713-116-71 0308466
9	GEAR COMP., SPEEDOMETER		1	44804-116-870 0308494
10	PLUG, SPEEDOMETER GEAR BOX		1	44835-116-870 0308502
11	SUB PANEL COMP., FR.		1	45010-116-870 0308510
12	SHOE COMP., FR. BRAKE		2	45120-001-010 0009993
13	CAM, FR. BRAKE		1	45131-041-000 0186346
14	SPRING, BRAKE SHOE		2	45133-028-000 0186801
15	DUST SEAL		1	45134-121-000 0308528
16	ARM COMP., FR. BRAKE		1	45410-116-870 0308536
17	SPRING, FR. BRAKE ARM RETURN		1	45411-087-820 0308544
18	NUT, FR. AXLE		1	90305-051-000 0248450
	NUT, AXLE, 12MM		1	90305-169-000 0955625
19	WASHER, 12MM		1	90548-121-000 0309054
20	OIL SEAL, 21X35X7		1	90755-229-000 0120186
	OIL SEAL, 21X37X7 (ARAI)		1	90755-229-003 0359125
	OIL SEAL, 21X37X7 (NIPPON)		1	90756-229-005 0709774
21	OIL SEAL, 47X60X7		1	91251-GK4-003 2859344
	OIL SEAL, 47X60X7		1	91251-121-000 0309104
22	BOLT, HEX. 6X20		1	92000-06020 0054270
23	PIN, SPLIT, 2.0X15		1	94201-20150 0058347
24	PIN, SPLIT, 3.0X25		1	94201-30250 0058420
	PIN, SPLIT, 3.0X30		1	94201-30300 0058438
	PIN, SPLIT, 3.0		1	94201-30400 0058446
	PIN, COTTER, 3.0X45		1	94201-30450 0058453
25	BEARING, RADIAL BALL, 6301U		2	96140-63010 0053322
	BEARING, RADIAL BALL, 6301U		2	96140-63010-10 0287102
28	SPOKE A, 11X148.5		18	97255-31137-10 0248500

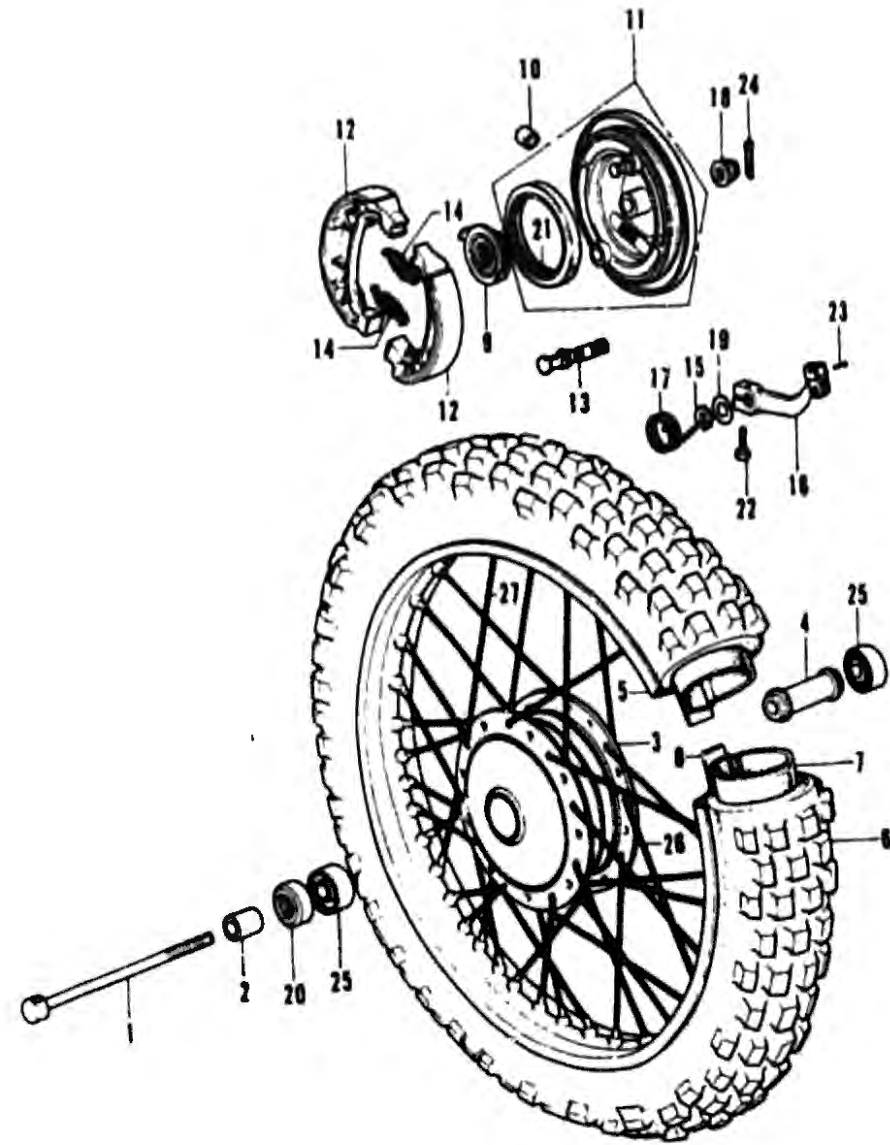
CONTENTS

TITLE	GRID
AIR CLEANER	1-010
CAM CHAIN TENSIONER	1-85
CAMSHAFT	1-83
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-88
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-84
CRANKCASE COVER, R.	1-86
CRANKSHAFT	1-89
CYLINDER	1-91
CYLINDER HEAD	1-91
FENDER, FR.	1-08
FORK, FR.	1-03
FRAME BODY	1-E5
FUEL TANK	1-09
GEARSHIFT	1-810
GENERATOR	1-84
HANDLEBAR	1-01
KICK ARM	1-E6
KICK STARTER	1-812
LEVER, HANDLEBAR	1-02
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTON	1-87
OIL PUMP	1-87
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-89
SEAT	1-06
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING FENDER, F	1-04
SWINGARM	1-E3
SWITCH, KILL	1-02
TRANSMISSION	1-811
VALVE	1-83
WHEEL, FR.	1-06
WHEEL, RR	1-012

GRID NO.

1-D 6

FRONT WHEEL



AM-897

AM-897

1-D 7

XR75

BLOCK NO. F-6

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
27	SPOKE A, 11X148			18	97491-31136-10	0248526

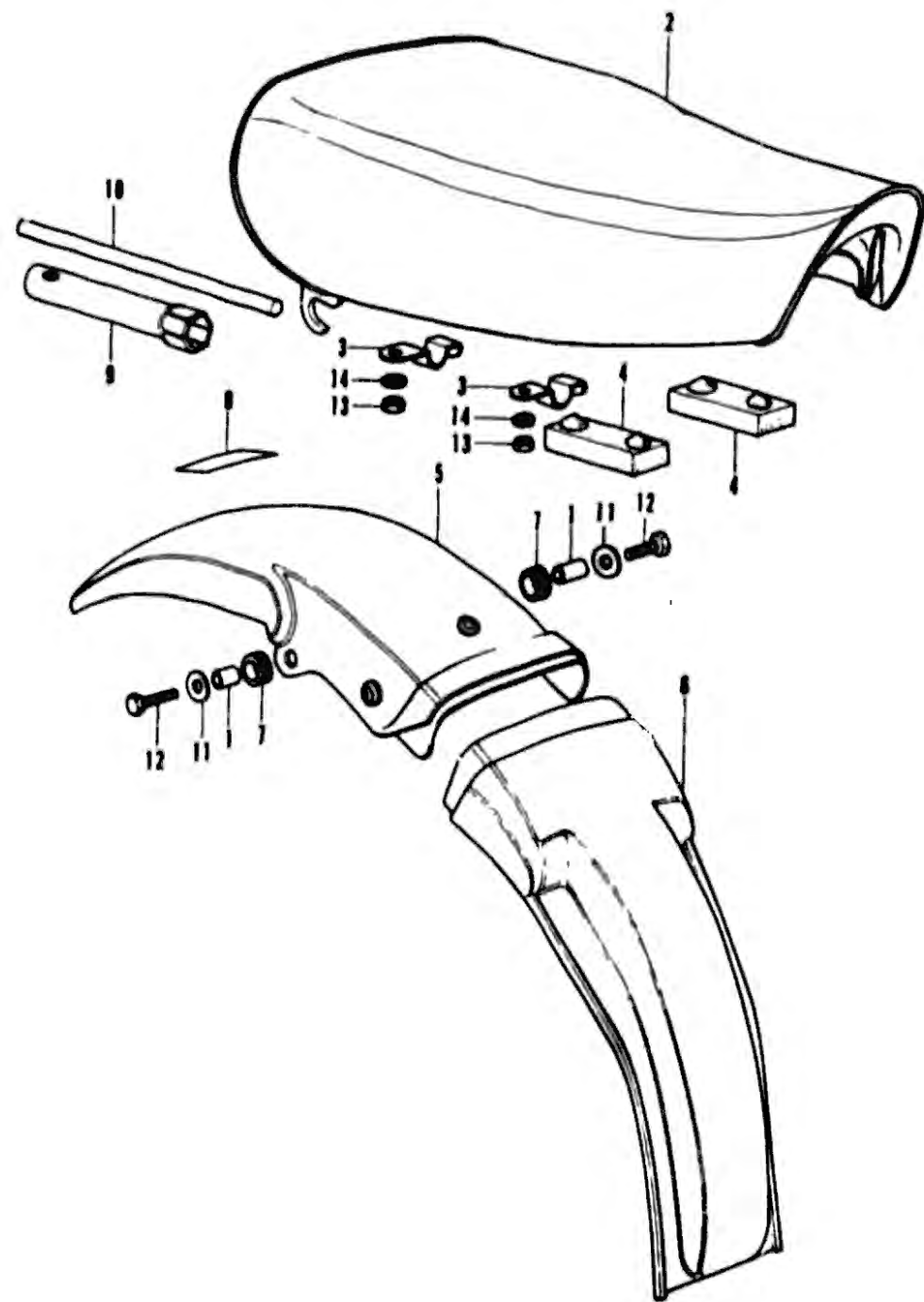
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B8
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D8
FORK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E8
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B9
SEAT	1-D6
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D8
WHEEL, RR	1-D12

GRID NO.

1-D 7

SEAT • REAR FENDER



AM-608

CAUTION OR WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE

XR75

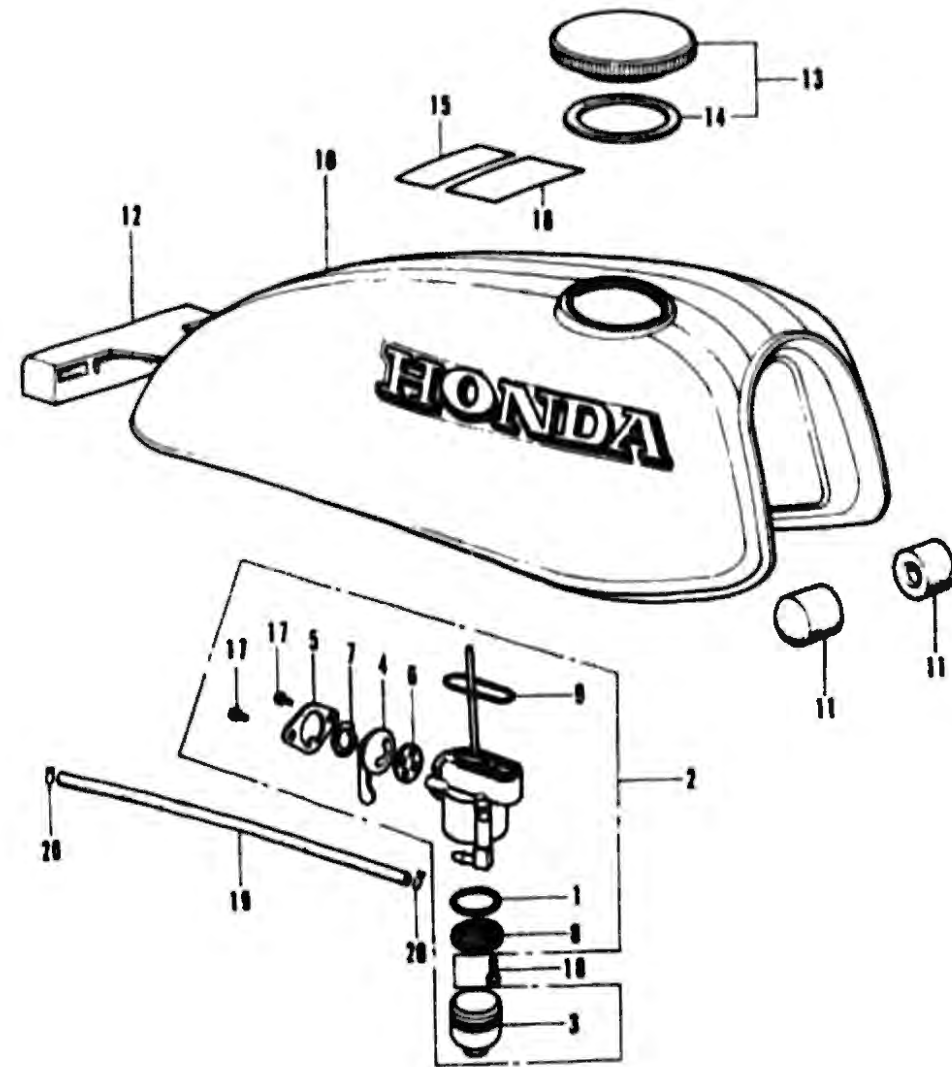
BLOCK NO. F-6

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	COLLAR, RR. TURN SIGNAL STAY	-----	-----	2	33803-053-650	0213886
2	SEAT ASSY.	-----	-----	1	77100-116-672A	0308882
3	PLATE, HOLDER PLUG WRENCH	-----	-----	2	77136-114-670	0232355
4	RUBBER B, SEAT MOUNT	-----	-----	2	77205-286-000	0154807
5	FENDER COMP., RR. (LAVA GREY METALLIC SPECIAL)	-----	-----	1	80100-116-671QM	0308908
6	FENDER B, RR.	-----	-----	1	80101-116-670B	0308916
7	RUBBER, RR. FENDER CUSHION	-----	-----	2	80101-283-000	0077271
8	MARK, TIRE CAUTION	-----	-----	1	87605-115-670	0308957
9	WRENCH, SPERK PLUG	-----	-----	1	89216-045-000	0174979
	WRENCH, SPARK PLUG	-----	-----	1	89216-045-010	0201699
	WRENCH, PLUG	-----	-----	1	89216-045-670	0181552
10	BAR, HANDLE	-----	-----	1	89217-045-670	0181560
11	WASHER B, HANDLEBAR HOLDER MOUNT	-----	-----	2	90525-030-000	0021287
12	BOLT, HEX. 6X20	-----	-----	2	92000-06020	0054270
13	NUT, HEX., 6MM	-----	-----	2	90310-KA3-711	1553918
	NUT, HEX., 6MM	-----	-----	2	94000-06000-0S	1391283
	NUT, HEX., 6MM	-----	-----	2	94001-06000	0058016
	NUT, HEX., 6MM	-----	-----	2	94001-06000-0S	0156067
	NUT, HEX., 6MM	-----	-----	2	94001-06008-0S	2829414
	NUT, HEX., 6MM	-----	-----	2	94001-06200-0S	2043255
	NUT, HEX., 6MM	-----	-----	2	94030-06000	1642693
14	WASHER, PLAIN, 6MM	-----	-----	2	94101-06000	0059071
	WASHER, PLAIN, 6MM	-----	-----	2	94101-06080	3136074
	WASHER, PLAIN, 6MM	-----	-----	2	94101-06800	0345900

CONTENTS

TITLE	GRID
AIR CLEANER	1-010
CAM CHAIN TENSIONER	1-85
CAMSHAFT	1-83
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-88
CRANKCASE	1-C1
CRANKCASE COVER, L	1-84
CRANKCASE COVER, R	1-86
CRANKSHAFT	1-89
CYLINDER	1-81
CYLINDER HEAD	1-81
FENDER, RR	1-06
FORK, FR	1-03
FRAME BODY	1-E5
FUEL TANK	1-08
GEARSHIFT	1-810
GENERATOR	1-24
HANDLEBAR	1-01
KICK ARM	1-E9
KICK STARTER	1-812
LEVER, HANDLEBAR	1-02
MUFFLER, EXHAUST	1-011
OIL FILTER ROTOR	1-87
OIL PUMP	1-87
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-88
SEAT	1-06
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDLR, F	1-04
SWINGARM	1-E3
SWITCH, KILL	1-02
TRANSMISSION	1-811
VALVE	1-83
WHEEL, FR	1-06
WHEEL, RR	1-012

FUEL TANK



AM-899

AM-899

CAUTION OR WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE

46

XR75 FRAME NO.: XR75-1000001 TO 1024550

1-D 9

XR75

BLOCK NO. F-7

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	REQ	PART NUMBER	HONDA CODE
		FROM	TO				
1	GASKET, FUEL STRAINER CUP	-----	-----	1		16080-898-631	1176726
	GASKET, FUEL STRAINER CUP	-----	-----	1		16173-001-004	0005652
	GASKET, FUEL STRAINER CUP	-----	-----	1		16955-283-000	0076752
	GASKET, FUEL STRAINER CUP	-----	-----	1		16958-011-000	0008197
	GASKET, FUEL STRAINER	-----	-----	1		16958-028-000	0014803
2	COCK ASSY., FUEL	-----	-----	1		16950-116-671	0307793
3	CUP, FUEL STRAINER	-----	-----	1		16952-028-000	0014787
4	LEVER, COCK	-----	-----	1		16953-011-000	0006106
5	PLATE, COCK LEVER SETTING	-----	-----	1		16954-028-000	0199976
6	GASKET, COCK LEVER	-----	-----	1		16955-028-004	0179889
7	SPRING, COCK LEVER	-----	-----	1		16956-011-000	0006163
	SPRING, COCK LEVER	-----	-----	1		16956-011-010	0006171
	SPRING, COCK LEVER	-----	-----	1		16956-028-004	0179863
	SPRING, COCK LEVER	-----	-----	1		16964-720-005	1066786
8	SCREEN, FUEL STRAINER	-----	-----	1		16957-028-000	0014785
9	GASKET COCK BODY	-----	-----	1		16997-273-006	0085712
10	TANK ASSY., FUEL (LAVA GREY METALLIC SPECIAL)	-----	-----	1		17500-116-6700N	0307850
11	RUBBER, FUEL TANK FR.	-----	-----	2		17611-303-000	0195941
12	RUBBER, FUEL TANK RR.	-----	-----	1		17613-051-010	0186403
13	CAP, FUEL FILLER	-----	-----	1		17620-292-020	0143594
	CAP, FUEL FILLER	-----	-----	1		17620-317-000	0204073
	CAP COMP., FUEL FILLER	-----	-----	1		17620-329-000	0293043
	CAP COMP., FUEL FILLER	-----	-----	1		17620-329-010	0803288
	CAP, FUEL FILLER	-----	-----	1		17620-402-000	1048776
	CAP, FUEL FILLER	-----	-----	1		17620-402-010	2892610
14	GASKET, FUEL FILLER CAP	-----	-----	1		17631-259-000	0042457
	GASKET, FUEL FILLER CAP	-----	-----	1		17631-329-000	0293050
	GASKET, FUEL FILLER CAP	-----	-----	1		17631-329-003	2820587
15	LABEL A, CAUTION	-----	-----	1		87504-045-020B	0248435
	LABEL A, CAUTION	-----	-----	1		87504-045-020S	0288100
16	MARK, DRIVE CAUTION	-----	-----	1		87560-323-670B	0269357
	MARK, DRIVE CAUTION	-----	-----	1		87560-323-670ZA	3491810
17	SCREW, PAN, 3X6	-----	-----	2		93500-03006-0A	0166652
18	SCREW, PAN, 8X16	-----	-----	1		93500-06016	0067455
19	TUBE, FUEL, 4.5X240 (BULK HOSE: 95001-45006-40M)	-----	-----	1		95001-45240-40	0292441
20	CLIP B8, TUBE	-----	-----	2		95002-02080	0250647

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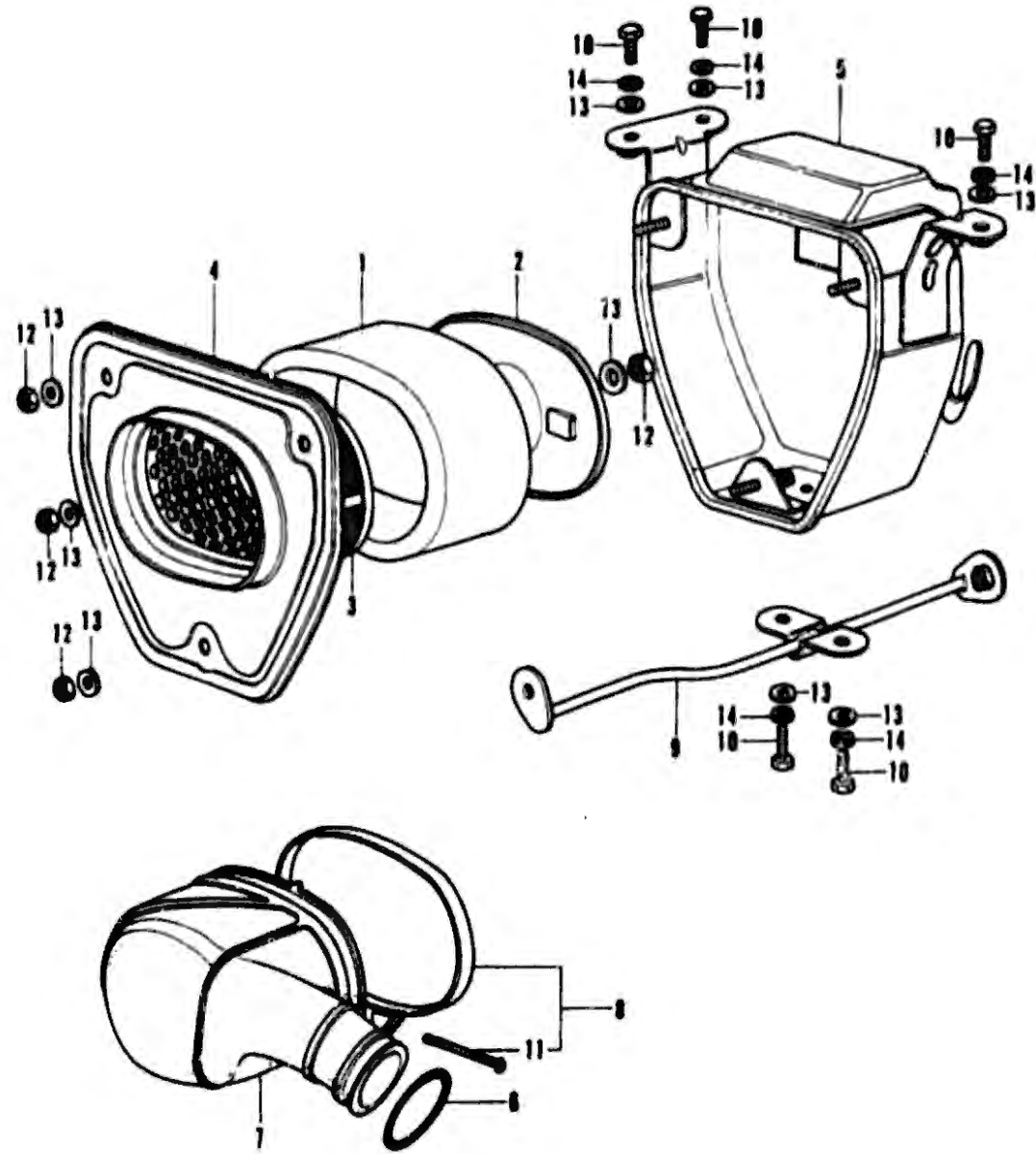
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TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B6
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L	1-B4
CRANKCASE COVER, R	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D6
FORK, FR	1-D3
FRAME BODY	1-E8
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B8
SEAT	1-D8
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING + FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D6
WHEEL, RR	1-D12

GRID NO.

1-D 9

AIR CLEANER



AM-900

AM-900

48

XR75 FRAME NO.: XR75-1000001 TO 1024550

1-D 10

XR75

REF NO	DESCRIPTION	SERIAL NUMBER		QTY REQ	PART NUMBER	HONDA CODE
		FROM	TO			
1	ELEMENT, AIR CLEANER	-----	-----	1	17211-107-020	0213421
2	CAP, AIR CLEANER ELEMENT	-----	-----	1	17212-107-780	0271890
3	TRAP COMP., FRAME	-----	-----	1	17214-107-780	0395335
4	COVER, AIR CLEANER CASE	-----	-----	1	17220-116-670B	0307819
5	CASE COMP., AIR CLEANER	-----	-----	1	17230-116-671B	0307835
6	BAND A, AIR CLEANER IN. PIPE	-----	-----	1	17231-051-000	0186551
7	TUBE, AIR CLEANER CONNECTING	-----	-----	1	17253-116-670	0307843
8	BAND, AIR CLEANER CONNECTING TUBE	-----	-----	1	17255-107-000	0213488
9	STAY, SIDE NUMBER	-----	-----	1	50156-116-670B	0308627
10	BOLT, HEX., 6X12	-----	-----	5	92000-08012	0054197
	BOLT, HEX., 6X12	-----	-----	5	92101-08012	2738821
11	SCREW, PAN, 4X25	-----	-----	1	93500-04025-0A	0188367
12	NUT, HEX., 6MM	-----	-----	4	90310-KA3-711	1553916
	NUT, HEX., 6MM	-----	-----	4	94000-06000-0S	1391283
	NUT, HEX., 6MM	-----	-----	4	94001-06000	0058018
	NUT, HEX., 6MM	-----	-----	4	94001-06000-0S	0156067
	NUT, HEX., 6MM	-----	-----	4	94001-06008-0S	2829414
	NUT, HEX., 6MM	-----	-----	4	94001-06200-0S	2043255
	NUT, HEX., 6MM	-----	-----	4	94030-06000	1842693
13	WASHER, PLAIN, 6MM	-----	-----	9	94101-06000	0059071
	WASHER, PLAIN, 6MM	-----	-----	9	94101-06080	3136074
	WASHER, PLAIN, 6MM	-----	-----	9	94101-06800	0345900
14	WASHER, SPRING, 6MM	-----	-----	5	94111-06000	0058974

BLOCK NO. F-8

CONTENTS

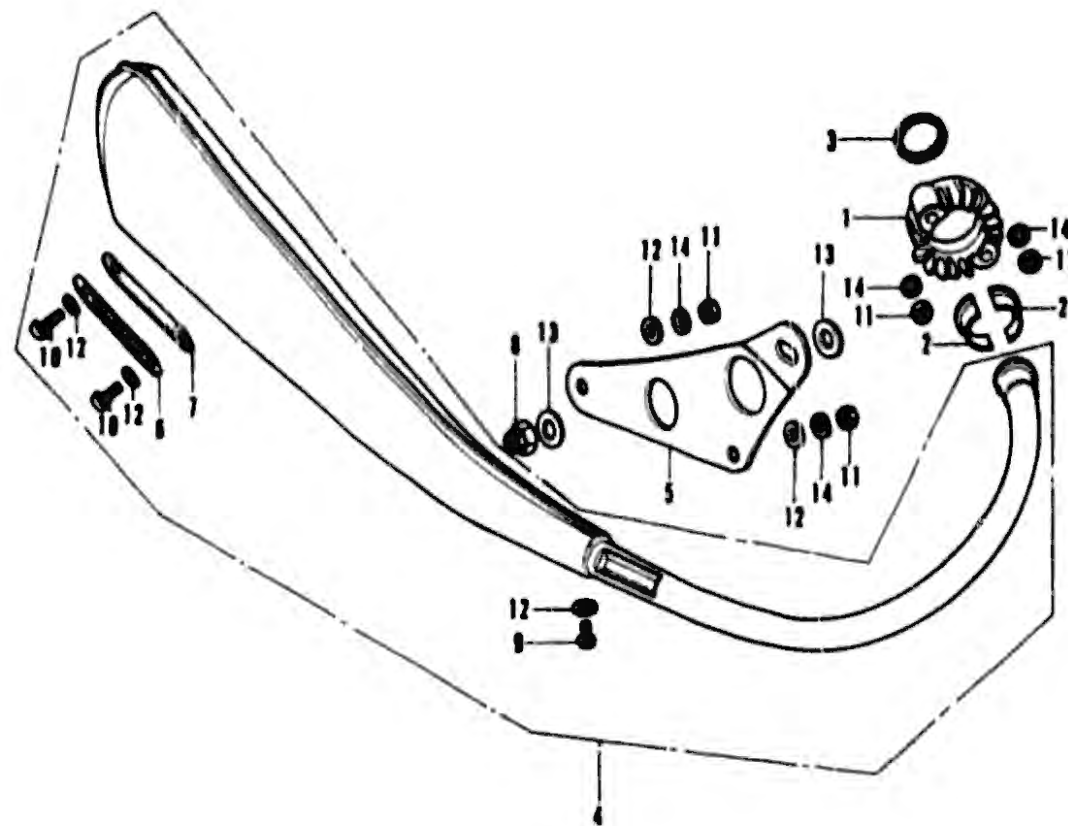
TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L	1-B4
CRANKCASE COVER, R	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D6
FORK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D6
WHEEL, RR	1-D12

GRID NO.

1-D 10

49

EXHAUST MUFFLER



AM-901

AM-901

XR75

REF NO	DESCRIPTION	SERIAL NUMBER		QTY REQ	PART NUMBER	HONDA CODE
		FROM	TO			
1	JOINT, EX. PIPE			1	18231-115-010	0307876
2	COLLAR, EX. PIPE JOINT			2	18233-115-010	0307884
3	GASKET, EX. PIPE			1	18291-115-000	0307892
4	MUFFLER COMP., EX. (OFF BLACK)			1	18300-116-872CT	0307900
	MUFFLER, EX. (MAT BLACK)			1	18300-116-872SH	0384644
	MUFFLER COMP., EX. (OFF BLACK)			1	18300-116-877	1492149
5	STAY, MUFFLER MOUNT (OFF BLACK)			1	18340-116-870CT	0307918
6	LID, MUFFLER			1	18373-310-000	0113530
	LID, MUFFLER			1	18373-446-000	0766519
	LID, MUFFLER			1	18373-446-010	1286566
7	GASKET, MUFFLER LID			1	18374-310-000	0113548
8	NUT, SELF LOCK, 10MM			1	90351-268-000	0051946
9	SCREW, PAN, 6X8			1	93500-06008-49	0309120
10	SCREW, PAN, 6X12			2	93500-06012-4J	0219550
	SCREW, PAN, 6X12			2	93500-06012-49	0253401
11	NUT, HEX., 6MM			4	90310-KA3-711	1553916
	NUT, HEX., 6MM			4	94000-06000-0S	1391283
	NUT, HEX., 6MM			4	94001-06000	0058016
	NUT, HEX., 6MM			4	94001-06000-0S	0156067
	NUT, HEX., 6MM			4	94001-06008-0S	2829414
	NUT, HEX., 6MM			4	94001-06200-0S	2043255
	NUT, HEX., 6MM			4	94030-06000	1642693
12	WASHER, PLAIN, 6MM			5	94101-06030	0059071
	WASHER, PLAIN, 6MM			5	94101-06080	3136074
	WASHER, PLAIN, 6MM			5	94101-06800	0345900
13	WASHER, PLAIN, 10MM			2	94101-10000	0059113
14	WASHER, SPRING, 6MM			4	94111-06000	0051974

BLOCK NO. F-9

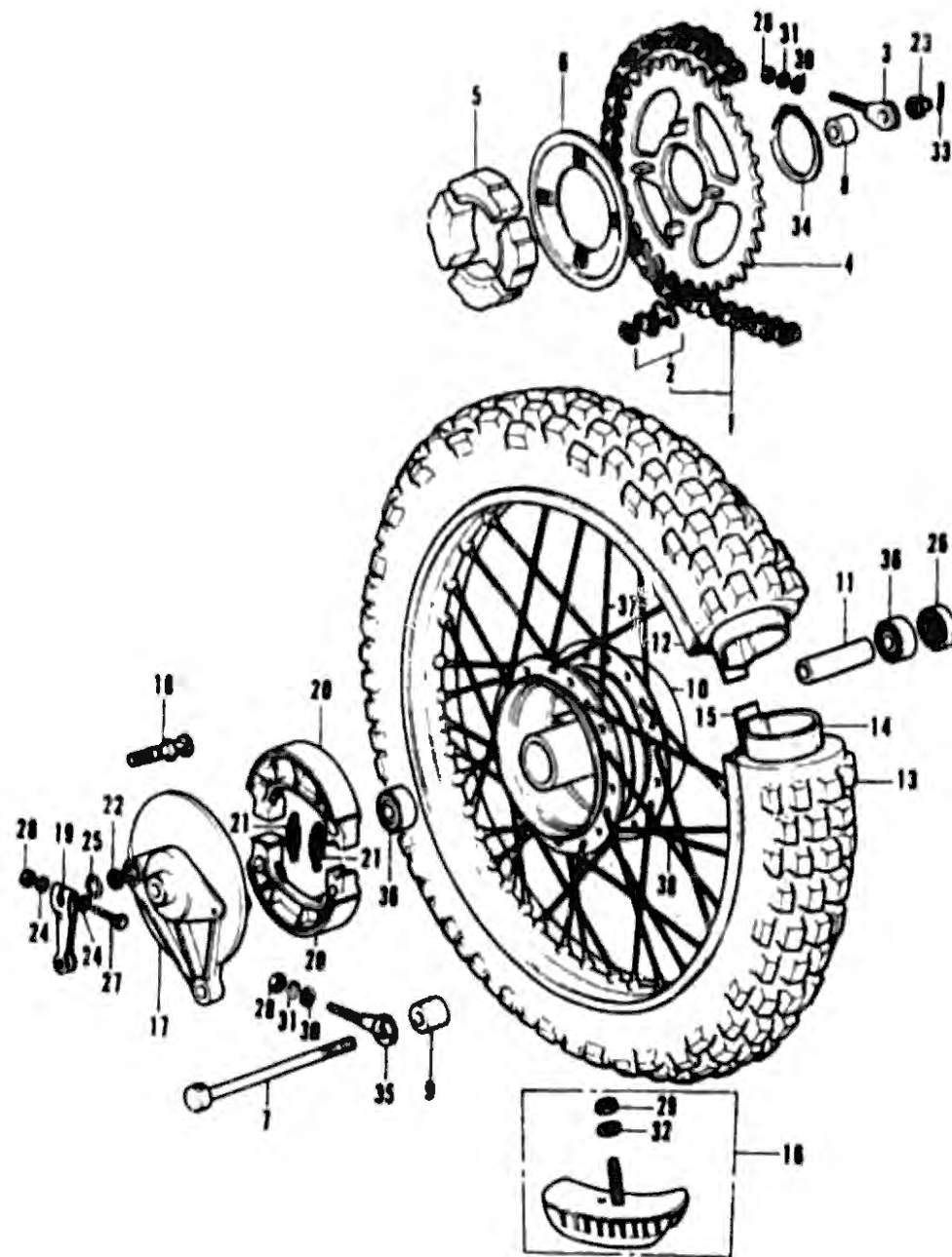
CONTENTS

TITLE	GRID
AIR CLEANER	1-010
CAM CHAIN TENSIONER	1-86
CAMSHAFT	1-83
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-88
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-84
CRANKCASE COVER, R.	1-88
CRANKSHAFT	1-88
CYLINDER	1-81
CYLINDER HEAD	1-81
FENDER, RR	1-08
FORK, FR	1-03
FRAME BODY	1-E5
FUEL TANK	1-06
GEARSHIFT	1-810
GENERATOR	1-84
HANDLEBAR	1-01
KICK ARM	1-E6
KICK STARTER	1-812
LEVER, HANDLEBAR	1-02
MUFFLER, EXHAUST	1-011
OIL FILTER ROTOR	1-87
OIL PUMP	1-07
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-89
SEAT	1-06
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-84
STEM, STEERING * FENDER, F	1-04
SWINGARM	1-E3
SWITCH, KILL	1-02
TRANSMISSION	1-811
VALVE	1-83
WHEEL, FR	1-06
WHEEL, RR	1-012

GRID NO.

1-D 11

REAR WHEEL



AM-802

AM-802

XR75

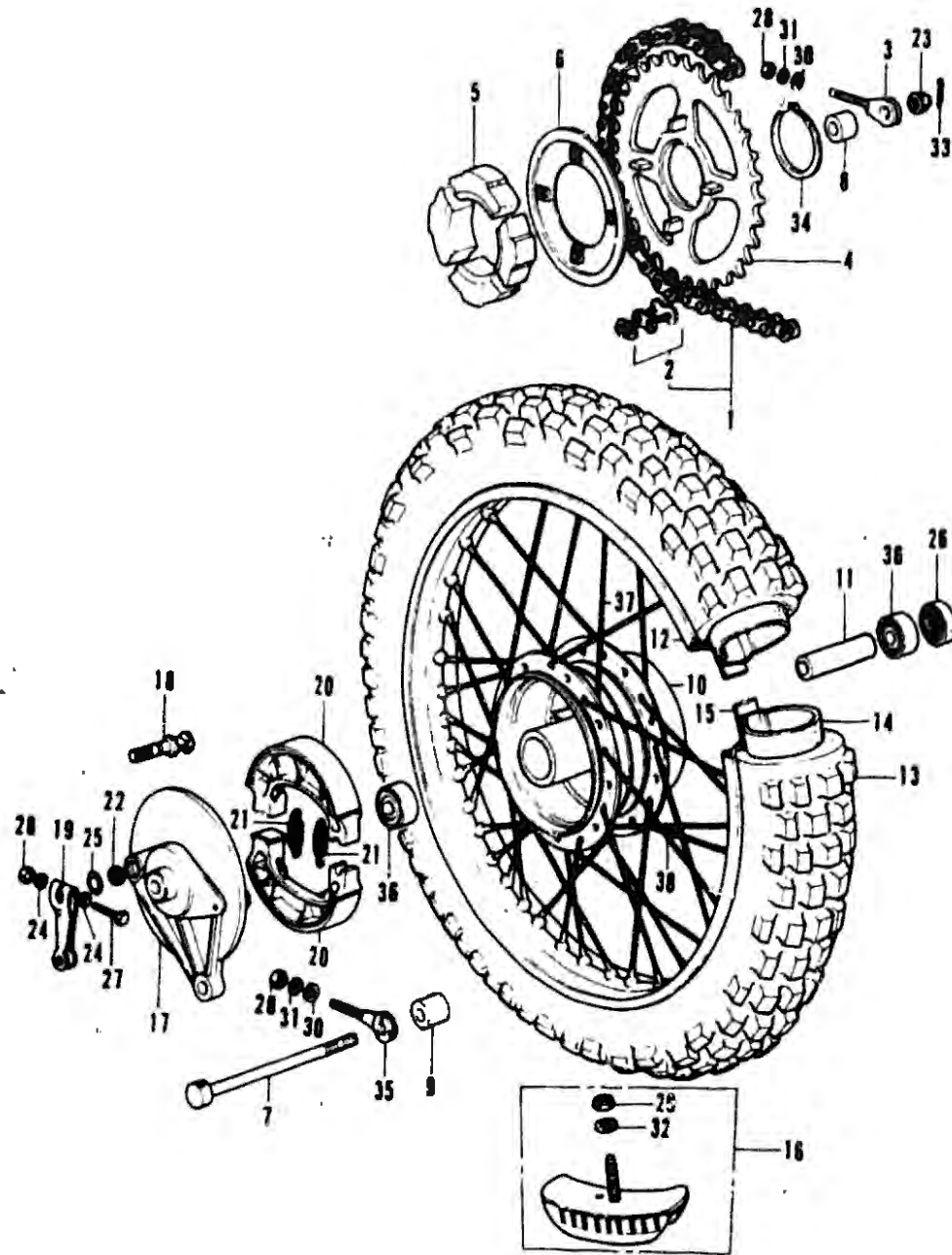
BLOCK NO. F-10

REF NO	DESCRIPTION	SERIAL NUMBER FROM TO	QTY REQ	PART NUMBER	HONDA CODE
1	CHAIN, DRIVE		1	40530-GK4-971	3189727
	CHAIN, DRIVE (MDK420-100L)		1	40530-001-013	0011016
	CHAIN, DRIVE		1	40530-035-003	0072108
	CHAIN, DRIVE (102L) (DAIDO)		(1)	40530-081-003	0186742
	CHAIN, DRIVE		1	40530-118-871	030835
	CHAIN, DRIVE (104L) (DAIDO)		(1)	40530-118-811	0318810
	CHAIN, DRIVE		1	40530-153-000	1083718
	CHAIN, DRIVE (100L) (DAIDO)		1	40530-153-003	0482515
	CHAIN, DRIVE		1	40530-153-010	1176437
2	JOINT, DRIVE CHAIN		1	40531-045-871	0182105
	JOINT, DRIVE CHAIN (DAIDO)		1	40531-098-003	0247882
	JOINT, DRIVE CHAIN (DAIDO)		1	40531-120-003	0288019
	JOINT, DRIVE CHAIN (TAKASAGO)		1	40531-150-005	0722322
	JOINT, DRIVE CHAIN (DAIDO)		1	40531-153-003	0482523
3	ADJUSTER, L. DRIVE CHAIN		1	40544-081-000	0186791
4	SPROCKET, FINAL DRIVEN (44T)		1	41201-118-000	0247890
	SPROCKET, FINAL DRIVEN (49T)		(1)	41201-118-820	0266403
	SPROCKET, FINAL DRIVEN (48T)		(1)	41201-153-000	0482531
	SPROCKET, FINAL DRIVEN (48T)		(1)	41202-118-810	0266338
5	DAMPER, RR. WHEEL		4	41241-051-060	0118083
6	COVER, RR. WHEEL DAMPER		1	41245-051-000	0118091
7	AXLE, RR. WHEEL		1	42301-051-020	0247908
8	COLLAR, RR. WHEEL SIDE		1	42304-098-000	0118117
9	COLLAR, RR. BRAKE PANEL SIDE		1	42313-051-000	0118125
10	HUB COMP., RR. WHEEL		1	42801-115-000	0308381
11	COLLAR, RR. AXLE DISTANCE		1	42820-051-000	0118133
12	RIM, RR. WHEEL (1.60X14) (DAIDO)		1	42701-118-871	0308379
13	TIRE, RR. (3.00-14) (INOUE)		1	42711-118-872	0308387
14	TUBE, TIRE (3.00-14) (NITTO)		1	08400-12800	0428088
	TUBE, TIRE (3.00-14) (NITTO)		1	42712-GC1-004	1263185
	TUBE, TIRE (3.00-14) (INOUE)		1	42712-118-872	0308395
	TUBE, TIRE (2.75-14) (BS)		1	42712-118-003	0248583
	TUBE, TIRE (3.00-14) (BS)		1	42712-128-003	0319087
	TUBE, TIRE (3.00-14) (NITTO)		1	42712-128-008	0319095
15	FLAP, TIRE (14 INOUE)		1	42713-118-871	0308403
16	STOPPER, BEAD (1.60A)		1	42715-118-871	0308411
	STOPPER, BEAD (1.60A)		1	42715-314-850	3047776
17	PANEL COMP., RR. BRAKE		1	43100-115-000	0308429
18	CAM, RR. BRAKE		1	43141-107-010	0213892
19	ARM, RR. BRAKE		1	43410-041-020	0179390
20	SHOE COMP., RR. BRAKE		2	45120-001-010	0009993

CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR.	1-D7
FORK, FR.	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E8
PISTON	1-B8
SEAT	1-D8
SHOCK ABSORBER, RR.	1-E2
SIDE STAND	1-E4
STEM, STEERING FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR.	1-D12

REAR WHEEL



AM-602

AM-902

XR75

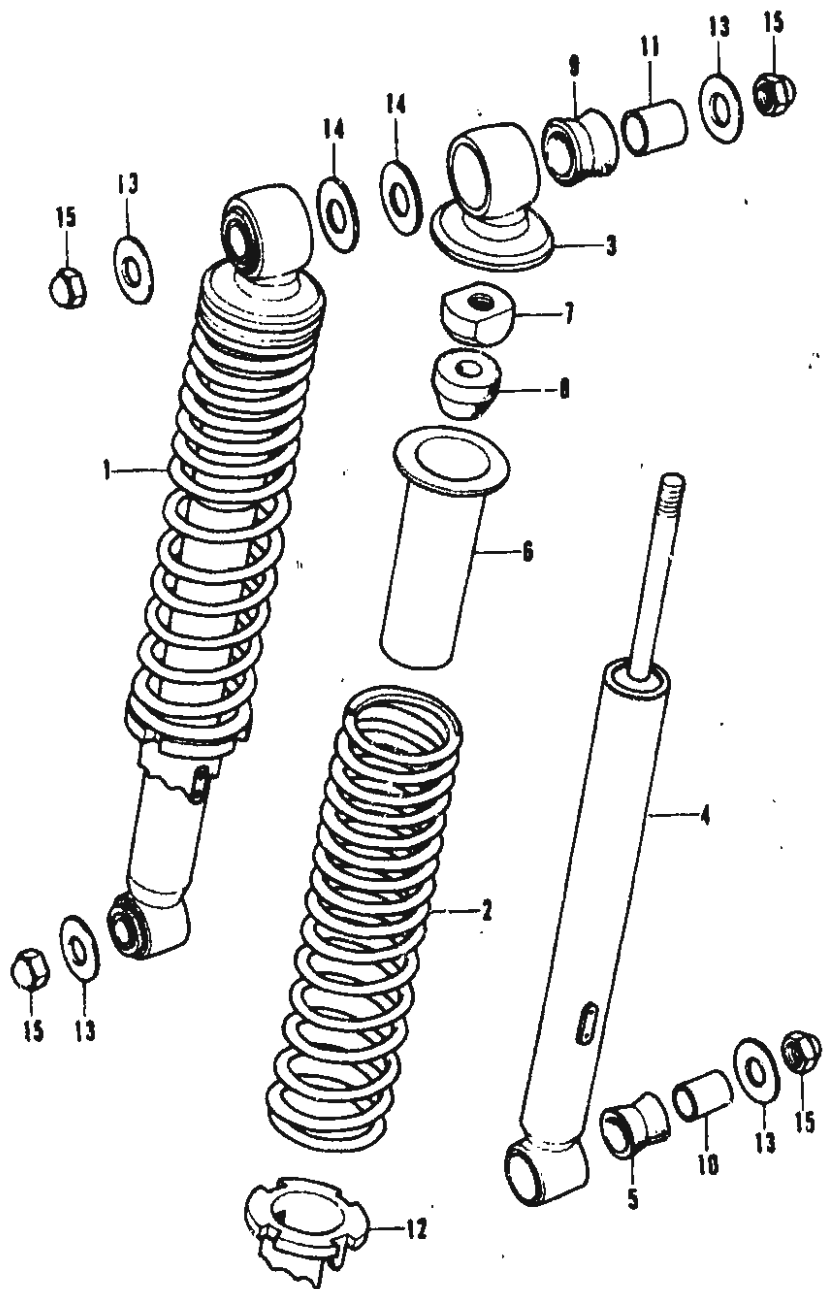
REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
21	SPRING, BRAKE SHOE	-----	-----	2	45133-028-000	0166801
22	DUST SEAL, BRAKE CAM	-----	-----	1	45134-250-000	0048397
23	NUT, FR. AXLE	-----	-----	1	90305-051-000	0248450
	NUT, AXLE, 12MM	-----	-----	1	90305-169-000	0955625
24	WASHER, RR. BRAKE ARM	-----	-----	2	90625-001-000	0094839
25	WASHER, 14MM	-----	-----	1	90549-121-000	0293944
26	OIL SEAL, 26X37X8	-----	-----	1	90753-051-000	0118174
	OIL SEAL, 26X37X8	-----	-----	1	90753-051-003	0476283
	OIL SEAL, 26X37X8	-----	-----	1	90753-051-005	0822924
27	BOLT, HEX., 6X36	-----	-----	1	92000-06036	0313205
28	NUT, HEX., 6MM	-----	-----	3	90310-KA3-711	1653916
	NUT, HEX., 6MM	-----	-----	3	94000-06000-0S	1391283
	NUT, HEX., 6MM	-----	-----	3	94001-06000	0058018
	NUT, HEX., 6MM	-----	-----	3	94001-06000-0S	0166067
	NUT, HEX., 6MM	-----	-----	3	94001-06008-0S	2829414
	NUT, HEX., 6MM	-----	-----	3	94001-06200-0S	2043255
	NUT, HEX., 6MM	-----	-----	3	94030-06000	1642693
29	NUT, HEX., 8MM	-----	-----	1	94001-08020-0S	0145573
30	WASHER, PLAIN, 6MM	-----	-----	2	94101-06000	0059071
	WASHER, PLAIN, 6MM	-----	-----	2	94101-06080	3136074
	WASHER, PLAIN, 6MM	-----	-----	2	94101-06800	0345900
31	WASHER, SPRING, 6MM	-----	-----	2	94111-J6000	0058974
32	WASHER, SPRING, 8MM	-----	-----	1	94111-08000	0058982
33	PIN, SPLIT, 3.0X25	-----	-----	1	94201-30250	0058420
	PIN, SPLIT, 3.0X30	-----	-----	1	94201-30300	0058438
	PIN, SPLIT, 3.0	-----	-----	1	94201-30400	0058446
	PIN, COTTER, 3.0X45	-----	-----	1	94201-30450	0058453
34	CIRCLIP, EXTERNAL, 50MM	-----	-----	1	94610-50000	0118190
35	ADJUSTER A, R. CHAIN	-----	-----	1	95014-10100	0266888
36	BEARING, RADIAL BALL, 6301U ..	-----	-----	2	96140-63010	0053322
	BEARING, RADIAL BALL, 6301U ..	-----	-----	2	96140-63010-10	0287102
37	SPOKE B, 10X124.5	-----	-----	18	97283-42089-10	0248518
38	SPOKE B, 10X124	-----	-----	18	97600-42088-10	0248534

BLOCK NO. F-10

CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR.	1-D8
FORK, FR.	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR.	1-E2
SIDE STAND	1-E4
STEM, STEERING FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR.	1-D12

REAR SHOCK ABSORBER



AM-903

AM-903

XR75

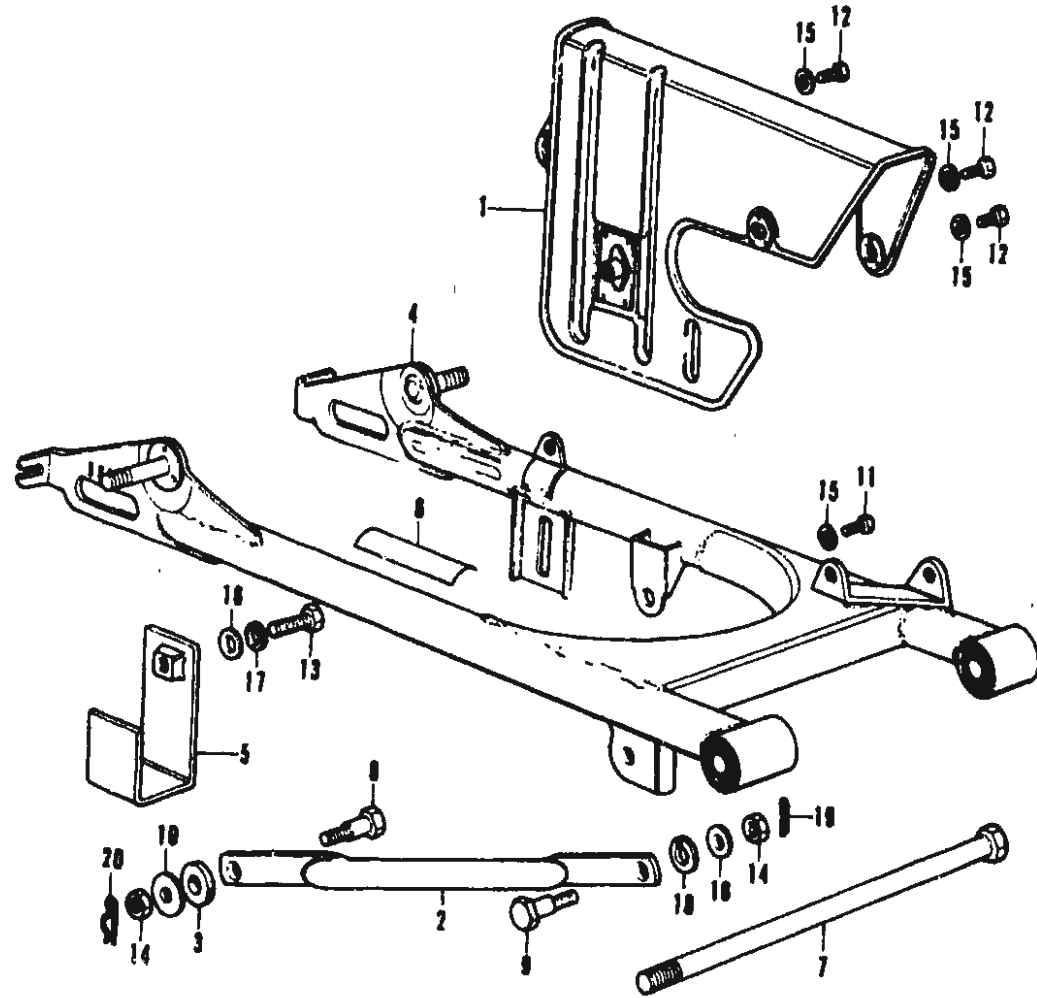
BLOCK NO. F-11

REF NO	DESCRIPTION	SERIAL NUMBER		QTY REQ	PART NUMBER	HONDA CODE
		FROM	TO			
1	SHOCK ABSORBER ASSY., RR.	-----	-----	2	52400-118-871	0308734
2	SPRING, RR. SHOCK ABSORBER ...	-----	-----	2	52407-118-771	0290957
3	METAL, RR. DAMPER UPPER	-----	-----	2	52410-303-020	0111328
4	DAMPER COMP., RR.	-----	-----	2	52450-118-771	0290999
	DAMPER COMP., RR.	-----	-----	2	52450-118-772	1063072
5	BUSH, RR. SHOCK ABSORBER RUBBER	-----	-----	2	52476-001-020	0010603
6	GUIDE, RR. DAMPER SPRING	-----	-----	2	52476-118-770	0291013
7	NUT, RR. DAMPER LOCKING	-----	-----	2	52482-028-030	0123521
8	RUBBER, RR. DAMPER STOPPER (SHOWA)	-----	-----	2	52483-107-003	0218172
9	BUSH, RR. DAMPER RUBBER	-----	-----	2	52485-118-000	0269985
10	COLLAR, RR. SHOCK ABSORBER RUBBER BUSH	-----	-----	2	52488-001-000	0010811
11	COLLAR, RR. SHOCK ABSORBER UPPER RUBBER BUSH	-----	-----	2	52488-001-000	0010888
12	ADJUSTER, RR. DAMPER SPRING ..	-----	-----	2	52490-118-871	0308742
13	WASHER, 10.3MM	-----	-----	4	90527-230-000	0138018
14	WASHER, 12MM	-----	-----	2	90531-011-010	0012344
15	NUT, CAP, 10MM	-----	-----	4	94021-10000-0S	0261917

CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR.	1-D8
FORK, FR.	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E8
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E8
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR.	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR.	1-D12

SWINGARM • CHAIN CASE



AM-904

AM-904

CAUTION OR WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE

XR75

BLOCK NO. F-12

REF NO	DESCRIPTION	SERIAL NUMBER FROM	SERIAL NUMBER TO	QTY	PART NUMBER	HONDA CODE
1	CASE, DRIVE CHAIN			1	40510-116-671B	0308346
2	ARM, RR. BRAKE STOPPER			1	43432-116-671	0308437
3	RUBBER, STOPPER ARM CUSHION			1	43434-286-000	0172726
4	SWINGARM COMP., RR.			1	52100-116-671B	0308726
5	GUARD, DRIVE CHAIN			1	52156-074-000	0183624
6	MARK, MUFFLER CAUTION LABEL C, CAUTION			1	87504-028-670	0117747
7	BOLT, RR. FORK PIVOT			1	87506-045-000	0215988
8	BOLT, RR. BRAKE TORQUE BOLT, RR. BRAKE STOPPER			1	90121-118-670	0316126
9	BOLT, RR. BRAKE STOPPER ARM			1	80127-001-010	0012112
10	WASHER, PLAIN, 8MM MOUNT			1	90127-400-000	0439828
11	BOLT, HEX., 6X8 BOLT, HEX., 6X8			1	90133-331-770	0276253
12	BOLT, HEX., 8X12 BOLT, HEX., 8X12			1	90524-030-000	0021279
13	BOLT, HEX., 8X16			1	92000-06008	0054155
14	NUT, HEX., 8MM			1	92000-06008-0A	0724377
15	WASHER, PLAIN, 6MM WASHER, PLAIN, 6MM			1	92101-06008-0A	2504888
16	WASHER, PLAIN, 6MM			3	92000-06012	0054197
17	WASHER, SPRING, 8MM			3	92101-08012	2738821
18	WASHER, SPRING, 10MM			1	92000-08012	0145433
19	PIN, SPLIT, 2.0X16			2	92000-08016-0A	0145433
20	PIN, LOCK, 8MM			1	94001-08000-0S	0167338
				4	94101-08000	0059071
				4	94101-06080	3136074
				4	94101-06800	0345900
				2	94101-08000	0059097
				1	94111-08000	0058982
				1	94111-10000	0059006
				1	94201-20150	0058347
				1	94251-08000	0115527

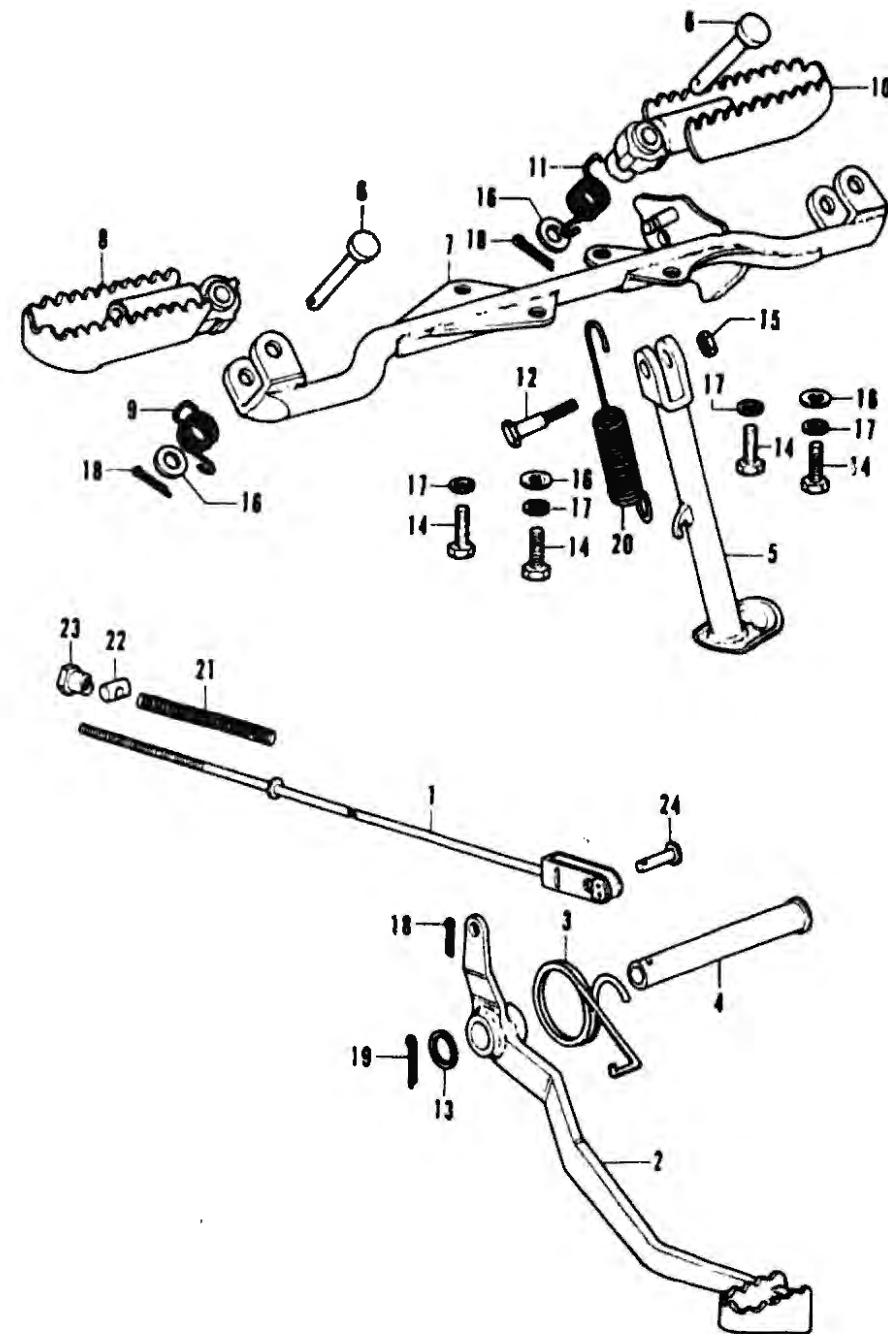
CONTENTS

TITLE	GRID
ATR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR.	1-D8
FORK, FR.	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-D8
SEAT	1-D6
SHOCK ABSORBER, RR.	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR.	1-D12

GRID NO.

1-E 3

BRAKE PEDAL • SIDE STAND



AM-905

AM-905

XR75

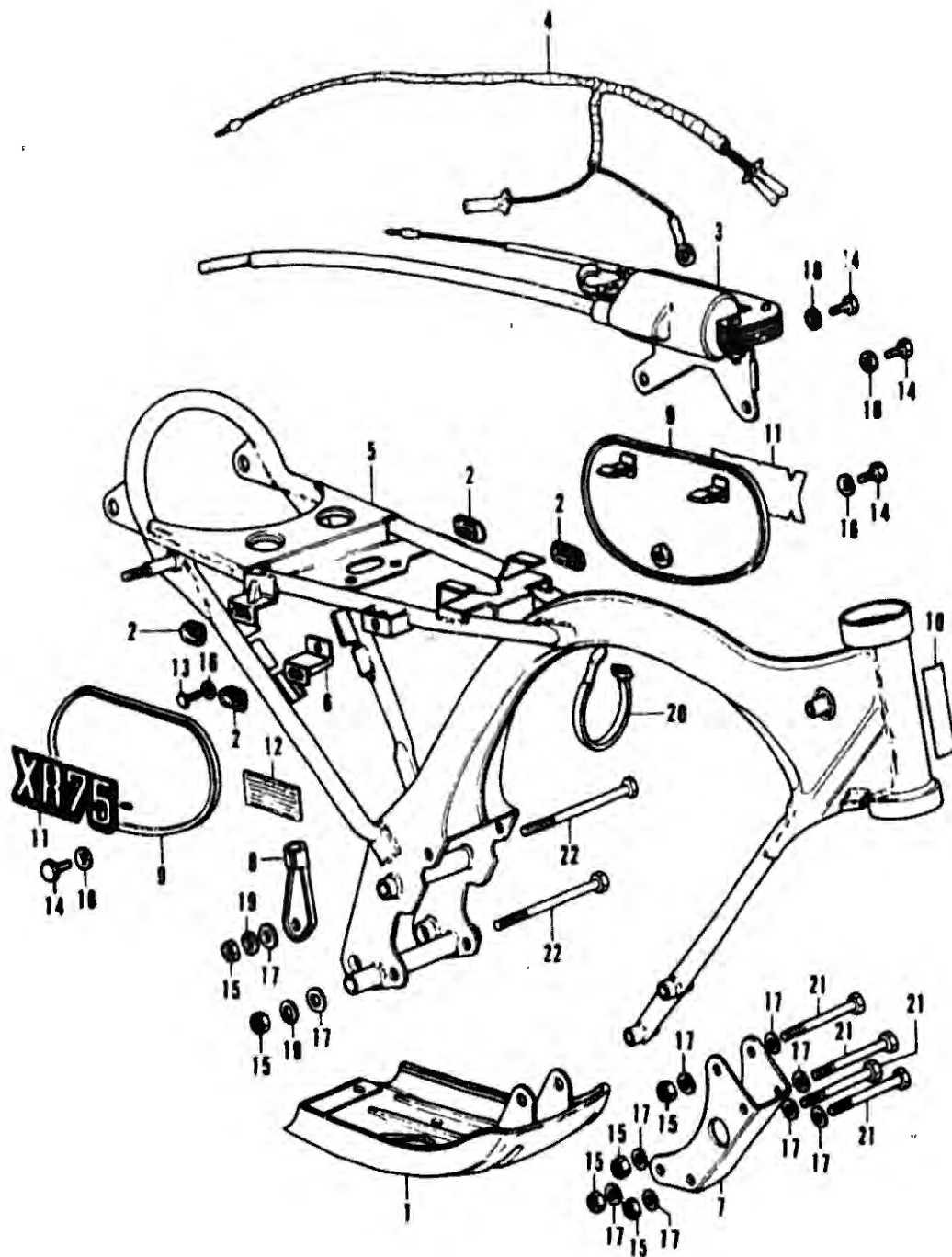
BLOCK NO. F-13

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	PART NUMBER	HONDA CODE
		FROM	TO			
1	ROD, RR. BRAKE	-----	-----	1	43451-116-672	0308445
2	PEDAL, BRAKE	-----	-----	1	4850C-116-672	0308585
3	SPRING, BRAKE PEDAL	-----	-----	1	48514-116-870	0308593
4	PIPE, MAIN STAND PIVOT	-----	-----	1	50526-115-020	0308650
5	BAR COMP., SIDE STAND	-----	-----	1	50530-116-870B	0308688
6	PIN, STEP BAR JOINT	-----	-----	2	50603-033-000	0019349
7	BAR COMP., STEP	-----	-----	1	50610-118-671B	0308676
8	ARM COMP., R. STEP	-----	-----	1	50616-110-790	0302331
9	SPRING, R. STEP RETURN	-----	-----	1	50617-283-000	0077107
10	ARM COMP., L. STEP	-----	-----	1	50642-110-790	0302349
11	SPRING, L. STEP RETURN	-----	-----	1	50644-283-000	0077149
12	SCREW, SIDE STAND PIVOT	-----	-----	1	90108-223-000	0115246
13	WASHER, 17X22	-----	-----	1	90521-028-000	0016469
14	BOLT, HEX., 8X20	-----	-----	4	92000-08020-0A	0171728
	BOLT, HEX., 8X20	-----	-----	4	92101-08020-0A	2936243
15	NUT, HEX., 10MM	-----	-----	1	94002-10000-0S	0156984
16	WASHER, PLAIN, 8MM	-----	-----	4	94101-08000	0059097
17	WASHER, SPRING, 8MM	-----	-----	4	94111-08000	0058982
18	PIN, SPLIT, 1.6X15	-----	-----	3	94201-16150	0058313
	PIN, SPLIT, 1.6X25	-----	-----	3	94201-16250	0058339
18	PIN, SPLIT, 3.0X25	-----	-----	1	94201-30250	0058420
	PIN, SPLIT, 3.0X30	-----	-----	1	94201-30300	0058438
	PIN, SPLIT, 3.0	-----	-----	1	94201-30400	0058446
	PIN, COTTER, 3.0X45	-----	-----	1	94201-30450	0058453
20	SPRING A, SIDE STAND	-----	-----	1	95014-72101	0301952
	SPRING A, SIDE STAND	-----	-----	1	95014-72102	0422535
21	SPRING A, BRAKE ROD	-----	-----	1	95014-73100	0271056
22	JOINT A, BRAKE ARM	-----	-----	1	95015-31000	0271064
	JOINT A, BRAKE ARM	-----	-----	1	95015-31001	0433961
23	NUT A, BRAKE ROD ADJUSTING	-----	-----	1	95015-41000	0301499
24	PIN B, BRAKE ROD JOINT	-----	-----	1	95015-52000	0257774

CONTENTS

TITLE	GRID
AIR CLEANER	1-010
CAM CHAIN TENSIONER	1-85
CAMSHAFT	1-83
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-88
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-84
CRANKCASE COVER, R.	1-86
CRANKSHAFT	1-89
CYLINDER	1-81
CYLINDER HEAD	1-81
FENDER, RR.	1-06
FORK, FR.	1-03
FRAME BODY	1-E5
FUEL TANK	1-09
GEARSHIFT	1-810
GENERATOR	1-84
HANDLEBAR	1-01
KICK ARM	1-E6
KICK STARTER	1-812
LEVER, HANDLEBAR	1-02
MUFFLER, EXHAUST	1-011
OIL FILTER ROTOR	1-87
OIL PUMP	1-87
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-89
SEAT	1-08
SHOCK ABSORBER, RR.	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-04
SWINGARM	1-E3
SWITCH, KILL	1-02
TRANSMISSION	1-811
VALVE	1-83
WHEEL, FR.	1-06
WHEEL, RR.	1-012

FRAME BODY



AM-906

AM-906

CAUTION OR WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE

XR75

BLOCK NO. F-14

REF NO	DESCRIPTION	SERIAL NUMBER		QTY REQ	PART NUMBER	HONDA CODE
		FROM	TO			
1	PROTECTOR, CRANKCASE	-----	-----	1	11911-116-670B	0307383
2	GROMMET A, AIR CLEANER CASE ..	-----	-----	4	17247-292-010	0143537
3	COIL ASSY., IGNITION (TOYO) ..	-----	-----	1	30500-115-013	0308262
4	HARNESS, WIRE	-----	-----	1	32100-116-870	0308304
5	BODY COMP., FRAME	-----	-----	1	50100-116-872B	0308601
6	STAY B, R. NUMBER MOUNTING ...	-----	-----	1	50152-116-870B	0308619
7	PLATE, FR. ENGINE HANGER	-----	-----	1	50351-116-872B	0308635
8	RECEIVER, CLUTCH CABLE	-----	-----	1	50356-115-000	0308643
9	PLATE, SIDE NUMBER (LAVA GREY METALLIC SPECIAL) ..	-----	-----	2	83510-116-570QN	0308924
10	PLATE, NAME	-----	-----	1	87125-041-680	0148502
11	MARK, SIDE NUMBER PLATE	-----	-----	2	87128-116-870	0308932
12	LABEL, AIR CLEANER CAUTION ...	-----	-----	1	87608-120-000	0288128
13	BOLT, HEX. 6X10	-----	-----	1	82000-06010	0054171
14	BOLT, HEX., 8X12	-----	-----	4	92000-08012	0054197
	BOLT, HEX., 8X12	-----	-----	4	92101-06012	2738821
15	NUT, HEX. 8MM	-----	-----	6	94030-08000	0114886
16	WASHER, PLAIN, 6MM	-----	-----	3	94101-06000	0059071
	WASHER, PLAIN, 6MM	-----	-----	3	94101-06080	3138074
	WASHER, PLAIN, 6MM	-----	-----	3	94101-06800	0345900
17	WASHER, PLAIN, 8MM	-----	-----	10	94101-08000	0059097
18	WASHER, SPRING, 6MM	-----	-----	2	94111-06000	0058974
19	WASHER, SPRING, 8MM	-----	-----	2	94111-08000	0058982
20	BAND A3, WIRE	-----	-----	1	95014-61300	0309179
21	BOLT, HEX., 8X80	-----	-----	4	95300-08080	0309187
	BOLT, HEX., 8X80	-----	-----	4	95300-08080-00	0710160
22	BOLT, HEX., 8X100	-----	-----	2	95300-08100	0291286
	BOLT, HEX., 8X100	-----	-----	2	95300-08100-00	0678015

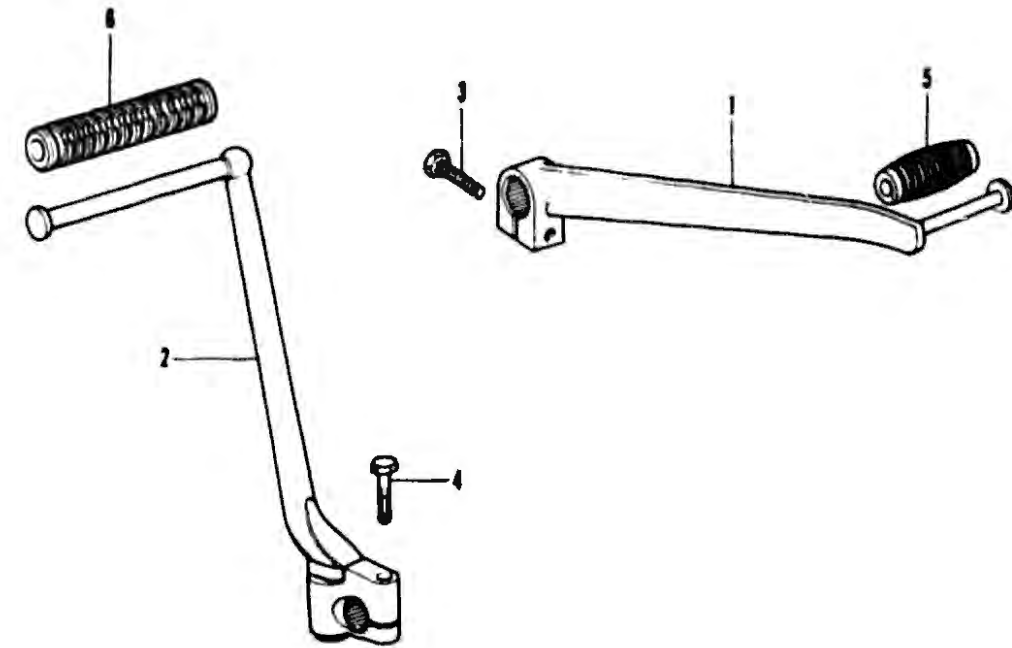
CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B6
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L.	1-B4
CRANKCASE COVER, R.	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR.	1-D8
FORK, FR.	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D2
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E6
PISTON	1-B9
SEAT	1-D8
SHOCK ABSORBER, RR.	1-E2
SIDE STAND	1-E4
STEM, STEERING * FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR.	1-D6
WHEEL, RR.	1-D12

GRID NO.

1-E 5

CHANGE PEDAL • KICK ARM



AM-907

AM-907

XR75

BLOCK NO. F-15

REF NO	DESCRIPTION	SERIAL NUMBER		QTY	REQ	PART NUMBER	HONDA CODE
		FROM	TO				
1	PEDAL COMP., GEAR CHANGE	-----	-----	1		24700-107-700	0272278
	PEDAL COMP., GEAR CHANGE	-----	-----	1		24701-107-700	0661496
2	ARM ASSY., KICK STARTER	-----	-----	1		28300-116-672	0308254
	ARM ASSY., KICK STARTER	-----	-----	1		28300-116-673	0833749
3	BOLT, HEX. 6X20	-----	-----	1		92000-06020	0054270
4	BOLT, HEX., 6X30	-----	-----	1		92000-06030	0054353
5	RUBBER, CHANGE PEDAL	-----	-----	1		95011-40000	0255695
6	RUBBER, KICK STARTER	-----	-----	1		95011-51000	0250854

CONTENTS

TITLE	GRID
AIR CLEANER	1-D10
CAM CHAIN TENSIONER	1-B5
CAMSHAFT	1-B3
CARBURETOR	1-C2
CHAIN CASE	1-E3
CLUTCH	1-B8
CRANKCASE	1-C1
CRANKCASE COVER, L	1-B4
CRANKCASE COVER, R	1-B6
CRANKSHAFT	1-B9
CYLINDER	1-B1
CYLINDER HEAD	1-B1
FENDER, RR	1-D8
FORK, FR	1-D3
FRAME BODY	1-E5
FUEL TANK	1-D9
GEARSHIFT	1-B10
GENERATOR	1-B4
HANDLEBAR	1-D1
KICK ARM	1-E6
KICK STARTER	1-B12
LEVER, HANDLEBAR	1-D7
MUFFLER, EXHAUST	1-D11
OIL FILTER ROTOR	1-B7
OIL PUMP	1-B7
PEDAL, BRAKE	1-E4
PEDAL, CHANGE	1-E8
PISTON	1-B9
SEAT	1-D6
SHOCK ABSORBER, RR	1-E2
SIDE STAND	1-E4
STEM, STEERING • FENDER, F	1-D4
SWINGARM	1-E3
SWITCH, KILL	1-D2
TRANSMISSION	1-B11
VALVE	1-B3
WHEEL, FR	1-D6
WHEEL, RR	1-D12

GRID NO.

1-E 6

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08400-11810	1-D6	41	14781-115-010	1-B3	7	17211-107-020	1-D10	49
08400-12800	1-D12	53	14771-107-020	1-B3	7	17212-107-780	1-D10	49
			14775-107-000	1-B3	7	17214-107-780	1-D10	49
			14781-107-003	1-B3	7	17220-116-870B	1-D10	49
			14781-107-020	1-B3	7	17230-116-871B	1-D10	49
(1)			15106-115-000	1-B7	15	17231-051-000	1-D10	49
11100-116-000	1-C1	27	15111-115-020	1-B7	15	17247-292-010	1-E5	63
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12100-116-000	1-B1	3	15446-107-000	1-B7	15	17620-402-010	1-D9	47
12191-116-000	1-B1	3	15459-107-000	1-B7	15	17631-259-000	1-D9	47
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ADJUSTER A, R. CHAIN.....	1-E1	55	35	CAP, OIL FILTER ROTOR.....	1-B7	15	10
ADJUSTER, L. DRIVE CHAIN.....	1-D12	53	3	CAP, SEAL.....	1-D1	31	10
ADJUSTER, RR. DAMPER SPRING...	1-E2	57	12	CARBURETOR ASSY.....	1-C2	29	9
ARM ASSY., KICK STARTER.....	1-E6	65	2	CASE COMP., AIR CLEANER.....	1-D10	49	5
ARM COMP., FR. BRAKE.....	1-D6	41	16	CASE COMP., L. FR. FORK BOTTOM	1-D3	35	13
ARM COMP., L. STEP.....	1-E4	61	10	CASE COMP., R. FR. FORK BOTTOM	1-D3	35	5
ARM COMP., R. STEP.....	1-E4	61	8	CASE, DRIVE CHAIN.....	1-E3	59	1
ARM, RR. BRAKE.....	1-D12	53	19	CENTER, CLUTCH.....	1-B8	17	2
ARM, RR. BRAKE STOPPER.....	1-E3	59	2	CHAIN, CAM.....	1-B5	11	2
ARM, VALVE ROCKER.....	1-B3	7	4	CHAIN, DRIVE.....	1-D12	53	1
AXLE, FR. WHEEL.....	1-D8	41	1	CHAMBER SET, FLOAT.....	1-C2	29	6
AXLE, RR. WHEEL.....	1-D12	53	7	CIRCLIP, EXTERNAL, 17MM.....	1-B8	17	12
(B)							
BALL, STEEL, #6.....	1-D5	39	20	CIRCLIP, EXTERNAL, 50MM.....	1-E1	55	34
BAND A, AIR CLEANER IN. PIPE..	1-D10	49	6	CIRCLIP, INTERNAL, 40MM.....	1-D3	35	20
BAND A3, WIRE.....	1-E5	63	20	CIRCLIP, 25MM.....	1-B12	25	8
BAND B1, WIRE.....	1-D2	33	19	CLIP A, FR. BRAKE CABLE.....	1-D4	37	2
BAND, AIR CLEANER CONNECTING				CLIP B7, TUBE.....	1-C2	29	13
TUBE.....	1-D10	49	6	CLIP B8, TUBE.....	1-D9	47	20
BAR COMP., SIDE STAND.....	1-E4	61	5	CLIP, FR. BRAKE CABLE.....	1-D3	35	1
BAR COMP., STEP.....	1-E4	61	7	CLIP, HIGH TENSION CORD.....	1-B1	3	12
BAR, HANDLE.....	1-D8	45	10	CLIP, PISTON PIN.....	1-B9	19	5
BEARING, BALL, 6201Z.....	1-B11	23	16	CLIP, PISTON PIN, 13MM.....	1-B9	19	5
BEARING, RADIAL BALL, 6001....	1-B8	17	13	CLIP, TUBE, 50 MM.....	1-C1	27	12
BEARING, RADIAL BALL, 6005....	1-B11	23	19	COCK ASSY., FUEL.....	1-D9	47	2
BEARING, RADIAL BALL, 6203....	1-B11	23	20	COIL ASSY., IGNITION.....	1-E5	63	3
BEARING, RADIAL BALL, 6301U ..	1-D6	41	25	COLLAR, EX. PIPE JOINT.....	1-D11	51	2
	1-E1	55	38	COLLAR, FR. AXLE DISTANCE	1-D6	41	4
BEARING, RADIAL BALL, 6322....	1-B9	19	8	COLLAR, FR. WHEEL SIDE.....	1-D6	41	2
BODY COMP., FRAME.....	1-E5	63	5	COLLAR, RR. AXLE DISTANCE	1-D12	53	11
BODY, OIL PUMP.....	1-B7	15	3	COLLAR, RR. BRAKE PANEL SIDE..	1-D12	53	9
BRACKET, L. HANDLE LEVER.....	1-D2	33	8	COLLAR, RR. SHOCK ABSORBER			
BRACKET, NUMBER PLATE.....	1-D4	37	12	RUBBER BUSH.....	1-E2	57	10
BRACKET, R. HANDLE LEVER.....	1-D2	33	5	COLLAR, RR. SHOCK ABSORBER			
BRIDGE, FR. FORK TOP.....	1-D1	31	11	UPPER RUBBER BUSH.....	1-E2	57	11
BUSH, RR. DAMPER RUBBER.....	1-E2	57	9	COLLAR, RR. TURN SIGNAL STAY..	1-D8	45	1
BUSH, RR. SHOCK ABSORBER				COLLAR, RR. WHEEL SIDE.....	1-D12	53	8
RUBBER.....	1-E2	57	5	CONDENSER COMP.....	1-B4	9	8
(C)							
CABLE COMP., CLUTCH.....	1-D2	33	1	CONTACT ASSY., NEUTRAL SWITCH.	1-B10	21	13
CABLE COMP., FR. BRAKE.....	1-D2	33	3	COTTER, VALVE.....	1-B3	7	12
CABLE COMP., THROTTLE.....	1-D1	31	1	COUNTERSHAFT, TRANSMISSION....	1-B11	23	2
CAM, CLUTCH LIFTER.....	1-B8	13	6	COVER COMP., L. CRANKCASE.....	1-B4	9	1
CAM, FR. BRAKE.....	1-D6	41	13	COVER COMP., R. CRANKCASE.....	1-B6	13	1
CAM, RR. BRAKE.....	1-D12	53	18	COVER, AIR CLEANER CASE.....	1-D10	49	4
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CAP ASSY., NOISE SUPPRESSOR...	1-B1	3	11	COVER, GENERATOR.....	1-B4	9	2
CAP COMP., FUEL FILLER.....	1-D9	47	13	COVER, L. HANDLE LEVER.....	1-D2	33	9
CAP, AIR CLEANER ELEMENT.....	1-D10	49	2	COVER, OIL PUMP GEAR.....	1-B7	15	2
CAP, CABLE.....	1-C2	29	10	COVER, R. HANDLE LEVER.....	1-D2	33	8
CAP, CABLE SEALING.....	1-C2	29	10	COVER, RR. WHEEL DAMPER.....	1-D12	53	6
CAP, FUEL FILLER.....	1-D9	47	13	CRANKCASE COMP., L.....	1-C1	27	3
(D)							
				CRANKCASE COMP., R.....	1-C1	27	1
				CRANKSHAFT COMP.....	1-B9	19	1
				CUP, FUEL STRAINER.....	1-D9	47	3
				CYLINDER COMP.....	1-B1	3	3
				DAMPER COMP., RR.....	1-E2	57	4

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DISK, CLUTCH FRICTION.....	1-B8	17	3	GEAR, MAINSHAFT TOP.....	1-B11	23	8
DRUM, GEARSHIFT.....	1-B10	21	4	GEAR, OIL PUMP DRIVE.....	1-B7	15	6
DUST SEAL.....	1-D6	41	15	GEAR, PRIMARY DRIVE.....	1-B7	15	14
DUST SEAL, BRAKE CAM.....	1-E1	55	22	GEAR, PRIMARY IDLE.....	1-B11	23	10
DUST SEAL, FR. FORK.....	1-D3	35	6	GEAR, TACHOMETER.....	1-B7	15	1
DUST SEAL, STEERING HEAD.....	1-D4	37	6	GENERATOR ASSY., A.C.....	1-B4	9	7
(E)							
ELEMENT, AIR CLEANER.....	1-D10	49	1	GRIP, L. HANDLE.....	1-D1	31	7
(F)							
FELT, OIL.....	1-B4	9	5	GRIP, R. HANDLE.....	1-D1	31	6
FENDER B, RR.....	1-D8	45	6	GROMMET A, AIR CLEANER CASE...	1-E5	63	2
FENDER COMP., FR.....	1-D4	37	10	GROMMET, A.C. GENERATOR CORD..	1-B4	9	10
FENDER COMP., RR.....	1-D8	45	5	GUARD, DRIVE CHAIN.....	1-E3	59	5
FLAP, TIRE.....	1-D6	41	8	GUIDE, CAM CHAIN.....	1-B5	11	5
	1-D12	53	15	GUIDE, EX. VALVE.....	1-B1	3	2
FLYWHEEL COMP.....	1-C2	29	4	GUIDE, FR. FORK PIPE.....	1-D3	35	10
FORK ASSY., L. FR.....	1-D3	35	12	GUIDE, IN. VALVE.....	1-B1	3	1
FORK ASSY., R. FR.....	1-D3	35	2	GUIDE, RR. DAMPER SPRING.....	1-E2	57	6
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FORK, R. GEARSHIFT.....	1-B10	21	1	HANDLEBAR.....	1-D1	31	2
(G)							
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GASKET, CARBURETOR INSULATOR..	1-B1	3	9	HOLDER A2, HANDLEBAR UPPER....	1-D1	31	16
GASKET, COCK LEVER.....	1-D9	47	6	HOLDER B2, HANDLEBAR LOWER....	1-D1	31	17
GASKET, CRANKCASE.....	1-C1	27	2	HOLDER, CABLE.....	1-D1	31	4
GASKET, CYLINDER.....	1-B1	3	4	HOLDER, CAMSHAFT.....	1-B3	7	2
GASKET, CYLINDER HEAD.....	1-B1	3	8	HOLDER, NEEDLE JET.....	1-C2	29	11
GASKET, CYLINDER HEAD COVER...	1-B1	3	8	HOUSING, THROTTLE LOWER.....	1-D1	31	9
GASKET, DRAIN COCK.....	1-C1	27	7	HOUSING, THROTTLE UPPER.....	1-D1	31	8
GASKET, DRAIN COCK, 12.6X20...	1-C1	27	7	HUB COMP., RR. WHEEL.....	1-D12	53	10
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GASKET, FUEL STRAINER.....	1-D9	47	1	(J)			
GASKET, FUEL STRAINER CUP.....	1-D9	47	1	JET, MAIN.....	1-C2	29	14
GASKET, GENERATOR COVER.....	1-B4	9	3	JET, SLOW.....	1-C2	29	15
GASKET, MUFFLER LID.....	1-D11	51	7	JOINT A, BRAKE ARM.....	1-E4	61	22
GASKET, OIL FILTER ROTOR CAP..	1-B7	15	13	JOINT, DRIVE CHAIN.....	1-D12	53	2
GASKET, OIL PUMP.....	1-B7	15	5	JOINT, EX. PIPE.....	1-D11	51	1
GASKET, R. CRANKCASE COVER....	1-B8	13	2	(K)			
GASKET, RUBBER, 7.5MM.....	1-B1	3	15	KEY, WOODRUFF, 3X5.....	1-B9	19	7
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GEAR COMP., SPEEDOMETER.....	1-D6	41	9	LABEL C, CAUTION.....	1-E3	59	6
GEAR, COUNTER SHAFT THIRD.....	1-B11	23	7	LABEL, AIR CLEANER CAUTION....	1-E5	63	12
GEAR, COUNTERSHAFT LOW.....	1-B11	23	3	LEVER COMP., CLUTCH.....	1-B6	13	4
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LEVER COMP., R. HANDLEBAR.....	1-D2	33	4	PIN, SPLIT, 1.0X25.....	1-E4	61	18
LEVER, CLUTCH ADJUSTING.....	1-B8	13	7	PIN, SPLIT, 2.0X15.....	1-B6	13	21
LEVER, COCK.....	1-D9	47	4		1-D6	41	23
LEVER, L. HANDLEBAR.....	1-D2	33	10		1-E3	59	19
LEVER, R. HANDLEBAR.....	1-D2	33	4	PIN, SPLIT, 3.0.....	1-D8	41	24
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					1-E4	61	19
(M)				PIN, SPLIT, 3.0X25.....	1-D6	41	24
					1-E1	55	33
MAINSHAFT, TRANSMISSION.....	1-B11	23	1		1-E4	61	19
MARK, DRIVE CAUTION.....	1-D9	47	16	PIN, SPLIT, 3.0X30.....	1-D6	41	24
MARK, MUFFLER CAUTION.....	1-E3	59	6		1-E1	55	33
MARK, SIDE NUMBER PLATE.....	1-E5	63	11		1-E4	61	19
MARK, TIRE CAUTION.....	1-D8	45	8	PIN, STEP BAR JOINT.....	1-E4	61	6
METAL, RR. DAMPER UPPER.....	1-E2	57	3	PINION, KICK STARTER.....	1-B12	25	1
MUFFLER COMP., EX.....	1-D11	51	4	PIPE, FR. FORK.....	1-D3	35	4
MUFFLER, EX.....	1-D11	51	4	PIPE, IN.....	1-B1	3	10
				PIPE, MAIN STAND PIVOT.....	1-E4	61	4
(N)				PIPE, THROTTLE GRIP.....	1-D1	31	5
				PISTON.....	1-B9	19	3
NEEDLE SET, JET.....	1-C2	29	3	PISTON, FR. FORK.....	1-D3	35	7
				PLATE, CAM CHAIN TENSIONER			
				ADJUSTING.....	1-B5	11	8
(O)				PLATE, CLUTCH.....	1-B8	17	4
				PLATE, CLUTCH LIFTER.....	1-B8	17	6
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OIL SEAL, FR. FORK, 27X39X10.5	1-D3	35	16	PLATE, COCK LEVER SETTING.....	1-D9	47	5
OIL SEAL, 11.8X24X10.....	1-B10	21	17	PLATE, DRIVE SPROCKET FIXING..	1-B11	23	12
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OIL SEAL, 19X38X7.....	1-B4	9	12	PLATE, GEARSHIFT DRUM STOPPER.	1-B10	21	7
OIL SEAL, 21X35X7.....	1-D8	41	20	PLATE, HOLDER PLUG WRENCH.....	1-D8	45	3
OIL SEAL, 21X37X7.....	1-D8	41	20	PLATE, NAME.....	1-E5	63	10
OIL SEAL, 28X37X8.....	1-E1	55	26	PLATE, OIL PUMP.....	1-B7	15	4
OIL SEAL, 47X60X7.....	1-D6	41	21	PLATE, SIDE NUMBER.....	1-E5	63	9
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				PLUG B, RUBBER.....	1-B8	13	10
(P)				PLUG, HANDLE LEVER BRACKET....	1-D2	33	7
				PLUG, RUBBER, 15MM.....	1-B8	13	9
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PEDAL, BRAKE.....	1-E4	61	2	POINTS.....	1-B4	9	4
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PIN, CLUTCH LIFTER GUIDE.....	1-B8	17	7				
PIN, COTTER, 3.0X45.....	1-D6	41	24	(R)			
	1-E1	55	33	RACE, STEERING BOTTOM CONE....	1-D4	37	8
	1-E4	61	19	RACE, STEERING TOP BALL.....	1-D4	37	3
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PIN, DOWEL, 8X14.....	1-B2	5	22	RATCHET, KICK STARTER DRIVE... 1-B12	25	2	
	1-B6	13	22	RECEIVER, CLUTCH CABLE.....	1-E5	63	8
PIN, GEARSHIFT.....	1-B10	21	5	RETAINER, KICK SPRING.....	1-B12	25	4
PIN, LOCK, 8MM.....	1-B7	15	24	RETAINER, VALVE SPRING.....	1-B3	7	10
	1-E3	59	20	RIM, FR. WHEEL.....	1-D8	41	5
PIN, PISTON.....	1-B9	19	4	RIM, RR. WHEEL.....	1-D12	63	12
PIN, SHIFT DRUM.....	1-B10	21	5	RING SET, PISTON.....	1-B9	19	2
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ROTOR, NEUTRAL SWITCH.....	1-B10	21	15	STATOR ASSY.....	1-B4	9	8
ROTOR, OIL PUMP INNER.....	1-B7	15	7	STAY B, R. NUMBER MOUNTING....	1-E5	63	6
ROTOR, OIL PUMP OUTER.....	1-B7	15	8	STAY, FR. NUMBER STEERING....	1-D4	37	13
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RUBBER, CHANGE PEDAL.....	1-E6	65	5	STAY, SIDE NUMBER.....	1-D10	49	9
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RUBBER, FUEL TANK RR.....	1-D9	47	12	STOPPER COMP., GEARSHIFT DRUM.	1-B10	21	6
RUBBER, KICK STARTER.....	1-E6	65	6	STOPPER, BEAD.....	1-D12	53	16
RUBBER, RR. DAMPER STOPPER....	1-E2	57	8	SUB PANEL COMP., FR.....	1-D6	41	11
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RUBBER, STOPPER ARM CUSHION... 1-E3	59	3		SWITCH ASSY., KILL.....	1-D2	33	2
(S)				(T)			
SCREEN, FUEL STRAINER.....	1-D9	47	8	TANK ASSY., FUEL.....	1-D9	47	10
SCREEN, OIL FILTER.....	1-C1	27	4	TENSIONER CAM CHAIN.....	1-B5	11	3
SEAL, VALVE STEM.....	1-B3	7	1	THREAD COMP., STEERING HEAD			
SEAT ASSY.....	1-D8	45	2	TOP.....	1-D4	37	9
SEAT, HANDLE CUSHION.....	1-D1	31	3	THROUGH, OIL.....	1-B7	15	11
SEAT, VALVE SPRING OUTER.....	1-B3	7	11	TIRE, FR.....	1-D6	41	6
SHAFT, GEARSHIFT FORK GUIDE... 1-B10	21	3		TIRE, RR.....	1-D12	53	13
SHAFT, VALVE ROCKER ARM.....	1-B3	7	5	TOP SET.....	1-C2	29	5
SHOCK ABSORBER ASSY., RR.....	1-E2	57	1	TRAP COMP., FRAME.....	1-D10	49	3
SHOE COMP., FR. BRAKE.....	1-D8	41	12	TUBE, AIR CLEANER CONNECTING..	1-D10	49	7
SHOE COMP., RR. BRAKE.....	1-D12	53	20	TUBE, BREATHER.....	1-C1	27	11
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SPOKE B, 10X124.....	1-E1	55	38	TUBE, FUEL, 5X450.....	1-C1	27	11
SPOKE B, 10X124.5.....	1-E1	55	37	TUBE, TIRE.....	1-D6	41	7
SPRING A, BRAKE ROD.....	1-E4	61	21		1-D12	53	14
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SPRING, BRAKE PEDAL.....	1-E4	61	3	(V)			
SPRING, BRAKE SHOE.....	1-D8	41	14	VALVE SET, FLOAT.....	1-C2	29	2
	1-E1	55	21	VALVE SET, THROTTLE.....	1-C2	29	8
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SPRING, COCK LEVER.....	1-D9	47	7	(W)			
SPRING, FR. BRAKE ARM RETURN.. 1-D8	41	17		WRENCH, PLUG.....	1-D8	45	9
SPRING, FR. FORK.....	1-D3	35	3	WRENCH, SPARK PLUG.....	1-D8	45	
SPRING, GEARSHIFT ARM.....	1-B10	21	10	WRENCH, SPERK PLUG.....	1-D8	45	
SPRING, GEARSHIFT RETURN.....	1-B10	21	11				
SPRING, KICK STARTER.....	1-B12	25	6				
SPRING, L. STEP RETURN.....	1-E4	61	11				
SPRING, OIL THROUGH.....	1-B7	15	12				
SPRING, R. STEP RETURN.....	1-E4	61	9				
SPRING, RR. SHOCK ABSORBER... 1-E2	57	2					
SPRING, SHIFT DRUM STOPPER.... 1-B10	21	8					
SPRING, STARTER PINION							
FRICTION.....	1-B12	25	5				
SPRING, VALVE INNER.....	1-B3	7	9				
SPRING, VALVE OUTER.....	1-B3	7	8				
SPROCKET, CAM.....	1-B5	11	1				